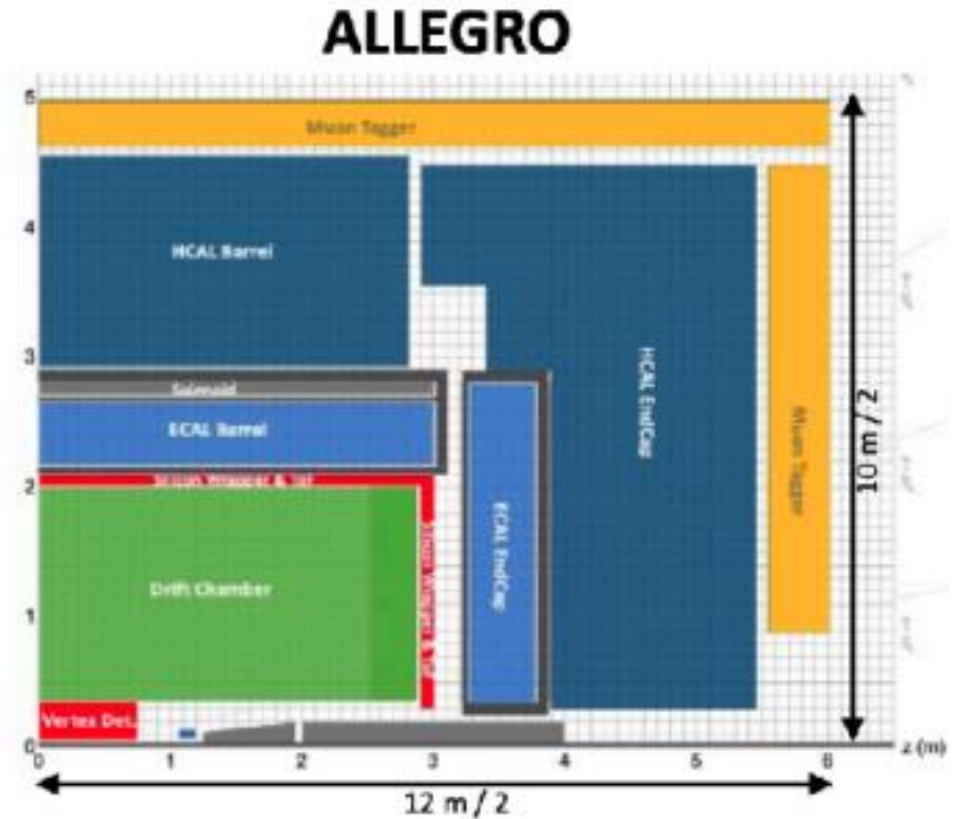
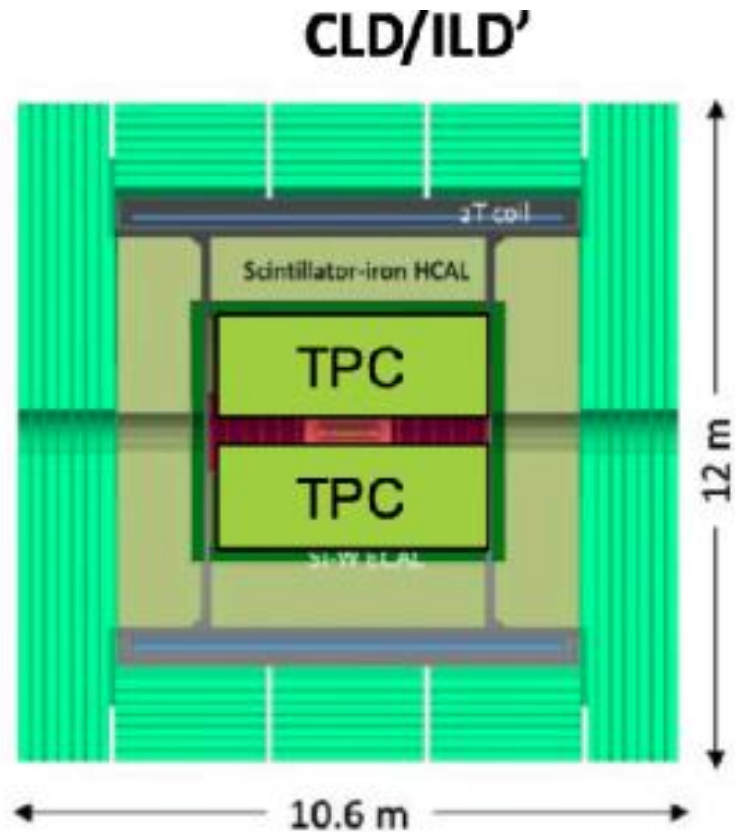


Scintillator-SiPM Hadron Calorimetry

Vishnu Zutshi

Northern Illinois University

FCC Detector Models

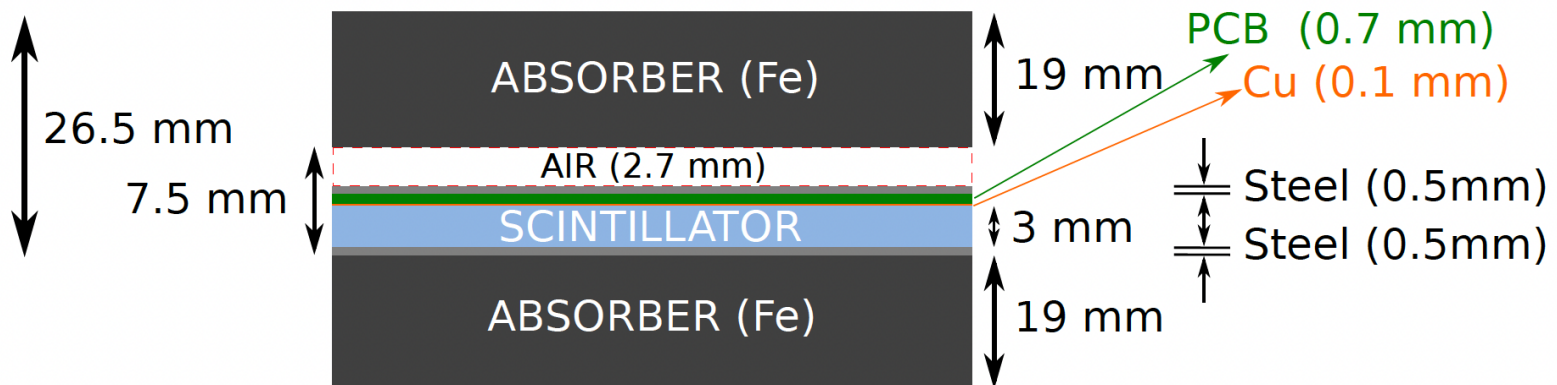


Currently features as a sub-detector in at least two of them
Was part of both ILC detector concepts
Potential synergies with dual-readout

