



Report on the LHC, HL-LHC and the US Accelerator R&D Program

Maria Baldini, FNAL

US LUA Annual Meeting

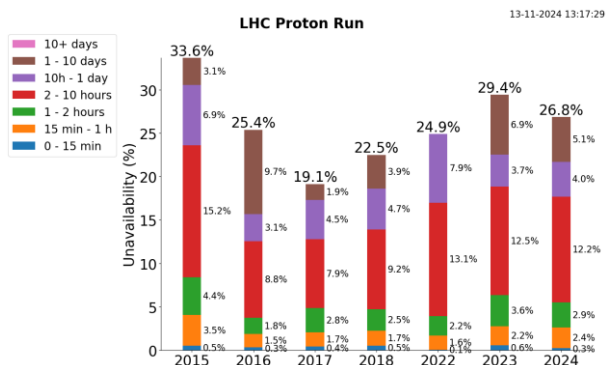
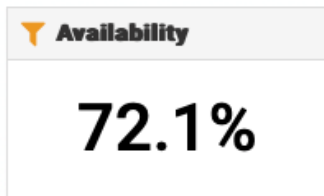
16-18 December 2024

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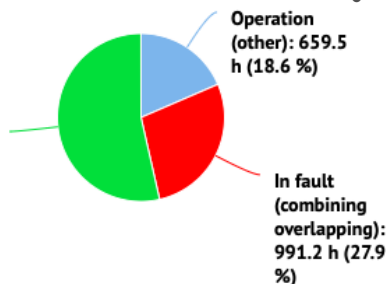
- LHC status and plans
 - 2024 summary and status
 - 2025 plan
 - HL-LHC AUP: status and milestones
 - HL-LHC upgrade long term plan
- Future machines
 - R&D work in the US MDP

LHC Availability

- Availability is THE key factor for accelerator performance
- Availability factor was ~constant through Run2 and Run3 for small (<24h) faults
 - Availability: 72.1%
 - Stable beam ratio: 53.6%



NOTE: the availability of the proton run is calculated on the effective time from the retrospectively calculated schedule (long faults are not included)



Minor differences in numbers are due to slightly different choices in term of dates (including or not scrubbing run, TS recovery etc)

The SPS protons for LHC and HL-LHC

- A very good availability of the beam for the LHC 94.3% with main fault categories:
 - Injector Complex
 - Radio Frequency systems
 - Vacuum
 - Power Converters and Magnets
- The HL-LHC beam parameters at SPS extraction were achieved:
 - 2.3×10^{11} p/b with a bunch length of 1.65ns

Courtesy of R. Steerenberg

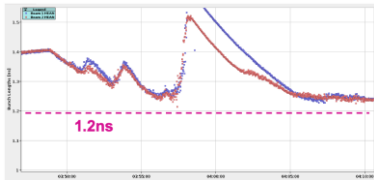


2024 LHC overview

First injection: 8th March (3 days early)



Bunch length control/target
Limit RF module heating risk



1200 bunches on 14th April (10 days early)

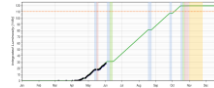
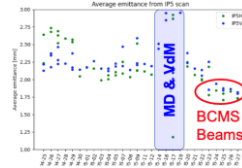
1215 1215

Stable Lumi Production Summer period



(YETS started on 25th November)

BCMS beams May

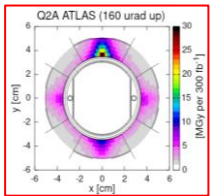


ION PHYSICS: STABLE BEAMS

Beyond 110 fb⁻¹



Reverse Polarity optics commissioned (~ +1 week)

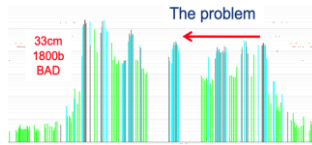


First Stable Beams @6.8 TeV
5th April (3 days early)

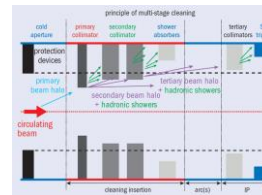


LHCb VELO closed for the 1st time

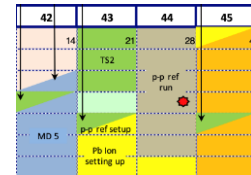
β^* limited to 36 cm
17th April



β^* back to 30 cm
17th June



pp reference run
28th Oct – 2nd Nov

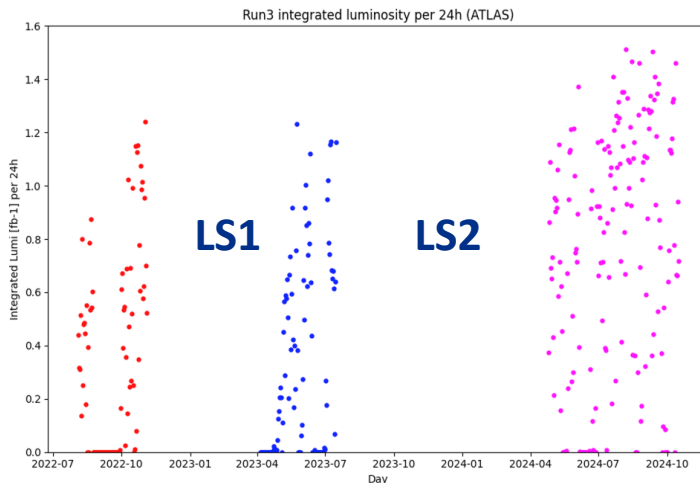
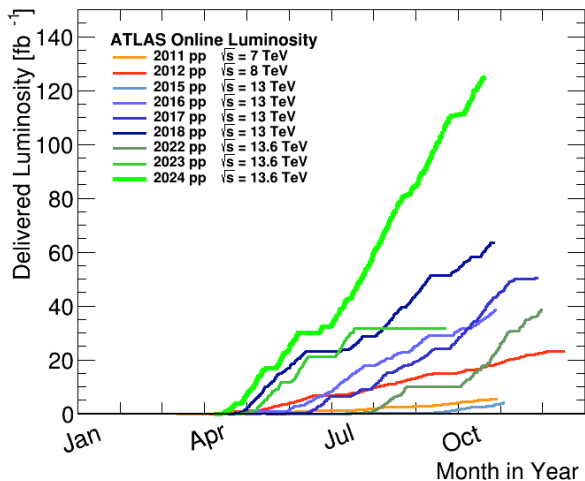
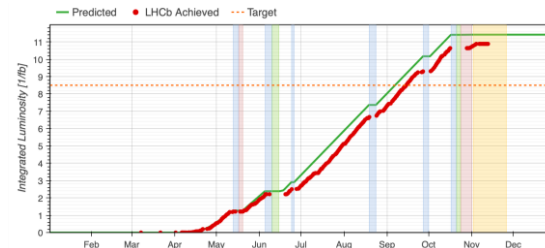
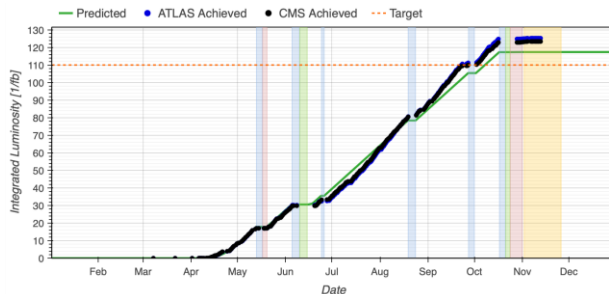


Courtesy of R. Steerenberg



Proton operation

- 124 fb⁻¹ in ATLAS/CMS
- 11 fb⁻¹ in LHCb
- 67.5 pb⁻¹ in ALICE
- **Highest production rate ever**
- Peak luminosity at $\sim 2.1 \times 10^{34} \text{ cm}^{-2} \text{ s}^{-1}$ (limited by cryogenic)

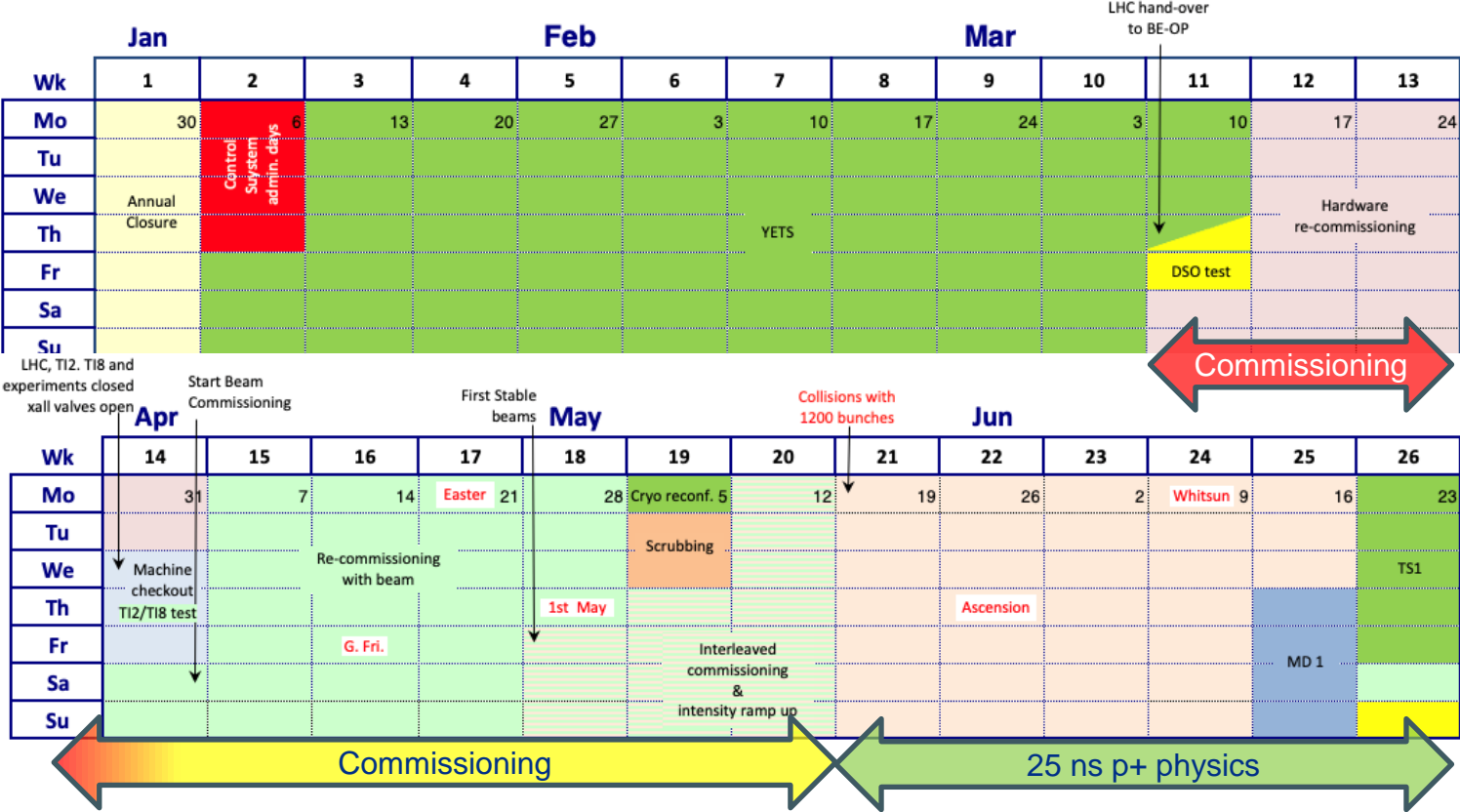


- Bunch intensities at 1.6×10^{11} ppb at start of stable beams
- **Stored energy $\sim 410 \text{ MJ}$ / beam @6.8 TeV**
- Equivalent to $\sim 100 \text{ kg TNT}$

