# **Room Temperature Test Stand**

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### Goal

- To support magnet and other components during the assembly of the deceiver package (containing everything that is supported by the 4K ring)
- Also used to move assembly as needed



# Assembly (see Chiara's talk)

- Will receive mandrel attacked to 4K ring through the support legs from SSI
  - Will need to support magnet while we detach legs to mount 20 mK plate



# Assembly (see Chiara's talk)

- Will receive mandrel attacked to 4K ring through the support legs from SSI
  - Will need to support magnet while we detach legs to mount 20 mK plate
  - Done by supporting from bottom bracket with glider (Chiara)
  - Whole structure is then lifted and lowered with a commercial lifter





# Assembly

- 2. Legs and 4 K plate are mounted
- Glider can then be taken out, attachments are then placed on 4K ring
- 4. Whole assembly can then be moved from 4 K ring with lifter





### Attachments

- Purpose: to hold the lifter's forks (and the full-assembly) in place
- Mount onto gliders and 4 K ring, fastened with M6 bolts





### Attachments





# Lifter

- Commercial lifters (i.e., lift stackers) seem like the best option
- Requirements:
  - Movable forks
  - Separation between lifting forks > width of magnet
  - Smooth up-down movement (electronic controls)
  - Fork length > diameter of 1 K plate
  - Rated for >> weight of magnet
- Have identified a few models that satisfy these requirements



### Some options:

#### Fully Powered Stacker - 62" Lift



#### ELECTRIC

Move and lift pallets in distribution centers and big box stores.

- Compact 54" turning radius.
- 700-watt drive motor, 2,000-watt lift motor.
- · 24" load center accommodates pallets up to 48".
- Legs adjust from 38" to 52" to fit most pallets.
- 4 hours service per charge: two 12-volt, 75 Ah rechargeable batteries with built-in charger.
- Smooth rolling polyurethane wheels. 180° steering arc.

#### O, More Images & Video

MODEL NO.	FORK SIZE L x W 42 x 13-27"	LOAD CAPACITY 2,200 lbs.	HEIGHT LOWERED 2 5/8"	HEIGHT RAISED 5' 2"	WHEEL DIAMETER 10" / 4"	WT. (LBS.) 1,200	PRICE EACH \$7,835	ADD TO CART	
H-3936								1	ADD
						D	ROP SHIPS I	2 DAYS	FROM A

https://www.uline.com/Product/Detail/H-3936/Stackersand-Positioners/Fully-Powered-Stacker-62-Lift

#### Semi-Electric Straddle Stacker - 63" Lift

O. More Images & Video

#### MANUAL PUSH/POWERED LIFT

Goes where forklifts can't. Use in small warehouses and loading docks.

- Manually push stacker into position. Use motor to raise and lower forks.
- · 24" load center accommodates pallets up to 48".
- Legs adjust from 36 1/2" to 48 1/2" to fit most pallets.
- 2 hours service per charge. 12-volt, 150 Ah rechargeable battery with built-in charger.
- 7" polyurethane rear swivel casters.
  5" polyurethane front rigid casters.
- 180° steering arc.
- 58" turning radius.
- <u>View video</u>.

https://www.uline.com/Product/Detail/H-5439/Stackersand-Positioners/Semi-Electric-Straddle-Stacker-63-Lift



### **Open questions**

- How, exactly, do we do the transfer from support point at bracket -> support point at 4 K ring?
  - Option 1: attach cage onto 4 K ring and use crane
  - Option 2: use 8020's to make a platform to support the 4 K ring during the transfer



## **Open questions**

- How, exactly, do we do the transfer from support point at bracket -> support point at 4 K ring?
  - Option 1: attach cage onto 4 K ring and use crane
  - Option 2: use 8020's to make a platform to support the 4 K ring during the transfer
- Do we want a secondary lifting platform to hold things (such as 20 mK assembly) in place as they are attached onto the setup?
- Are there any issues with adding holes onto the bottom bracket and 4 K ring (for attachment)?



# (Tentative) Schedule

- First design and general discussion with collaboration (8/6)
- Design revisions as we get more information on the questions above (8/7-8/28)
- Discussion with collaboration on Thursday interface meeting (8/29)
- More design revisions (8/30-9/18)
- Final design discussion at the Thursday meeting (9/19)
- One week to make any necessary adjustments to the final design (9/19-9/26)
- Obtain quotes from Fictiv and Xometry (9/27-10/4)
- Place order for manufacturing (10/5)