Strawman Design

~ 44 Scint-Steel layers
5.5 Interaction lengths
Default tile sizes are 30 mm x 30 mm
Looking at a few million channels

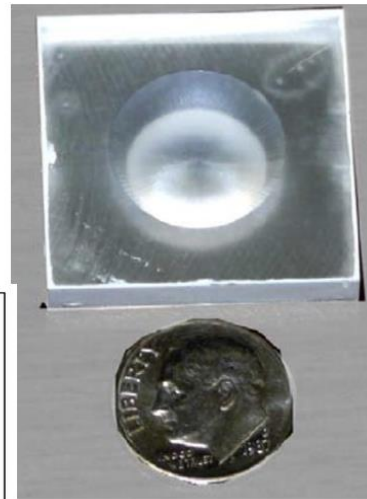
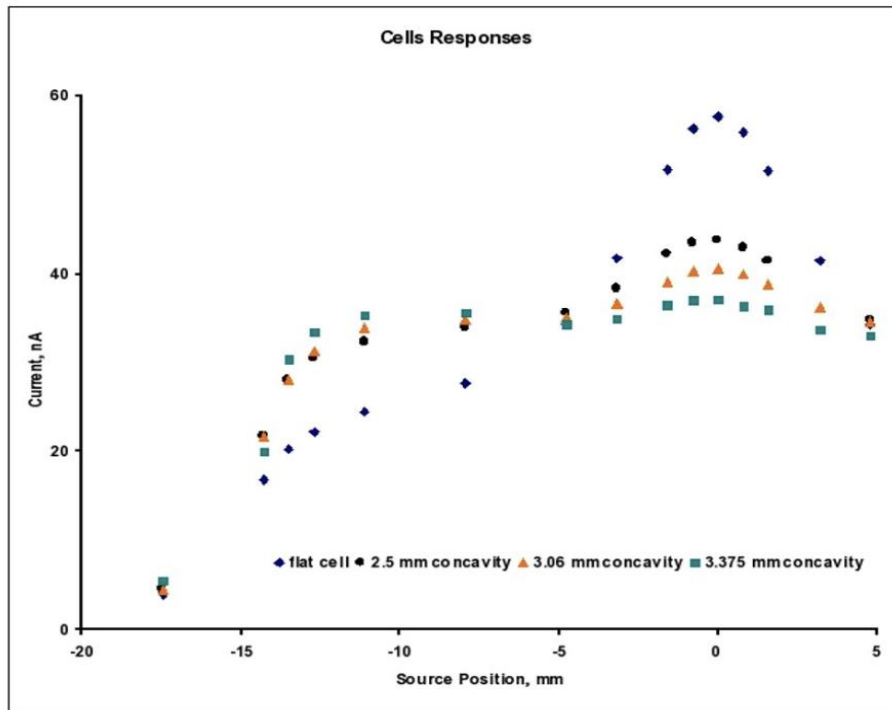
Significant challenges:
Channel counts
Electronics for continuous readout
Cooling
System integration and design



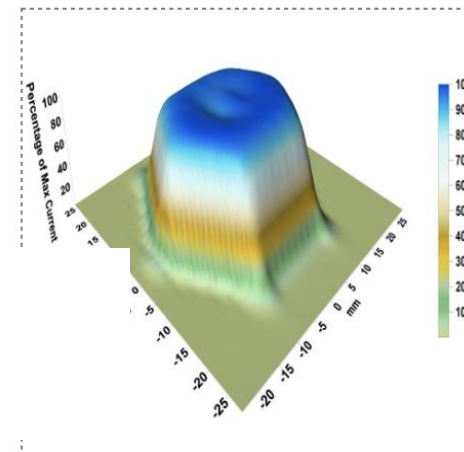
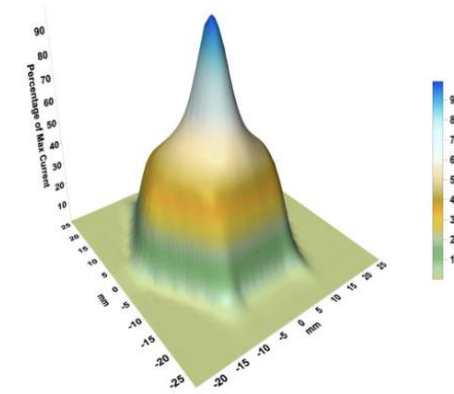
US Involvement (ILC/SiD/CALICE)

Defined by making some interface choices:

- Scintillator-sensor: fiber or fiberless
- Sensor-PCB: in-tile or surface-mounted on PCB
- Scintillator-PCB: tiles or tile arrays
- Scintillator-LED: light or pulse distribution