Courtesy of R. Steerenberg

Approved LHC Schedules 2025 – Q1 + Q2

Courtesy of R. Steerenberg



Approved LHC Schedules 2025 – Q3 & Q4

	Jul			Aug				Sep					
Wk	27	28	29	30	31	32	33	34	35	36	37	38	39
Mo	30 O ion setting up	ZDCs out 7	14	21	28	4	11	18	25	1	8	15	22
Tu		VdM program								MD 2			
We													
Th											Jeune G.		
Fr	O-O & p-O ions run												
Sa													
Su													

	Oct			Nov				Dec					
Wk	40	41	42	43	44	45	46	47	48	49	50	51	52
Mo	29	6	13	20	27	3	10	17	24	1	8	15	22
Tu		MD 3				MD 4	TS2						Annual Closure
We									MD 5a				
Th							Pb ion setting up		Pb- Pb ion run		Control System admin. days	YETS	Xmas
Fr													Xmas
Sa						Pb ion setting up							
Su										MD 5			

End 25 ns p+ run [08:00] (Nov 45)
 End run [06:00] (Dec 50)

Courtesy of R. Steerenberg

Approved 2025 schedule in number

Activity	Version 0.9	
	Duration [days]	Ratio [%]
Beam Commissioning & Intensity ramp-up	41	16.6
Scrubbing	2	0.8
25 ns physics (>1200 bunches)	138	55.9
Special physics runs (incl. setting-up)	2	0.8
Oxygen ion setting-up	4	1.6
Oxygen ion physics	4	1.6
Pb-Pb ions setting-up	4	1.6
Pb-Pb ions physics	21	8.5
Technical stop	8	3.2
Technical stop recovery	2	0.8
Other scheduled stops	2	0.8
Machine Development blocks (incl. floating MDs)	19	7.7
Total:	247	100

Activity	Duration [days]	Ratio
Physics time	165	67% of total beam time
MD time	19	12% w.r.t. physics time

- Possible 2025 integrated luminosity target: **~110 fb⁻¹**

- *Assuming similar running conditions as in 2024*

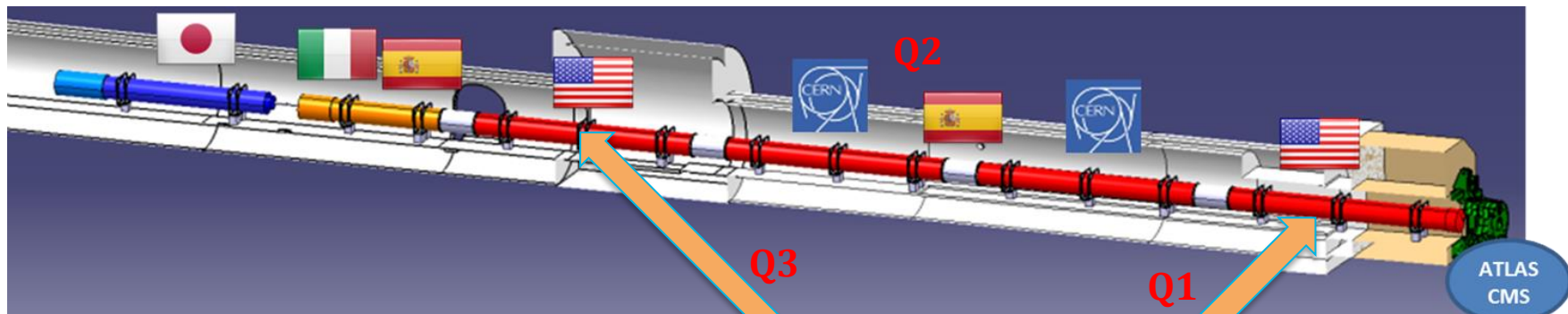
Courtesy of R. Steerenberg



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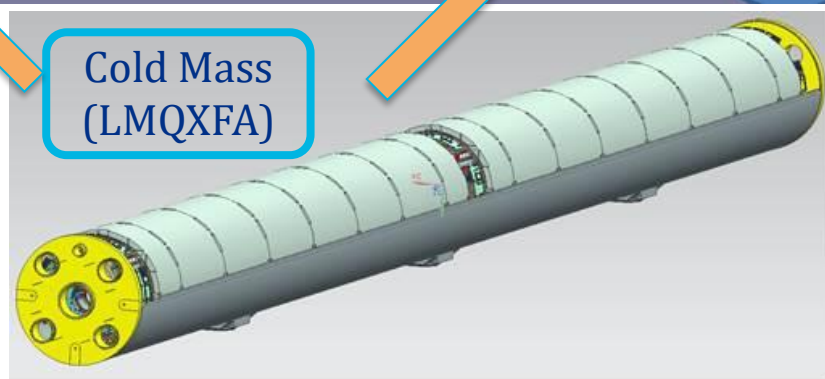
MQXFA = US Quadrupoles for HL-LHC



Magnet
(MQXFA)

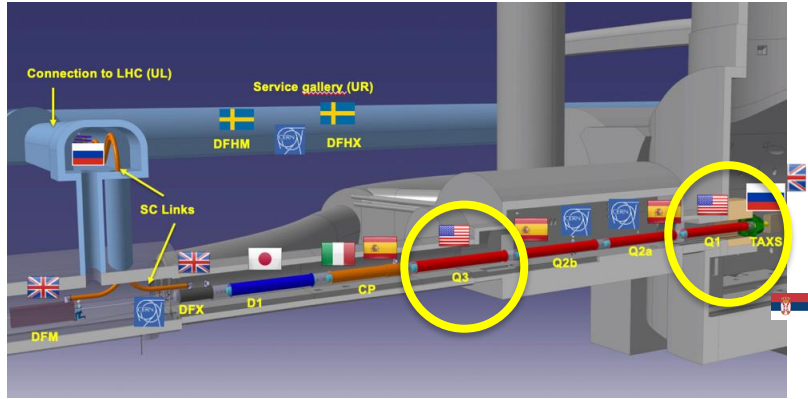


Cold Mass
(LMQXFA)

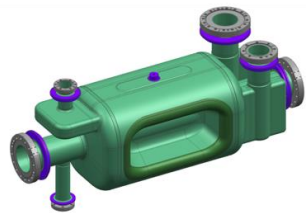


- **20 Magnets/ 10 Cryo-assemblies:**
- 16 magnets for 8 Q1/Q3 to be installed in LHC tunnel and 4 magnets for 2 Q1/Q3 commissioning spares

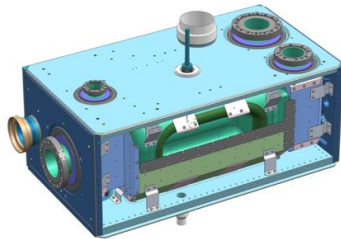
HL-LHC AUP Project: The Inner Triplet and Matching Section regions



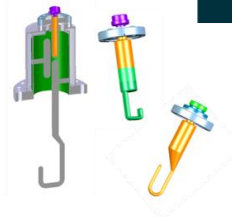
10 Dressed Cavities & Ancillaries



Bare RFD Cavity



Dressed RFD Cavity
(front wall removed to show internal components)



RF Ancillaries



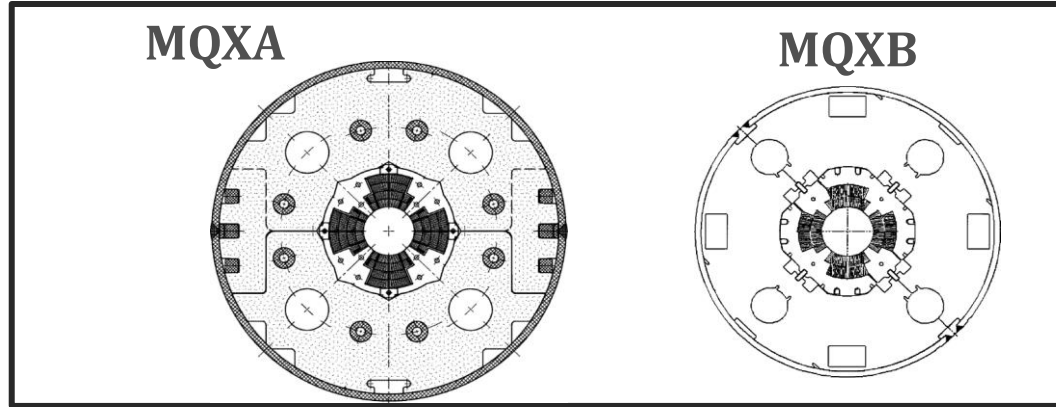
BERKELEY LAB



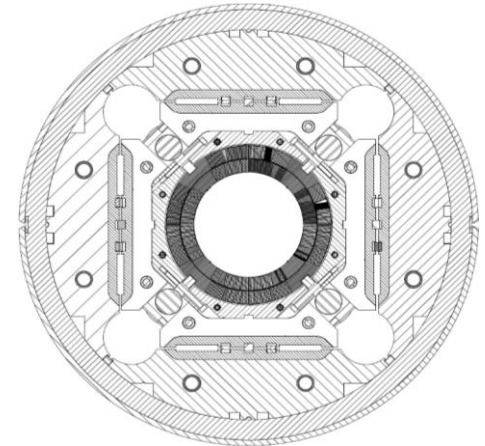
Low- β quadrupole magnets from LHC to HL-LHC

- Cold mass OD from 490/420 to **630 mm**
- More than double the aperture: from 70 to **150 mm**
- **~4 times** the e.m. forces in straight section
- **~6 times** the e.m. forces in the ends

*State of the art quadrupoles at the time of **LHC** construction*



MQXF (HL-LHC)



Same scale for all 3 plots

MQXFA Status Summary

- Magnets tested in vertical cryostat: 17
- **Met requirements: 12**
- Did not meet requirements: 4
 - Affected by Covid restrictions: 2
 - **Met requirements** after replacing the limiting coil: 3
 - Magnet under test: 1

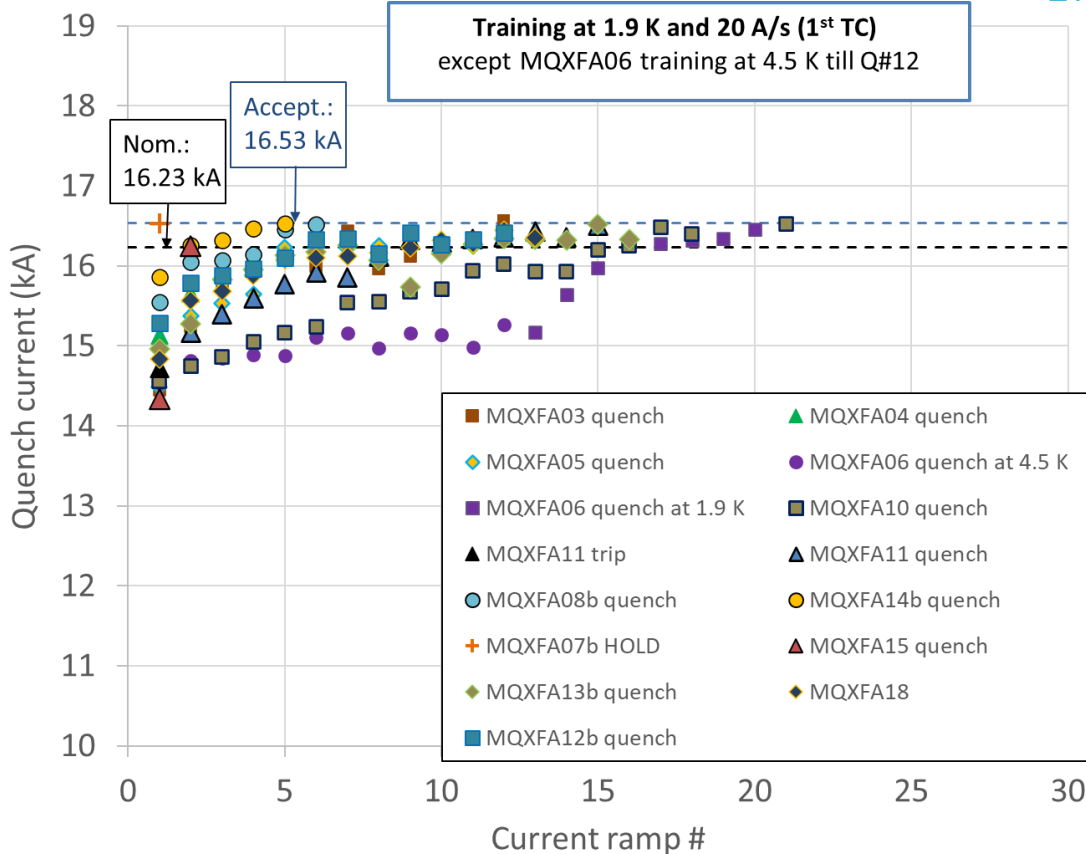
Component	Status
Strand procurement & QC (FNAL, FSU)	~100% complete
Cable fabrication & insulation (LBNL)	100%* complete
Coil fabrication (BNL & FNAL)	99%* complete
Magnet assembly (LBNL)	~75% complete



- Cable fabrication: LBNL
- Coil fabrication: BNL and FNAL
- Magnet assembly: LBNL
- Magnet vertical test: BNL
- Cold Mass + Cryo-assembly fabrication: FNAL
- Horizontal test: FNAL

We are going to fabricate 5 additional spare coils.

Technical Status – MQXFA Magnets

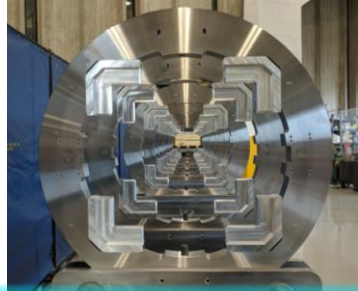


- 12 Accepted Magnets after vertical test at BNL out of 17 tested
- Magnets production is 75%, coils at ~99%, cables at ~100%
- MQXFA05 underwent endurance test with 50+ induced quenches.
- MQXFA08b, MQXFA07B, MQXFA13B, reworked magnets successfully tested

Cold Mass and Cryo-assembly fabrication



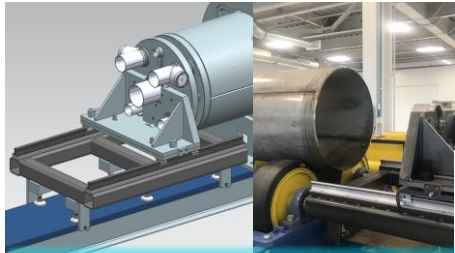
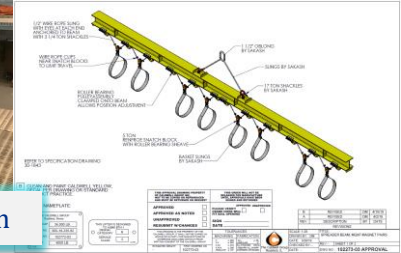
Soldering fixture



Alignment station; clamps and rollers.
Both stations have been aligned



Cold Mass Welding station

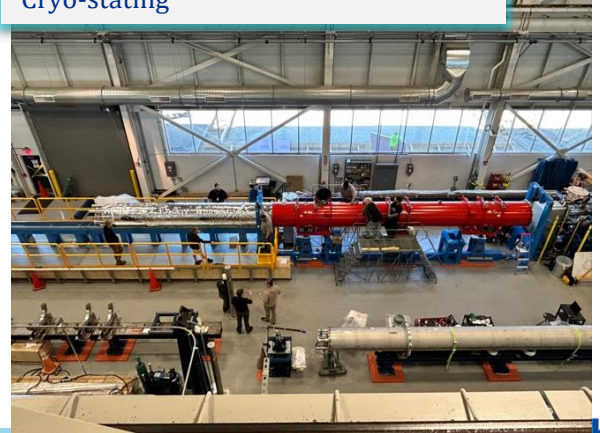


End cover tooling used for End cover welding tests

Alignment station
Instrumentation station



Cryo-stating

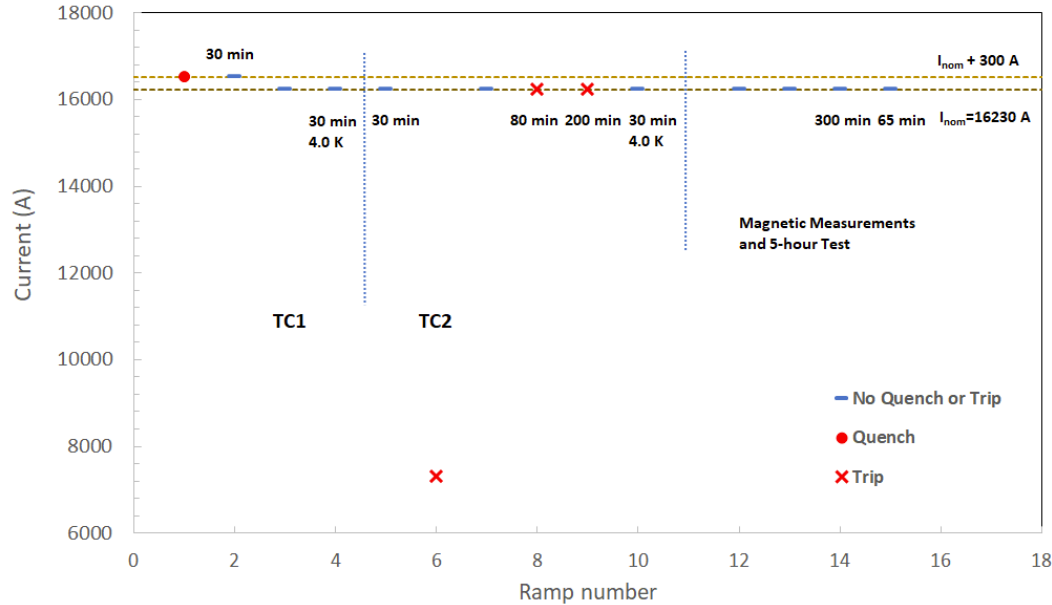


S. Feher *et al.*, "AUP First Pre-Series Cryo-Assembly Design Production and Test Overview," in *IEEE Transactions on Applied Superconductivity*, vol. 34, no. 5, pp. 1-5, Aug. 2024, Art no. 4005605

LQXFA02 quench performance

- Test performed successfully at FNAL

LQXFA/B-02 Quench Performance



Status of Cold Mass (CM) and Cryo-Assembly (CA)

- CA01 was tested, delivered and accepted by CERN
- Assembly of CA02 has been shipped to CERN
- Assembly of CM03 ready to be tested
- Assembly of CM04 completed
- Assembly of CM05: in progress

R. Rabehl, S. Feher, D. Ramos, T. Strauss and M. Struik, "AUP First Pre-series Cold Mass Installation Into the Cryostat," in *IEEE Transactions on Applied Superconductivity*, vol. 34, no. 5, pp. 1-5, Aug. 2024, Art no. 4003705



Completed CM04



Assembly of CA01

A. Vouris *et al.*, "Fabrication of the Fermilab Pre-Series Cold Mass for the HL-LHC Accelerator Upgrade Project," in *IEEE Transactions on Applied Superconductivity*, vol. 33, no. 5, pp. 1-5, Aug. 2023, Art no. 4002605