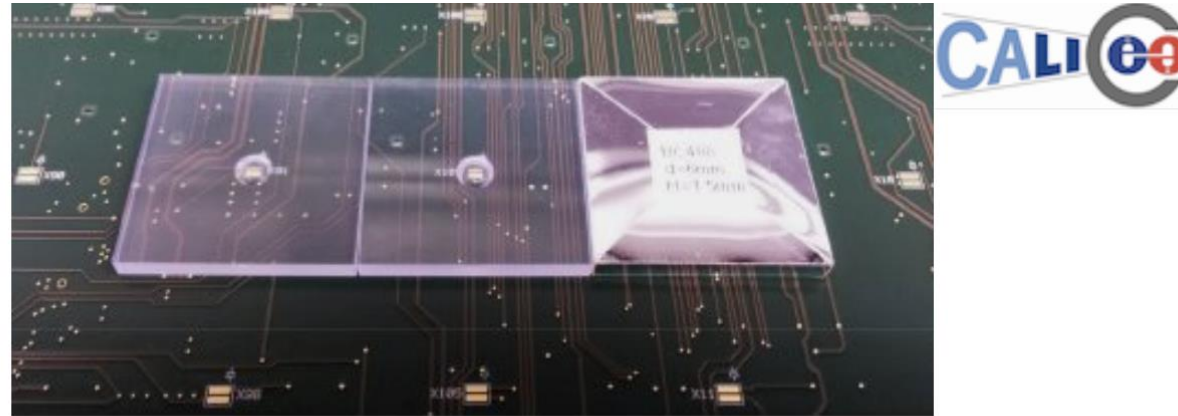
Robust w.r.t. tile shape



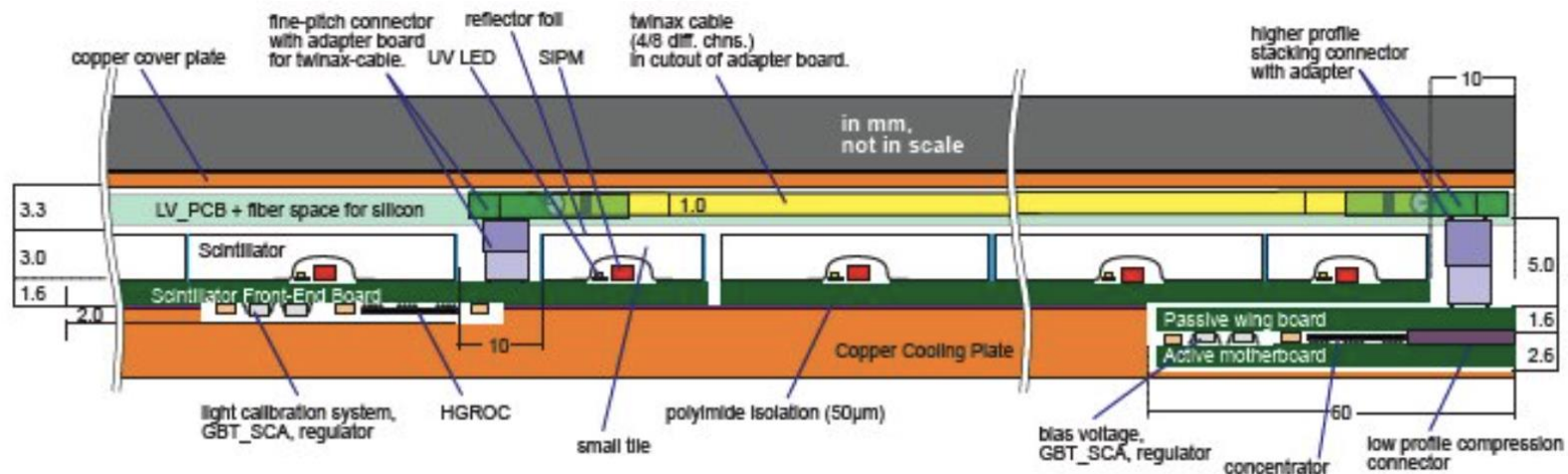
Source and test beam measurements

US (NIU) played a pioneering role in most of these design aspects

Main Design Elements

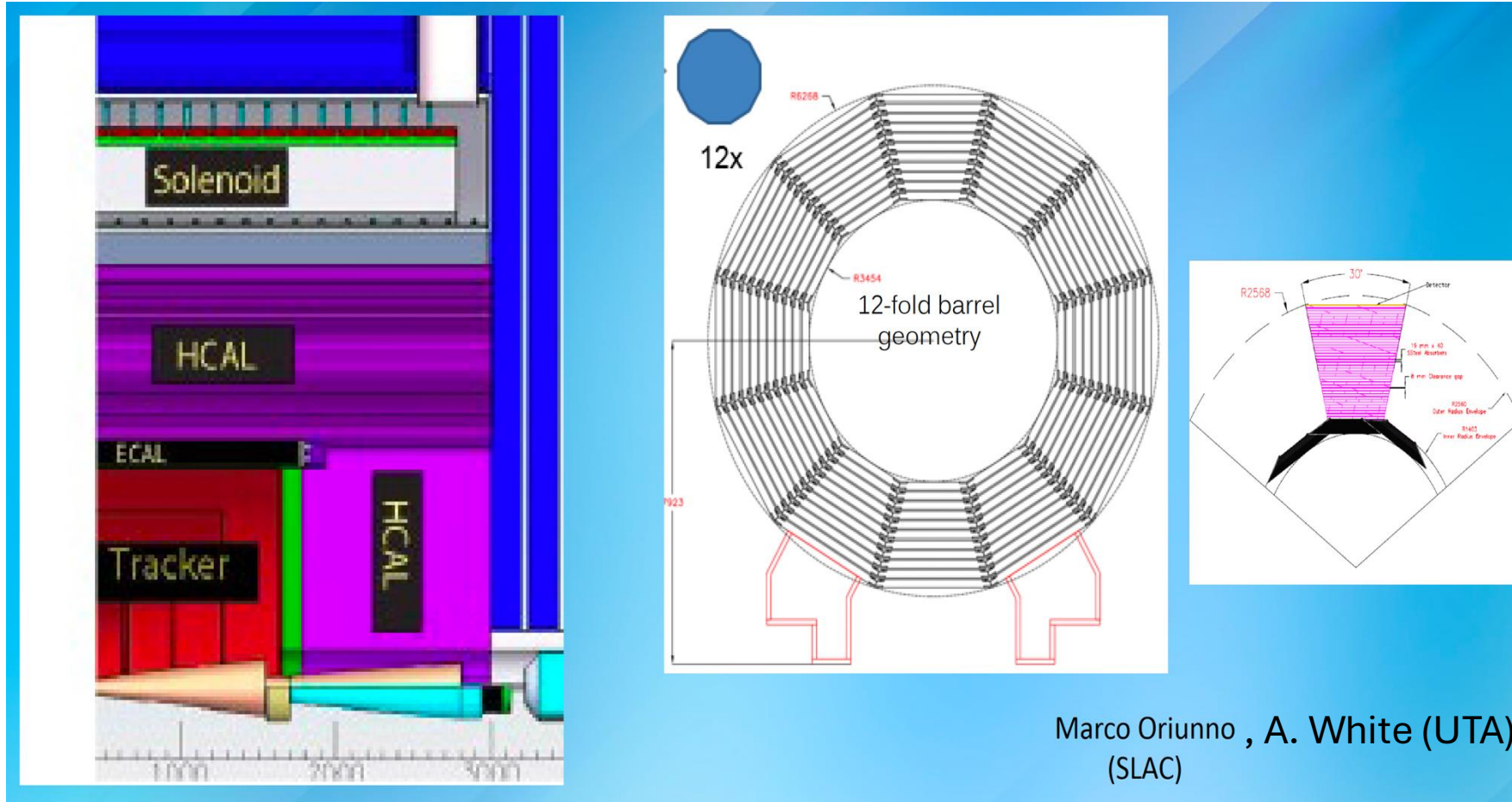


CENTER WEDGE



M. Reinecke, DESY

US Involvement (ILC/SiD/CALICE)