AUP project in a Snapshot

MQXFA Magnet



Cold Mass Assembly



Cryo-Assembly



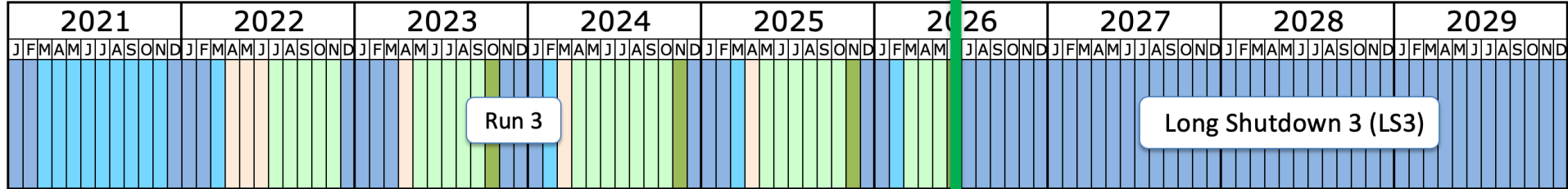
MQXFA12b
MQXFA17b
MQXFA19
MQXFA20

- ✓ Completed, shipped or delivered to CERN
- ✓ Under Fabrication
- ✓ Under Test

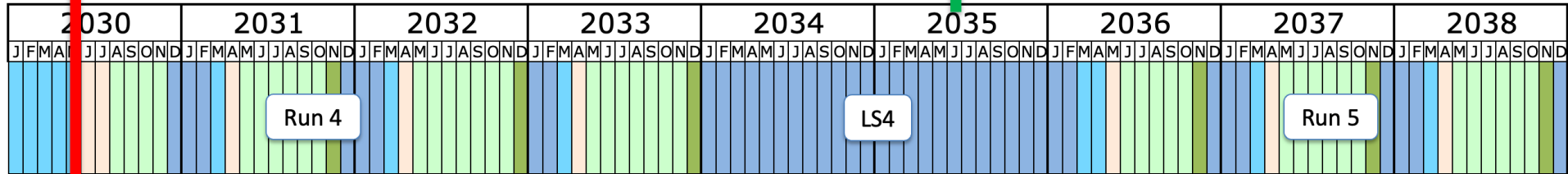
Slide by G. Apollinari

Schedule Update

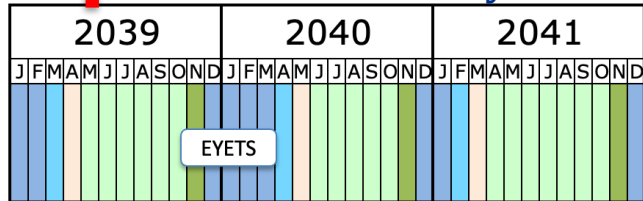
- Schedule update following the September 2024 Research Board:



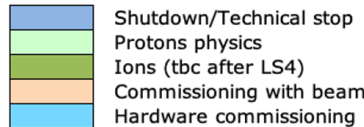
LS3 start shifted by 7.5 months



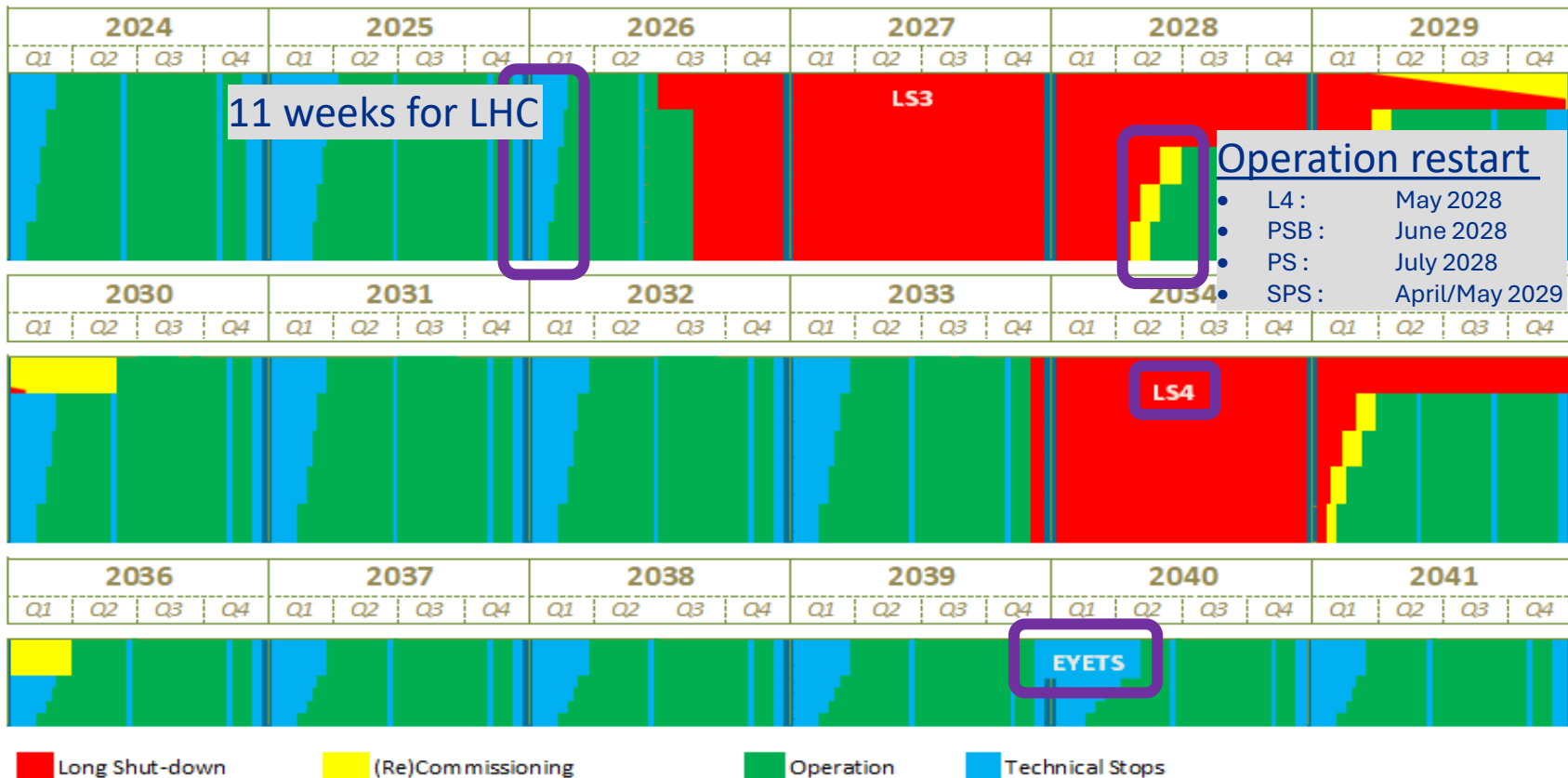
LS3 end shifted by 11 months



US-LUA Annual Meeting (16-18 Dec 2024)



Schedule



11 weeks for LHC

Operation restart

- L4 : May 2028
- PSB : June 2028
- PS : July 2028
- SPS : April/May 2029

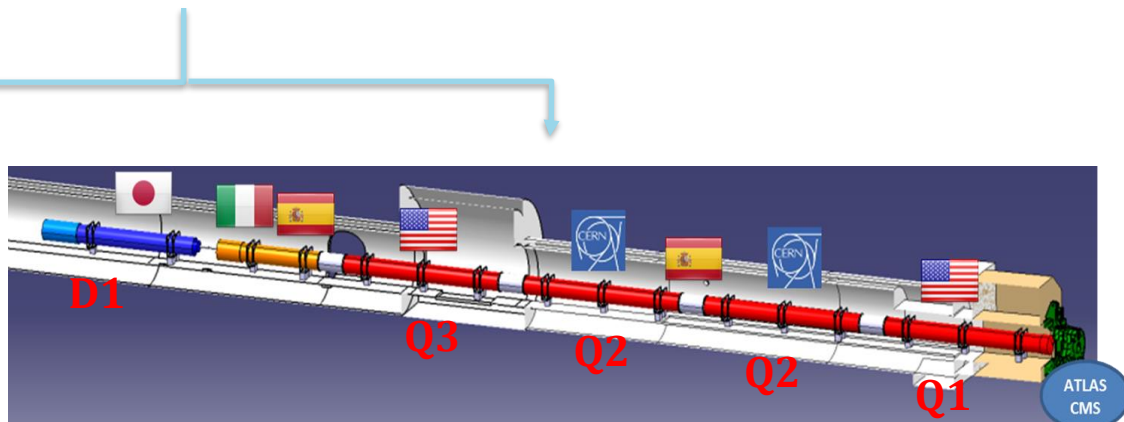
■ Long Shut-down
 ■ (Re)Commissioning
 ■ Operation
 ■ Technical Stops

HL-LHC IT STRING



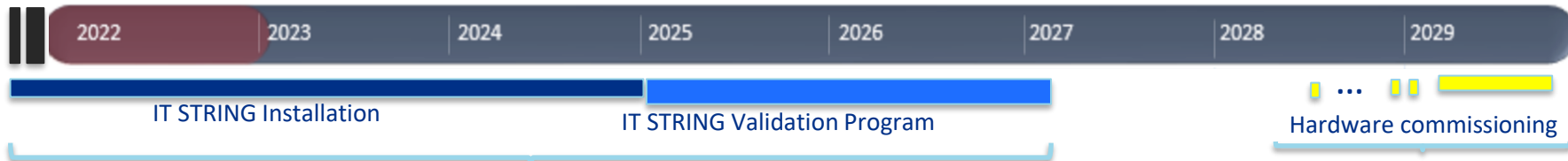
Marta Bajko

The **HL-LHC IT STRING** will serve as a test bed [...]. The HL-LHC IT STRING should therefore validate operational modes [...] in view of the hardware commissioning and operation periods in the HL-LHC era. [...]



The present reporting is essentially done in this part

The IT STRING test will ensure a successful and efficient HWC of the HL-LHC!



HL-LHC IT STRING

IT string and hardware commissioning

M. Baqlo^{1*} and M. Pejer^{2*}

¹CERN, Accelerator & Technology Sector, Switzerland

²Corresponding authors

16 IT string and hardware commissioning

16.1 The HL-LHC IT string layout

16.1.1 Introduction and goal of the HL-LHC IT string

The HL-LHC IT string (IT string) is a test stand for the HL-LHC, whose goal is to validate the collective behaviour of the IT magnets and circuits in conditions as near as possible to the operational ones. Each individual magnet circuit will be powered through a SC link and its associated current leads up to the ultimate operational current while cooled to 1.9 K in liquid helium. The test stand will be installed in the building 2173 (SM18) and will use magnets, superconducting (SC) link, current leads, power converters and protection equipment designed for the HL-LHC with their final design, and suitable for the HL-LHC. The test bench will allow a real size training for the installation and alignment, the validation of the electrical circuits, the protection scheme of the magnets, and the SC link. At this occasion, all subsystem owners will be able to fine-tune their set up and to complement or change when necessary, before they are finally installed into the HL-LHC. The powering procedures will be written and validated during the tests. These tests will also improve our knowledge of every single component and will give us the opportunity to optimize the installation and hardware commissioning procedures.

16.1.2 Description of the HL-LHC IT string

The HL-LHC IT string will be composed of the cryo-magnet assemblies called Q1, Q2a, Q3b, Q3, CP and D1 (Figure 16-1). In total, 21 superconducting magnets using Nb-Ti or Nb₃Sn technology will be required to set-up the HL-LHC IT String.

In the IT string, as for the HL-LHC, the magnets will be powered via a SC link (DSH) by standard HL-LHC power converters. The circuit will also include the current leads and the water-, air- cables or bus bars between the power converter and the leads passing through the so called disconnector boxes (DCB). The DCBs are placed in the vicinity of the power converters allowing the safe separation of the electrical circuits while necessary. The SC link will be connected to the bus bars of the magnets via a dedicated equipment called DFX.

Cold diodes will provide decoupling between cold and warm parts of the circuit and limit the over-currents in the superconducting bus bars and link conductors. The diode assembly will be located in between D1 and the DFX, in order to be accessible for maintenance and replacement. For this reason, a dedicated box, as a part of the so-called D1-DFX Connection Module, operating at 1.9 K, will be installed into the IT string.

The *scope* of the IT STRING is to represent, as best as reasonably achievable in a surface building, the various operation modes to **STUDY and VALIDATE the COLLECTIVE BEHAVIOUR** of the different systems of the HL-LHC's IT zone (magnets, magnet protection, cryogenics of the magnets and of the superconducting link, magnet powering, vacuum, *alignment, interconnections between magnets, and the superconducting link itself*). Another key motivation is to test and optimize the **QC plans, IST, SCT and Powering Test procedures** to prepare to a smooth LS3

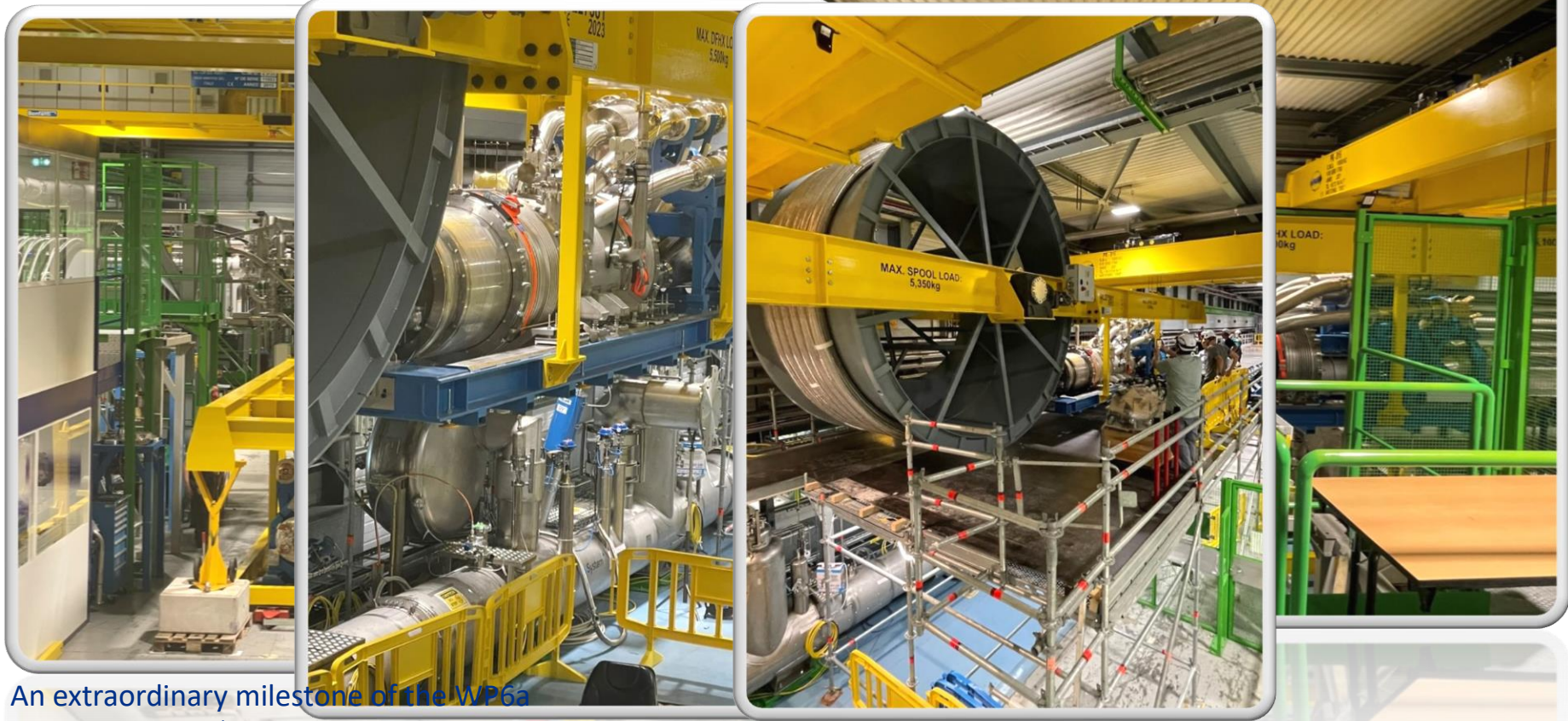
Ref. HL-LHC IT STRING Scope <https://edms.cern.ch/document/1693312/1>



Integration by: A. Kosmicki

The IT STRING will deliver the first complete experience of installing and operating the IT zone

Sc Link INSTALLATION IN THE IT STRING



An extraordinary milestone of the WP6a team 21th of August 2024

Q2a cold mass installation by EN-HE teams



An extraordinary milestone of the
WP3 team 25th of September 2024

D1 cold mass installation by EN-HE teams



An extraordinary milestone of the WP3 and KEK team on the 4th of November 2024

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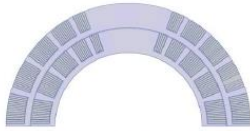


U.S. MAGNET
DEVELOPMENT
PROGRAM



Exploring stress management configurations: Nb₃Sn

- Prove the concept of SMCT dipole coil design in 2-layer and 4-layer mirror configurations

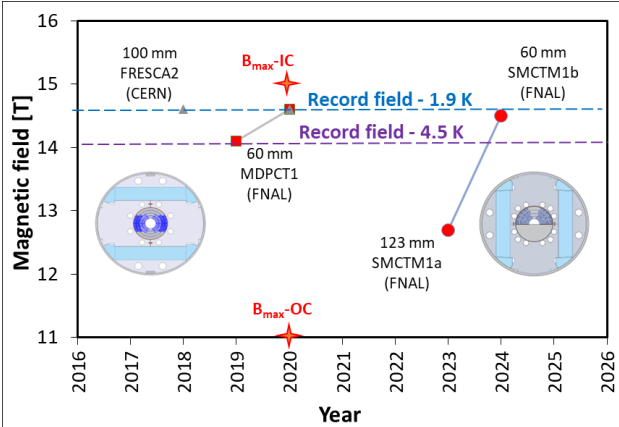
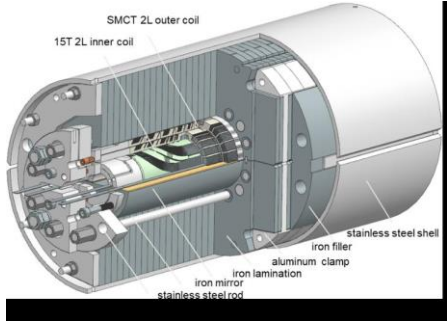
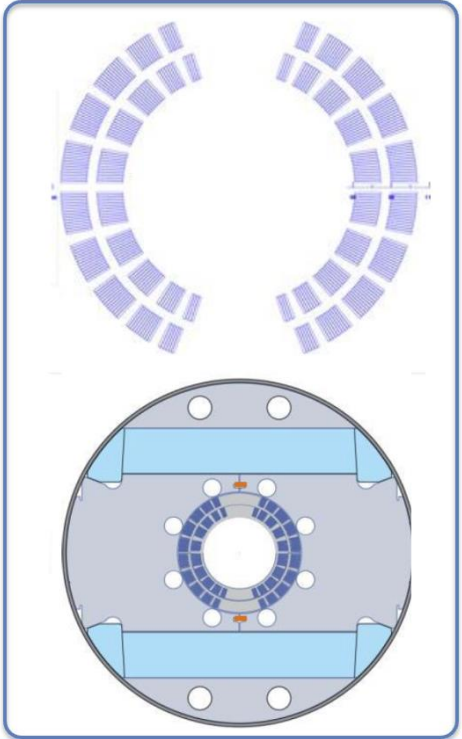


New SMCT coil ID=120 mm



Inner coil for 15T dipole ID=60 mm

SMCT



Courtesy of A. Zoblin



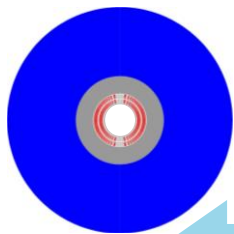
Stress-managed CCT magnets towards progressively higher field at LBNL

Courtesy of Diego Arbelaez

US MDP is pursuing stress management approaches: for canted cos-theta design (CCT)