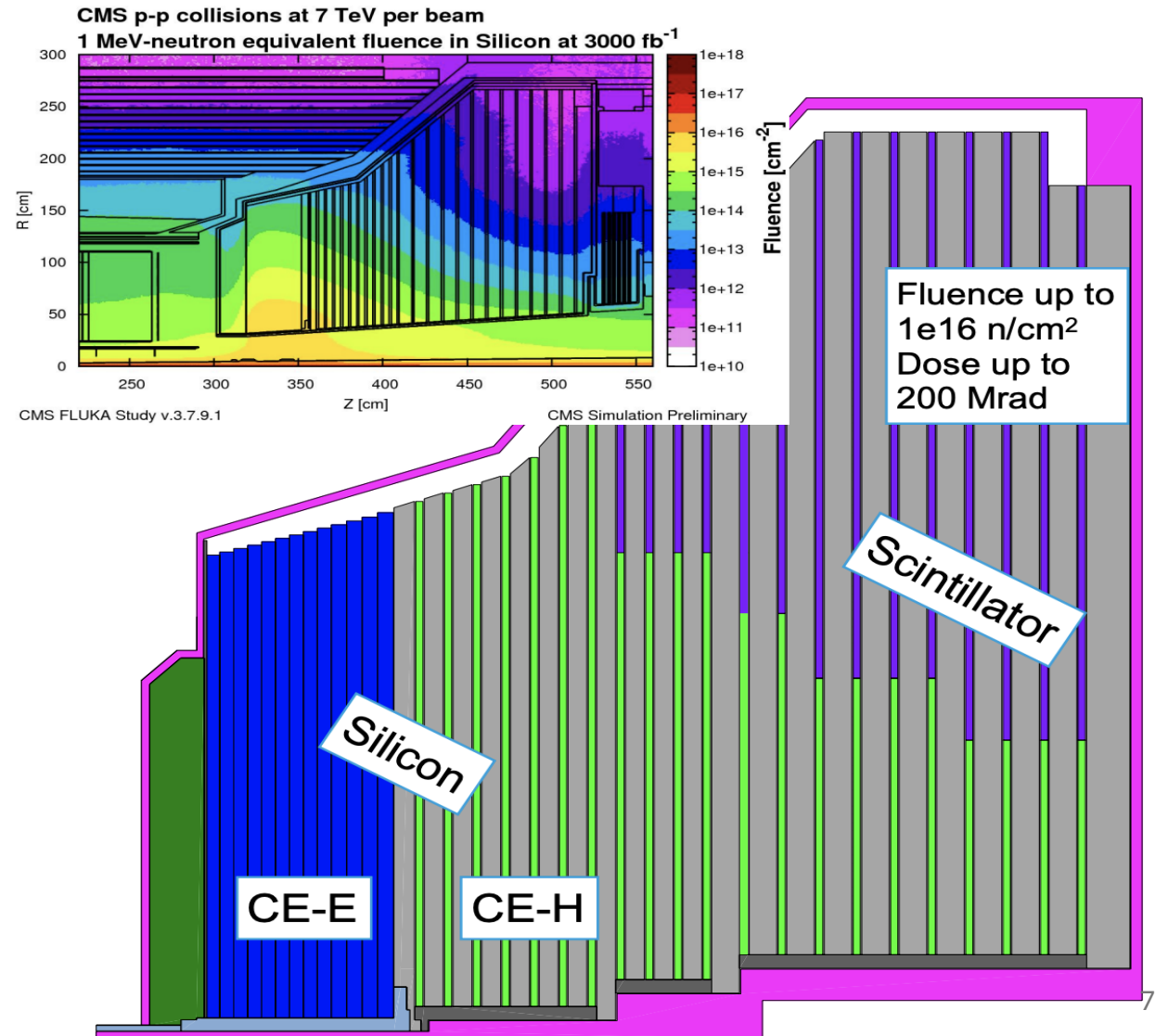


Marco Oriunno , A. White (UTA)
(SLAC)

US Involvement (CMS → HGCal)

CE-H is 21 Steel absorbers with Si and/or scintillator readout
Around 9 interaction lengths
270 m² of scintillator in ~280k tiles
Tile sizes vary from ~3 cm² to ~30 cm²
Cast and injection molded tiles
Detector has CO₂ cooling

US Institutions have very significant responsibilities on the Scint-SiPM HGCal

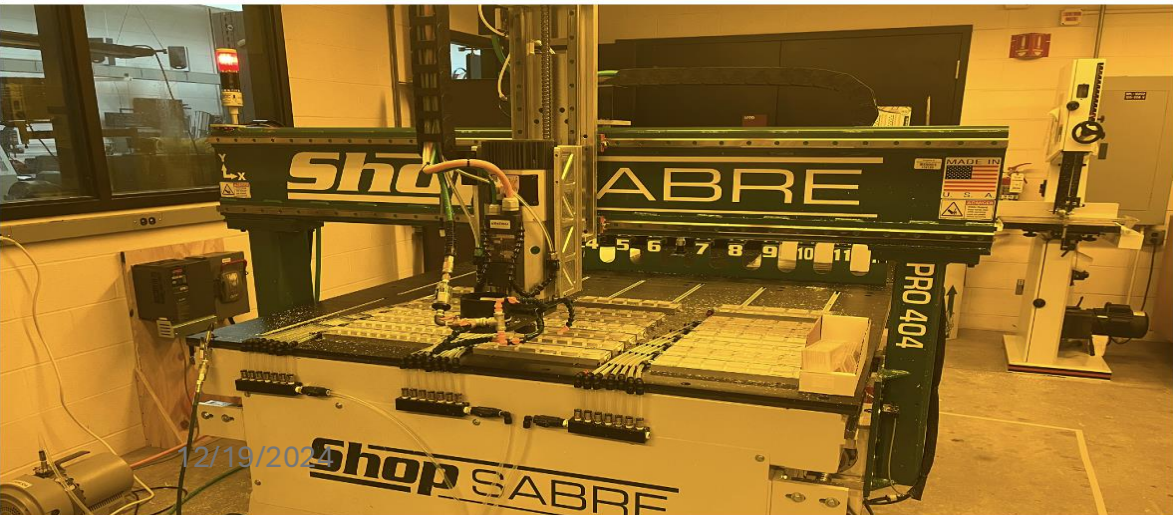
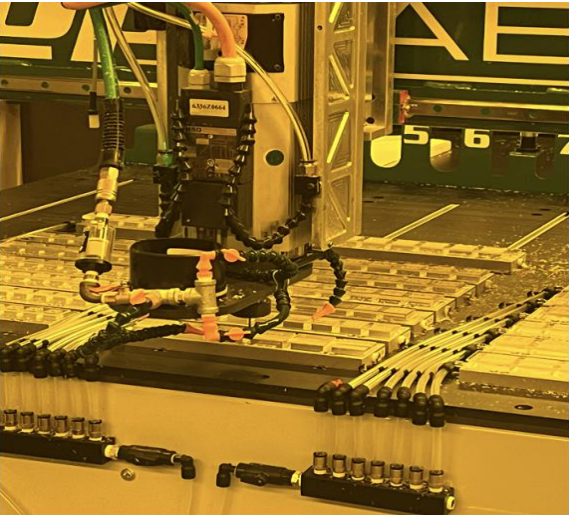