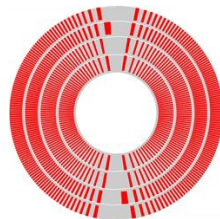
- Each turn contained within a groove

D. Arbelaez, *IEEE Trans. Appl. Supercond.*, Vol. 32, No. 6, Sep. 2022, 4003207.



CCT5 / CCT5-W model magnets
~10 T in 90 mm aperture

- Epoxy impregnated CCT5 Tested in 2019 (reached 88% of SSL)
- Alumina filled wax impregnated CCT5-W to be tested in 2025

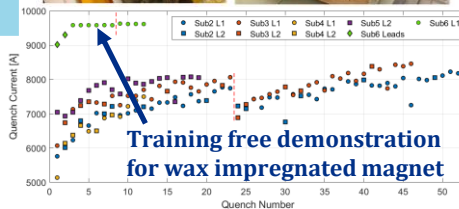
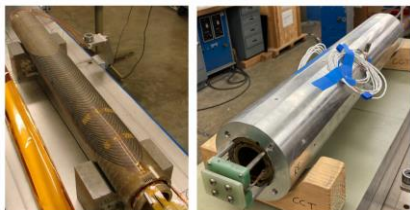


CCT6

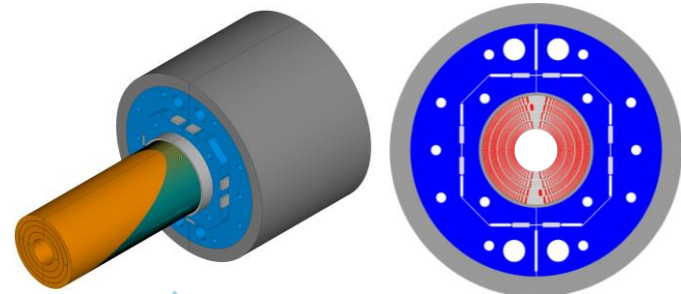
- Design and prototyping in progress
- Fabrication to start in 2025
- Target: **12-14 T in 120 mm aperture**

L. Brouwer, *IEEE Trans. Appl. Supercond.*, Vol. 32, No. 6, Sep. 2022, 4001805.

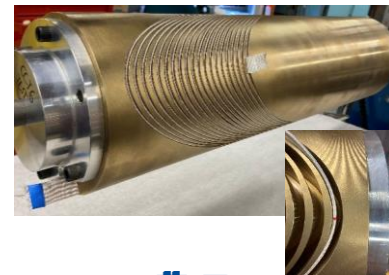
Subscale Magnet Program



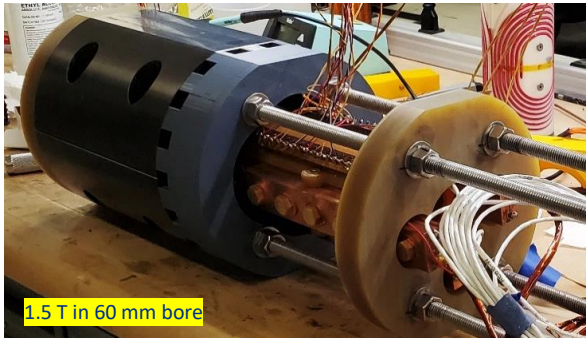
Training free demonstration for wax impregnated magnet



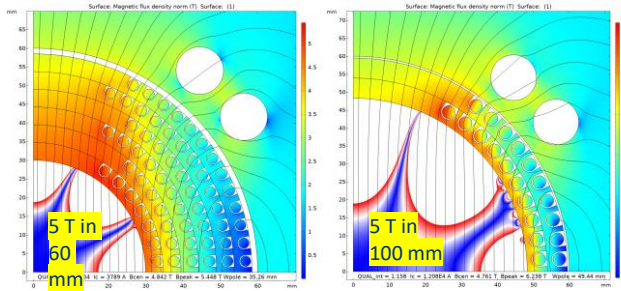
Inform decisions on design and impregnation choices



HTS (REBCO) magnet and cable development



REBCO magnets with round cables



REBCO accelerator magnet development at FNAL: Use state-of-the-art STAR and CORC round wires

First REBCO magnet tested in LHe this year

- Innovative coil structure 3D-printed from ULTEM
- Reached 1.5 T in a 60-mm bore

Two REBCO magnets to be fabricated and tested in 2025-26

Target 5 T field in 60-100 mm bore: standalone and inserts into Nb₃Sn coils

- Alternative REBCO cable designs for accelerators
- Fusion cable studies

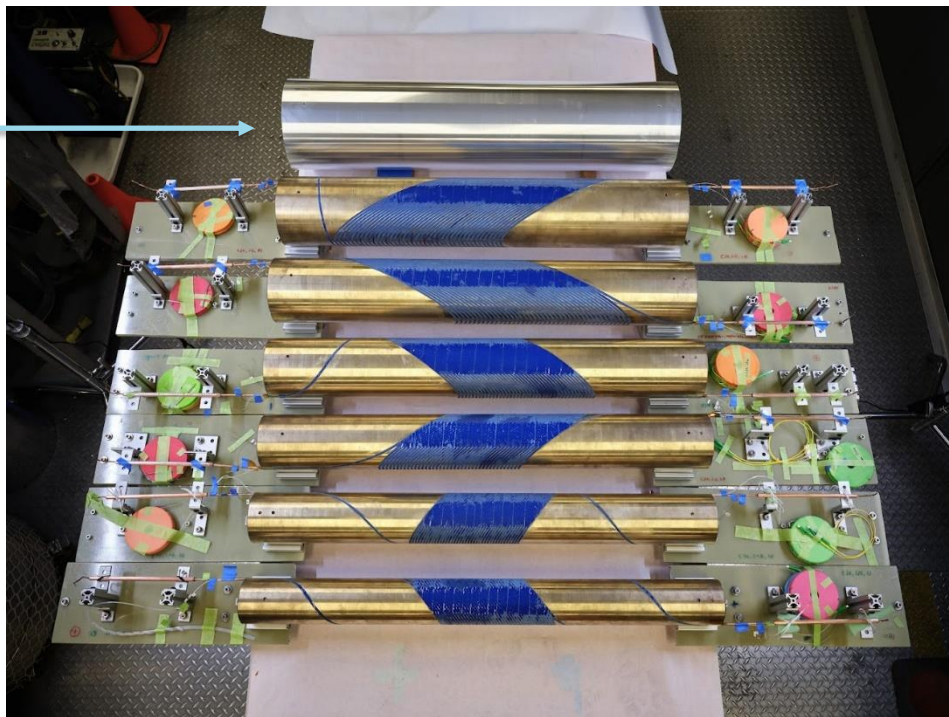
Several proposals for collaboration with PPPL

Courtesy of Vadim Kashikhin

Six CCT layers using REBCO CORC[®] wires are ready for assembly

Aluminum
shell

Layer 6
5
4
3
2
1



Six-layer CCT dipole
aiming at the 5 T
milestone

Built on what we
learned from C1
and C2

77 K Self-field I_c
reached 60% -
90% of the
expected
performance

Courtesy of Xiaorong Wang

Conclusion: LHC and HL-LHC

LHC:

- Availability factor was \sim constant through Run2 and Run3 for small: **72%**
- In 2024 integrated luminosity was beyond 110 fb⁻¹
- First 2025 beam expected in the LHC on early June: 2025 baseline schedule available

AUP HL-LHC

•Magnets and Cryo-assemblies:

- Magnet assembly at peak production at LBNL. Coil fabrication at BNL and FNAL are completed.
- 17 MQXFA magnets have been tested and 12 have been accepted.
- MQXFA12b is currently under test and MQXFA17b, 19 and 20 are at different stage of fabrication
- LQXFA/B-01 is at CERN, LQXFA/B-02 has been shipped and LQXFA/B-03 is about to be tested

Conclusions

High field magnets for future machines: R&D work in within US MDP

Nb₃Sn magnets:

Extending the capability of Nb₃Sn magnets using stress management structures.

Goal: reduce large coil deformations under Lorentz forces and, thus, excessively large strains and stresses in the coil.

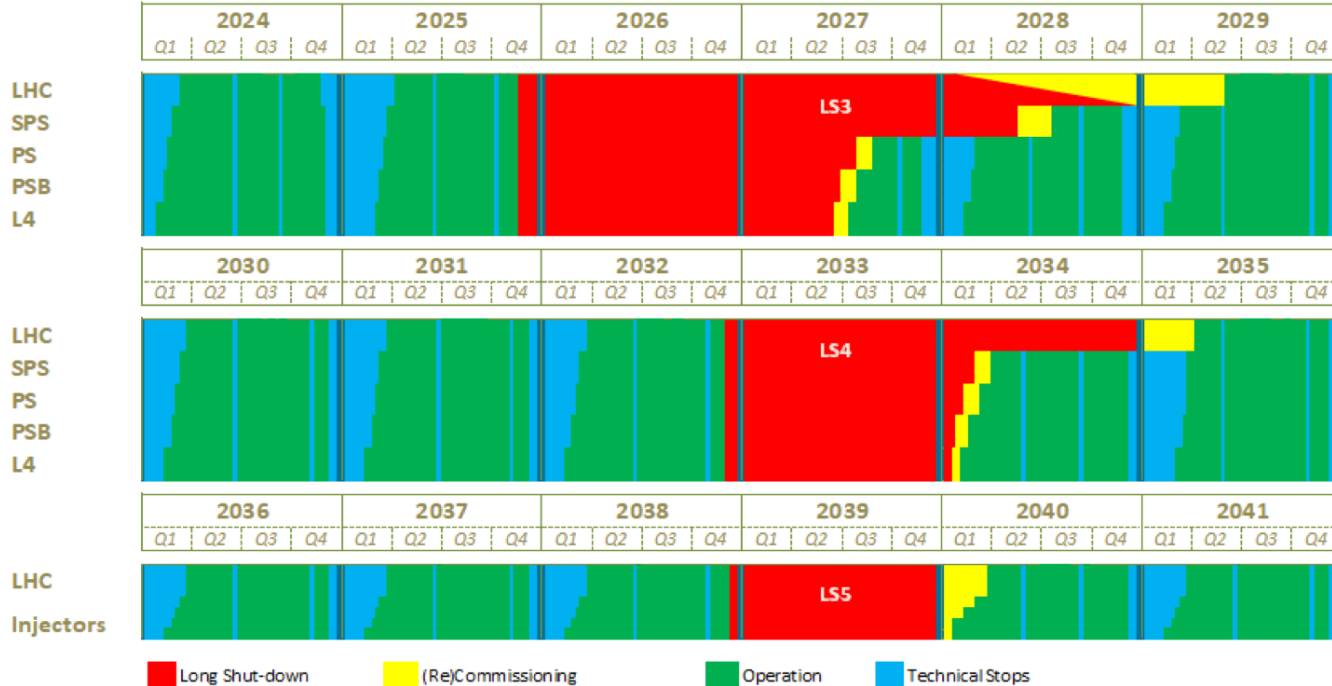
- CCT magnets at LBNL: CCT5 impregnated with Wax, Design of CCT6 is ongoing
- SMCT magnets at FNAL: Fabrication of SMCTD1 dipole magnet will take place in 2025

HTS conductors: Enabling technology for magnets with fields > 16 T; Higher temperature margin; Operation at higher temperature

- CCT REBCO magnet at LBNL: under fabrication, test in February 2025
- COMB STAR magnet at FNAL: under fabrication, test by the end of FY25

Backup slides

OBSOLETE LONG TERM SCHEDULE



LS3 start for LHC shifts to 29 June 2026
Length extended

LS3 start for Injectors shifts to 31 August 2026

North Area consolidation will go beyond SPS stop
TCC2 may still need to be added to the scope of the NA-CONS project

LS4 shifts by 1 year

LS5 to be converted into an EYETS 2039-2040

Current Magnet R&D activities at Fermilab



- The R&D topics include:

Nb₃Sn conductor

- Artificial Pinning Centers (APC) and High-Cp optimization and industrialization

Nb₃Sn magnets

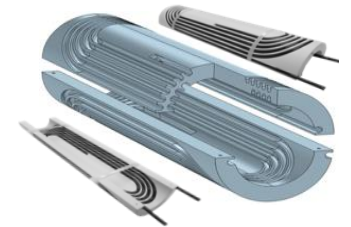
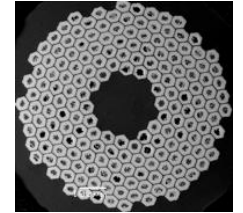
- 15 T dipole; stress management (SM) structures for coils in magnets above 16T (16-20 T)

HTS


- Specially designed structures for REBCO coils
- Bi- 2212 SM R&D

Technology R&D

- Training and diagnostics – fibers as strain gauges, training studies and QCD device
- Instrumentation and quench protection - new accurate quench antennas, fibers for HTS QP
- Material studies - new epoxy and insulation material tests, high-Cp materials in cable and epoxy
- Modeling and simulation - new tools (AI for Nb₃Sn training prediction)



Summarizing magnet needs for potential future colliders

- In general . . .
 - High field dipoles– up to 17T (and perhaps 20 – 24T)
 - Large aperture interaction region quadrupoles
 - Sustainability  higher operating temperatures
- **Muon Collider (in addition to above)**
 - Large apertures (~ 160mm)
 - (Very) fast ramping magnets
 - Large aperture, high field solenoids (> 30T)
 - Operation in high radiation, high heat load environment

Challenges

- He cost/availability
- High stresses
- High radiation environment
- Sustainability – power consumption

Opportunities

- HTS
- Fusion driving REBCO cost



Need to ramp up R&D NOW!

Future Colliders and R&D

- A major effort was made during “Snowmass 2021” to highlight the U.S. HEP community interest in Future Colliders

Various e+e- Higgs Factory options and multi-TeV parton Center-of-Momentum (pCM) hadron colliders and muon colliders were studied and documented.

See e.g., <https://arxiv.org/abs/2203.08088> and references therein.

Strong resurgence of interest in ~10 TeV muon collider!

A targeted national collider R&D program was proposed to enable studies/R&D:
See <https://arxiv.org/abs/2207.06213v1>

The Snowmass report strongly endorsed the community’s interest in early U.S. engagement in future collider projects planned abroad (FCC-ee, ILC) and the community’s ambition to host a high energy collider in the U.S. (e.g., a Muon Collider)

Courtesy of Pushpa Bhat

Future Colliders in the P5 2023 Report

- The just released P5 report (https://science.osti.gov/-/media/hep/hepap/pdf/Reports/P5Report2023_120123-DRAFT-to-HEPAP.pdf) strongly supports the U.S. Community's aspirations on Future Colliders, particularly emphasizing vigorous R&D for a 10 TeV pCM Muon Collider!

Recommendation 2c endorses an off-shore Higgs factory and urges the US to actively engage.

Recommendation 4a supports vigorous R&D toward a cost-effective 10 TeV pCM collider R&D, with a goal of being ready to build major test and demonstrator facilities within the next 10 years.

Recommendation 4g asks to develop plans for improving the Fermilab accelerator complex that are consistent with the long-term vision of the report, including neutrinos, flavor, and a 10 TeV pCM collider.

Area Recommendation 10 bolsters support for Collider R&D:

“To enable targeted R&D before specific collider projects are established in the US, an investment in collider detector R&D funding at the level of \$20M per year and collider accelerator R&D at the level of \$35M per year in 2023 dollars is warranted.”

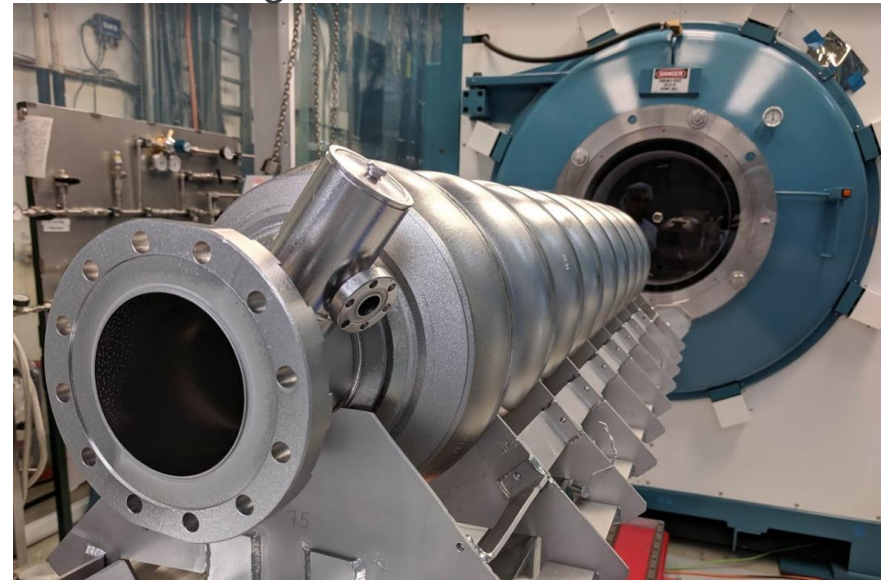
Courtesy of Pushpa Bhat

Summarizing SRF needs for potential future colliders

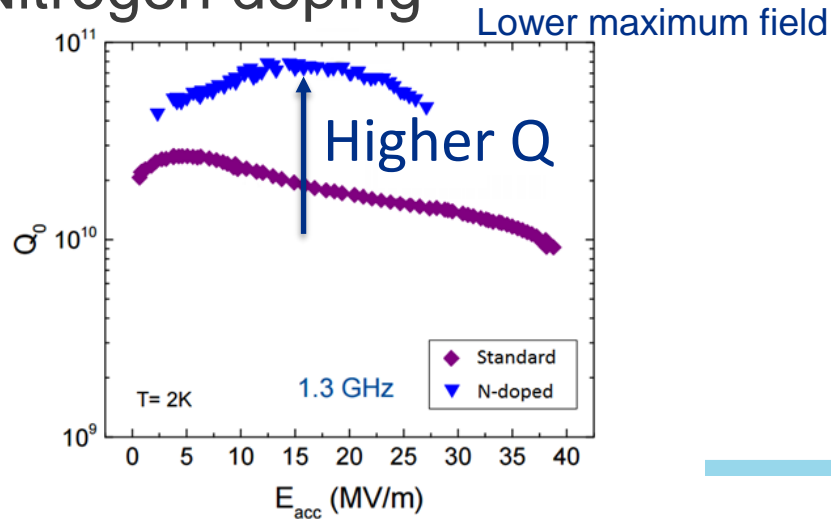
In general . . .

- High gradient, high efficiency SRF cavities
- High gradient NCRF
- High efficiency power sources

Nb₃Sn cavities

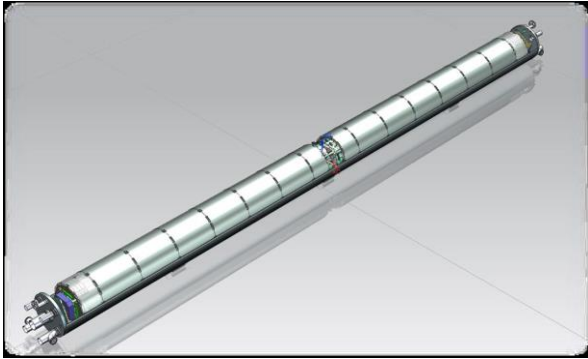


Nitrogen doping



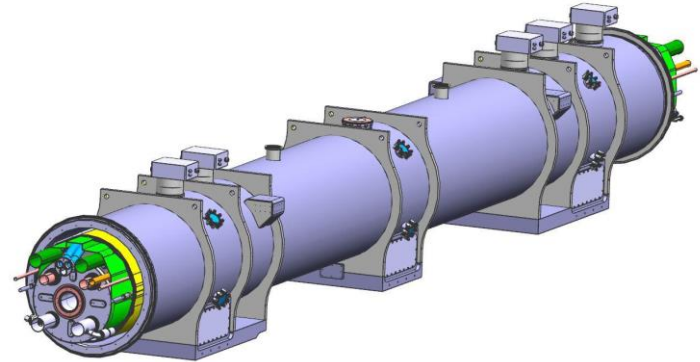
Cryo-assembly

The **Cold Mass** is the He pressure vessel assembly containing two 4.2 m Nb₃Sn magnets