US Involvement (CMS → Scint-SiPM HGCal)

- Tiles
 - All cast tiles machined at NIU (~200 k)
 - All injection molded tiles fabricated at Fermilab (~ 100 k)
- SiPMs : Notre Dame responsible for testing and QC
- Wrapping: ~ half at NIU (other half at DESY)
- Tileboard procurement and testing : University of Maryland
- Tileboard assembly: Fermilab responsibility (shared with DESY)
- Common w/ the Si parts:
 - Cassettes : Fermilab
 - Electronics : Minnesota and Florida State
 - Overall management: Minnesota and Florida State

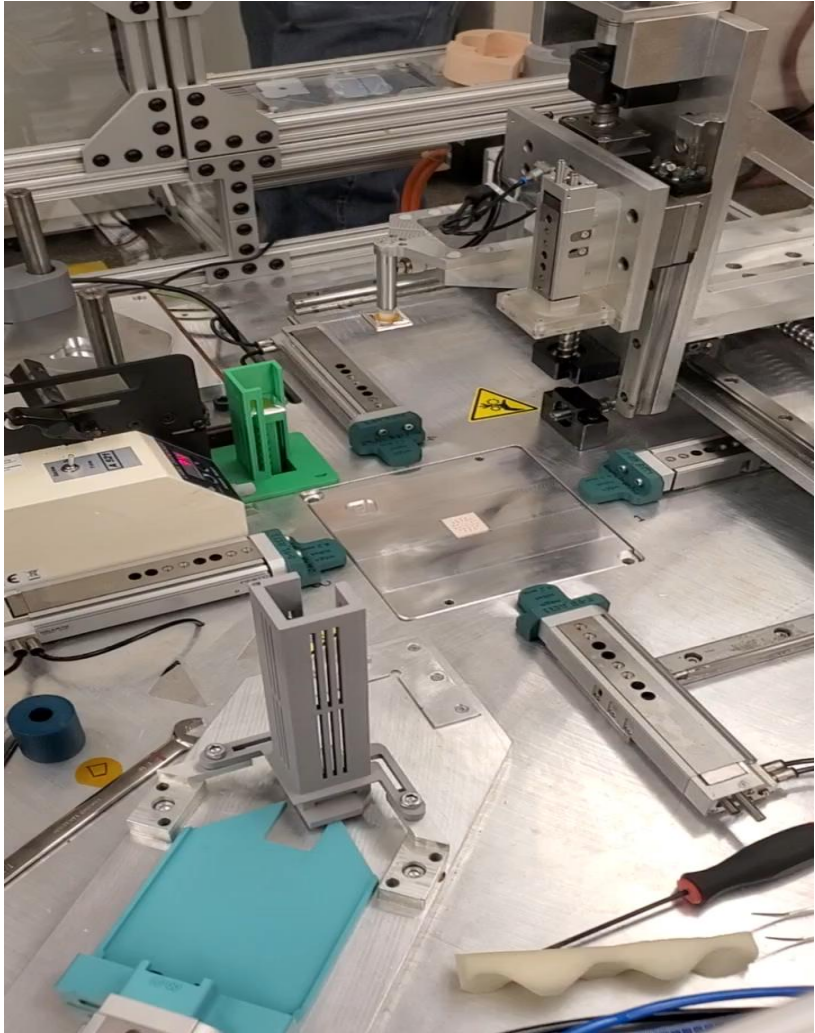
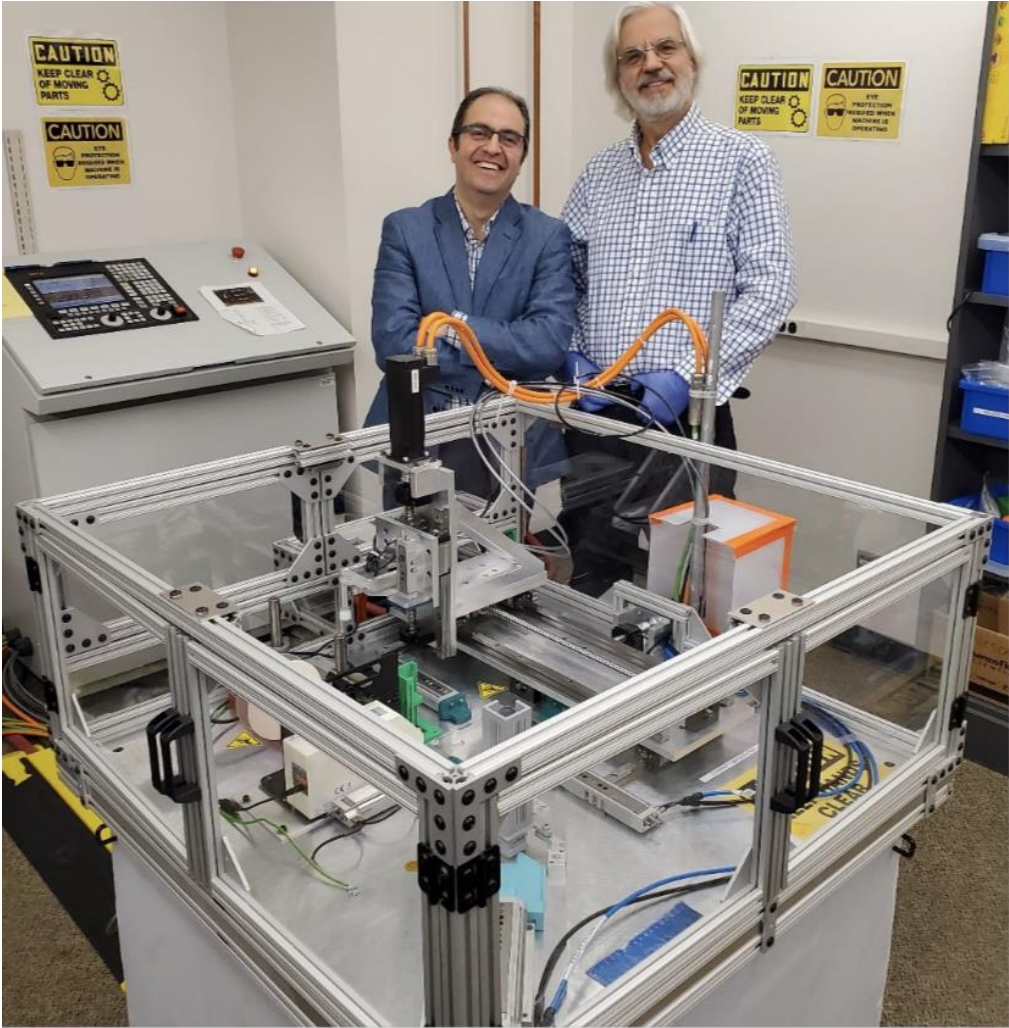
Most of these institutions have expressed interest in USFCC Scint-SiPM calorimetry. In addition, Iowa and UTA.