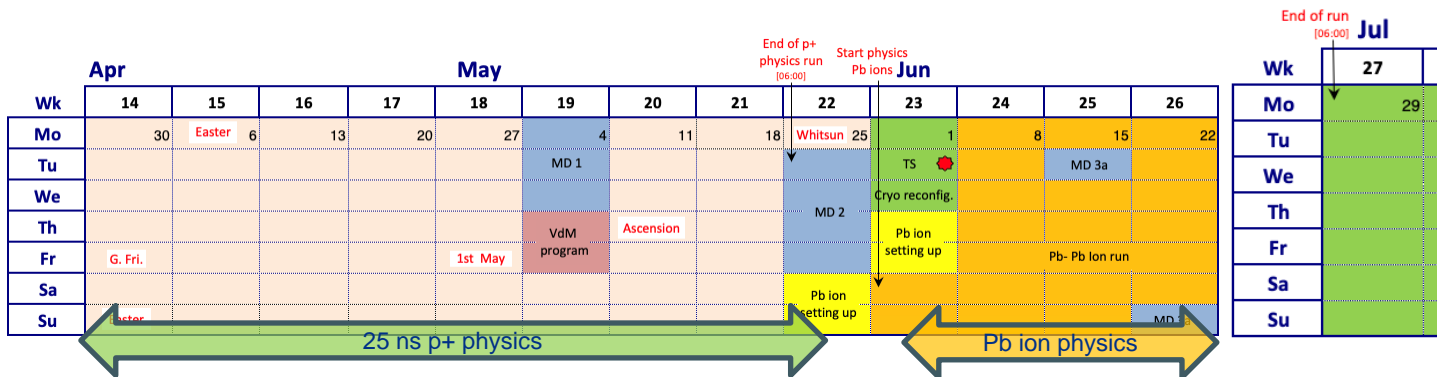
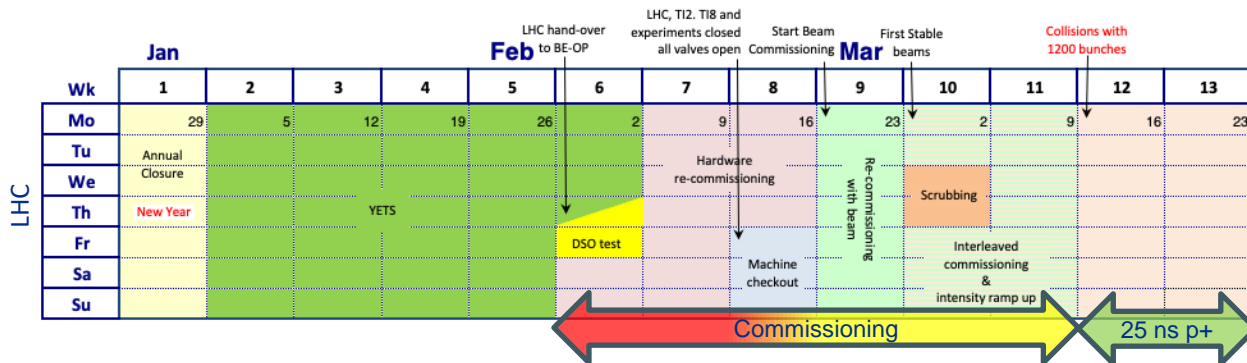


- Cold mass + Cryo-assembly fabrication+ Horizontal test is done at FNAL

HL-LHC cryo-assembly



Cryostat is a CERN design and the procurement of the cryostat and tooling was done by CERN

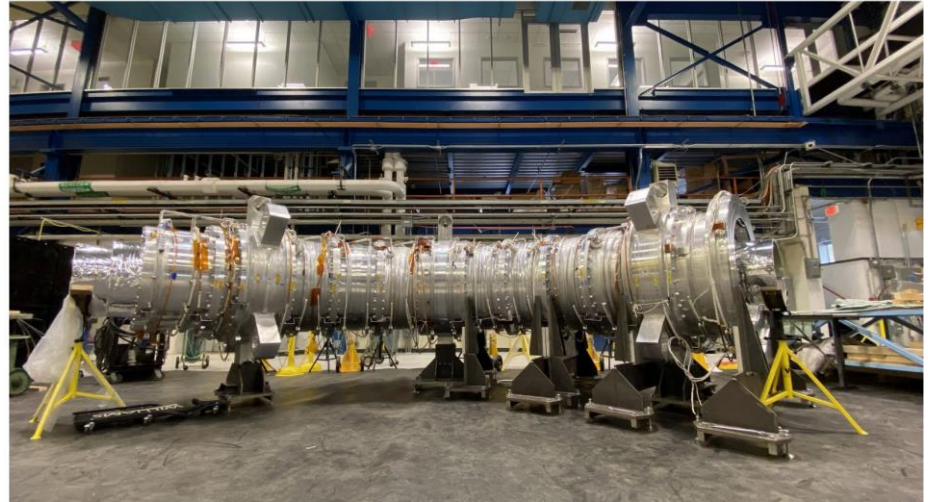


Accelerator Technology: 2023 Fermilab highlights

Nb₃Sn Interaction Region Quadrupoles for
Hi-Lumi LHC Upgrade

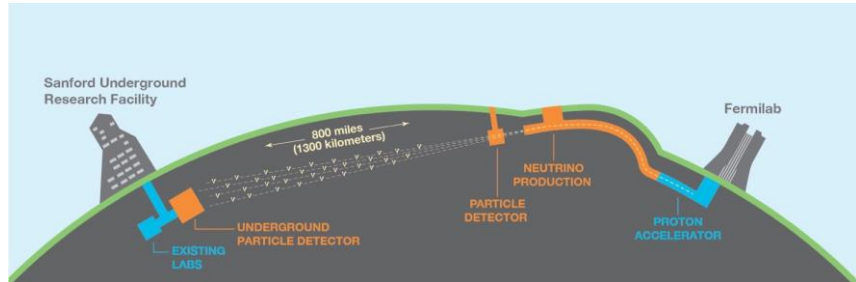
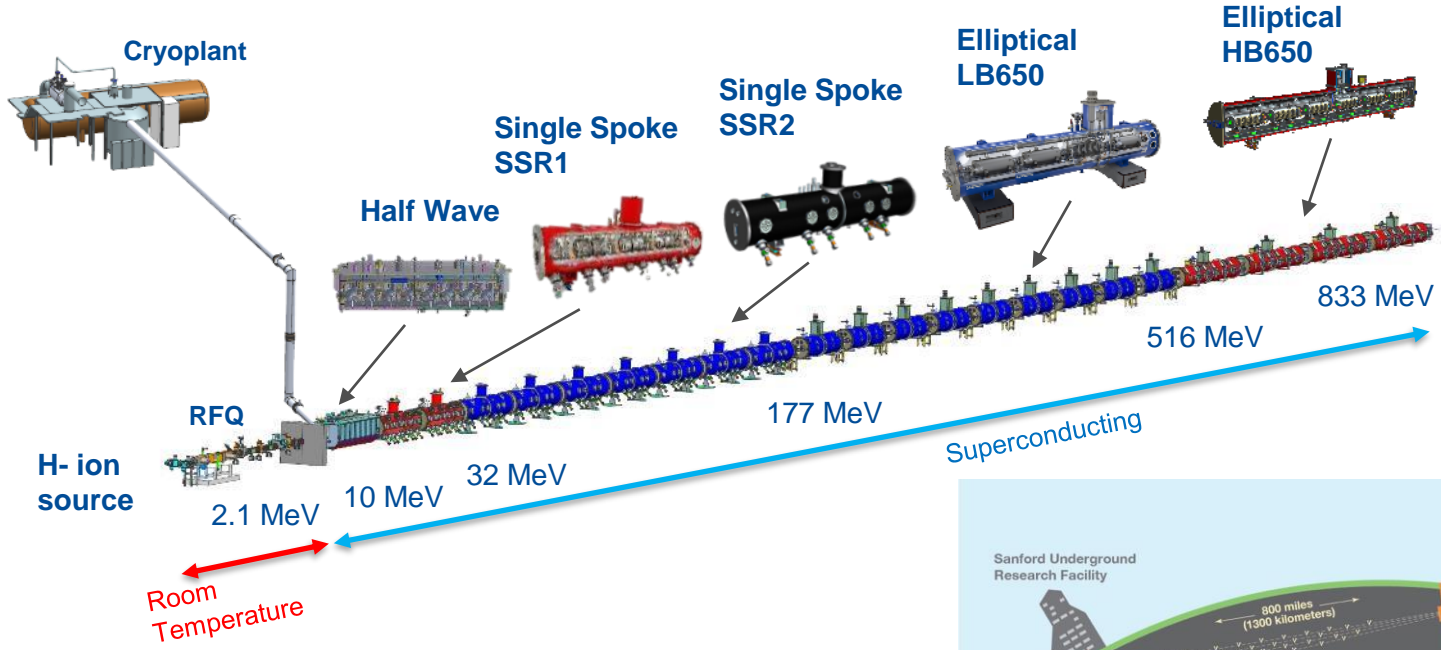


**Mu2e: Transport solenoid
completed and moved to
experimental hall**



Accelerator Technology: 2023 Fermilab highlights

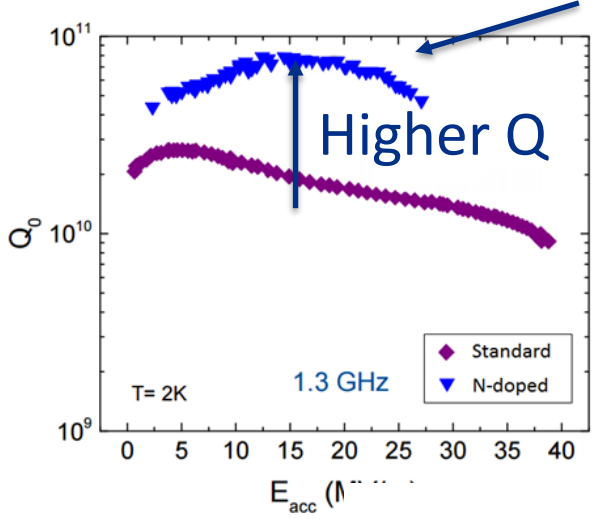
- PIP-II linac is technically complex, state of the art superconducting RF accelerator





Superconducting RF: Nitrogen Doping

Lower maximum field



$$Q = \frac{\omega_0 U}{P_d}$$

Nb₃Sn Cavities for Particle Accelerators



- Nb has long been the material of choice for SRF accelerators
- Nb₃Sn is under development, and we have shown that it can achieve high Q even at ~4 K (Nb is typically 2 K)
- Immediate promise for ‘compact accelerators’
- With continued R&D, Nb₃Sn is predicted to exceed Nb maximum field
- Fermilab R&D: first Nb₃Sn 9-cell cavity, new record Nb₃Sn CW accelerating gradient