Tile Fabrication

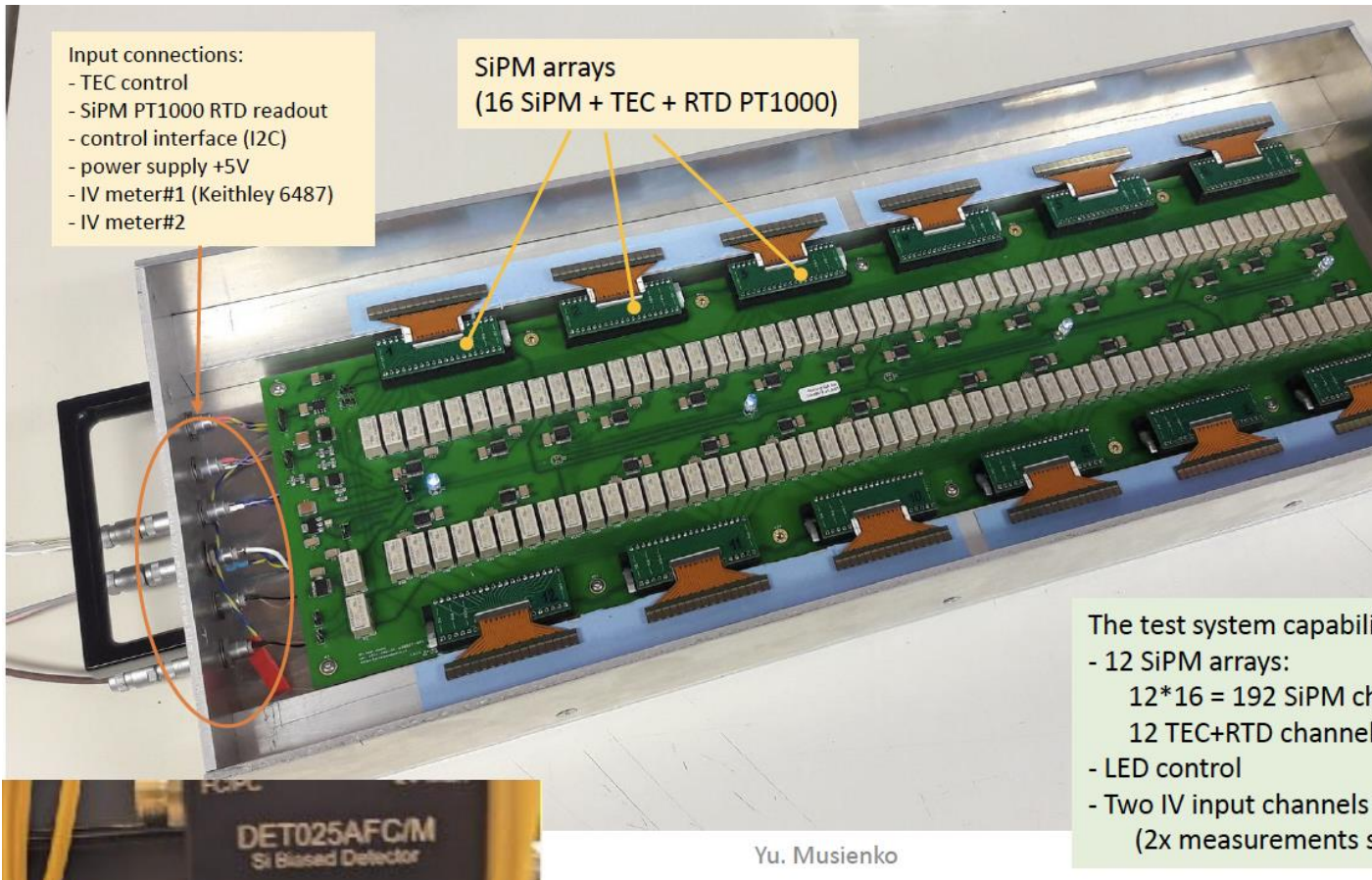


J. Freeman, Fermilab

Wrapping



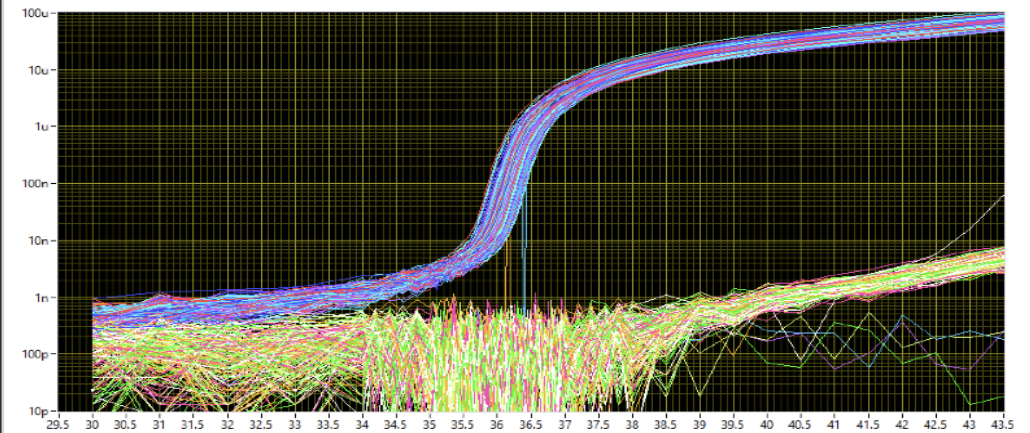
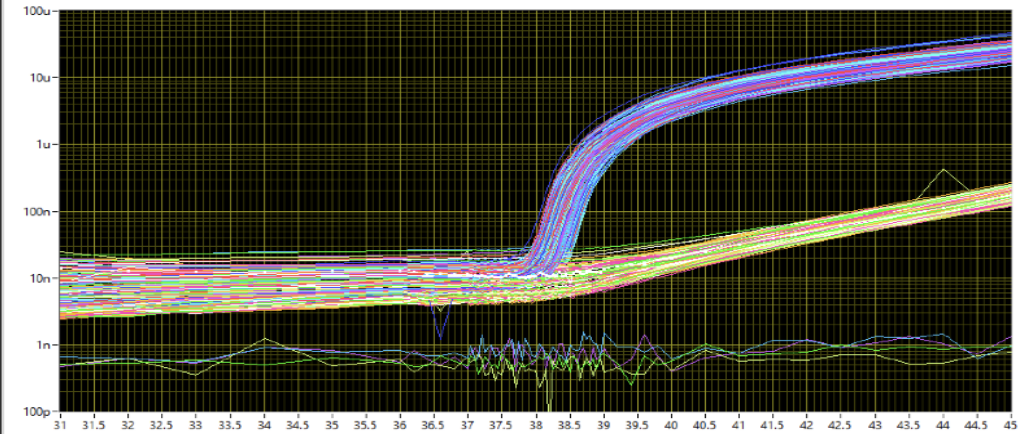
Silicon Photomultipliers



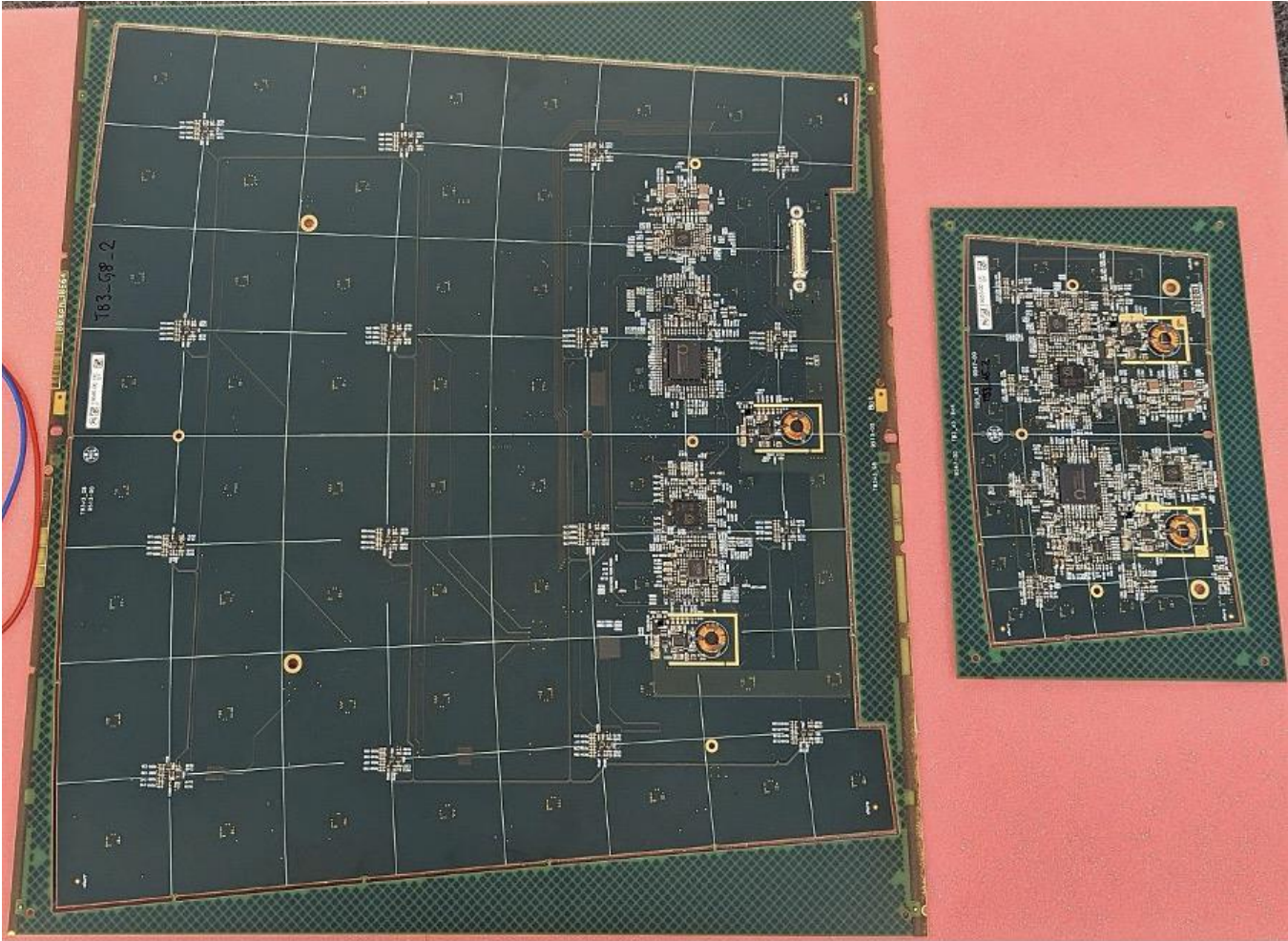
The test system capability:

- 12 SiPM arrays:
 - 12 * 16 = 192 SiPM channels
 - 12 TEC+RTD channels
- LED control
- Two IV input channels for each array
 (2x measurements speed)

Dark & LED Currents, T = 23°C and -36°C



Tileboard Testing

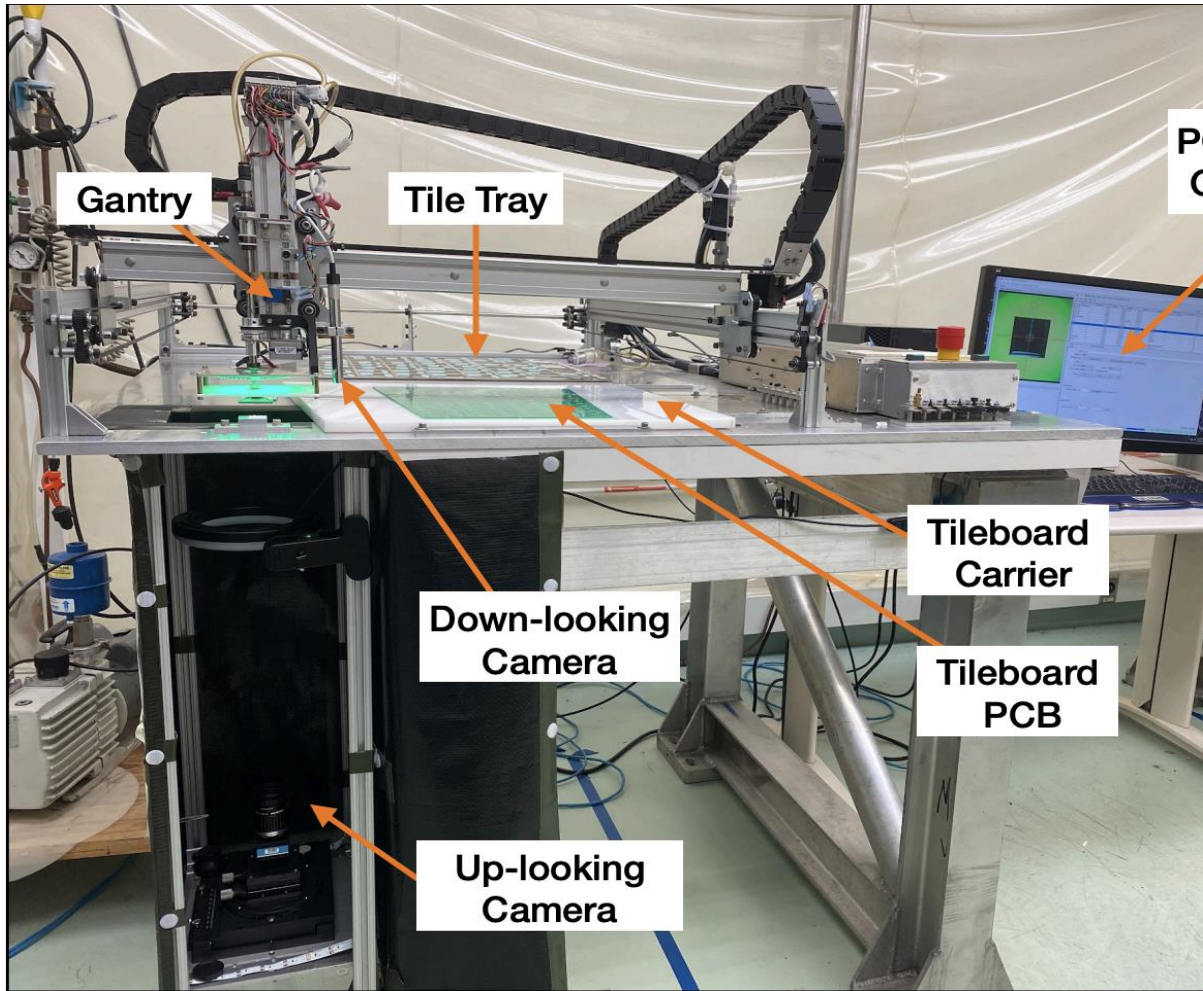


12/19/2024



T. Edberg, UMD

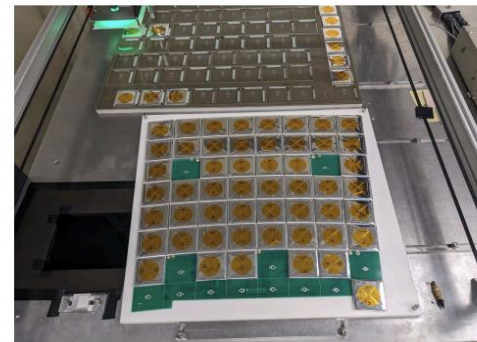
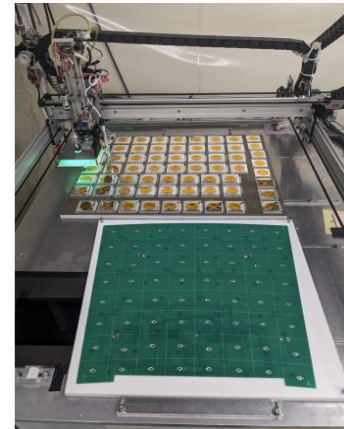
Tileboard Assembly



Assembly Steps ~ 30 mins

Step 1:

Assembly trays are placed on the PnP machine

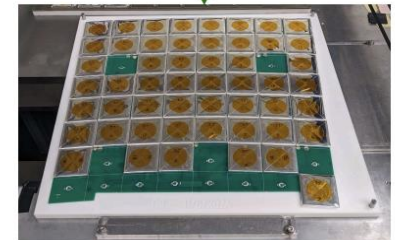
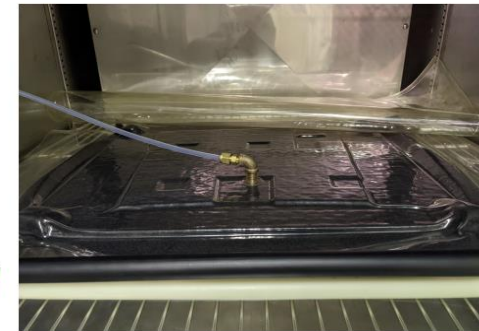


Step 2: 15-20 mins

Tiles are picked, QCed, and placed on tile-board using PnP machine

Step 3: 10 mins

It's transferred to vacuum bag for bonding strength for 10 mins



Step 4

It is returned and protected by a cover plate and recored in DB

Tasks Ahead

- Simulation and Design Optimization
 - full design specification (layers, tile size, cracks, modules etc.)
 - interface to Ecal
 - refinements ? (precision tracking layers, timing etc)
 - shower simulations and testbeams
- Prototyping and scalability
 - still more than an order of magnitude more channels than the HGCal → fabrication, assembly and QC scalability
 - applies to all active elements

Tasks Ahead

- Front-end Electronics
 - no power pulsing
 - new ASICs and concentrators (common with ECal?)
 - dead zones, power consumption
- Cooling and System Integration
 - active cooling needed
 - absorber structure, module segmentation, Barrel-encap transition, services
 - validation by prototypes

Summary

- Long history of US experience and innovation in all aspects Scintillator-SiPM Hadron calorimetry
- Experience spans prototyping and actual detector construction and assembly
- Around half-a-dozen institutions with strong involvement in Scint-SiPM hadron calorimetry have already expressed interest
- US institutions can make a significant impact on the interesting R&D questions