

Status of R&D

The Higgs Boson at Future Colliders

web.slac.stanford.edu/c3/

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July 12, 2024





Lots of updates!

Over the last year, significant progress in various areas and many talks at LCWS24!

- **Gradient** – Scaling up to meter scale cryogenic tests ([Emilio](#), [Dennis](#))
- **Vibrations** – Measurements with full thermal load ([Ankur](#))
- **Alignment** – Working towards raft prototype ([Harry](#))
- **Damping** – Materials, design and simulation ([Wei-Hou](#), [Shumail](#), [Zhengai](#))
- **Scalability** – Cryomodules and integration ([Andy](#))
- **LLRF Control** with RF System on Chip ([Ankur](#))

Parameter	Symbol [unit]	C ³ -250 (PS1)	C ³ -250 (PS2)
Center-of-mass Energy	$\sqrt{s_0}$ [GeV]		250
RMS bunch length	σ_z^* [μm]		100
Horizontal beta function at IP	β_x^* [mm]		12
Vertical beta function at IP	β_y^* [mm]		0.12
Normalized horizontal emittance at IP	ϵ_x^* [nm]	900	1000
Normalized vertical emittance at IP	ϵ_y^* [nm]	20	12
RMS horizontal beam size at IP	σ_x^* [nm]	210	221
RMS vertical beam size at IP	σ_y^* [nm]	3.1	2.4
Vertical waist shift	w_y [μm]	0	80
Geometric Luminosity	$\mathcal{L}_{\text{geom}}$ [$10^{34} \text{ cm}^{-2} \text{ s}^{-1}$]	0.75	0.92
Horizontal Disruption	D_x	0.32	0.29
Vertical Disruption	D_y	21.5	26.5
Average Beamstrahlung Parameter	$\langle \Upsilon \rangle$	0.065	0.062
Total Luminosity	\mathcal{L} [$10^{34} \text{ cm}^{-2} \text{ s}^{-1}$]	1.35	1.90
Peak luminosity fraction	$\mathcal{L}_{0.01}/\mathcal{L}$ [%]	73	74
Enhancement Factor	H_D	1.8	2.1
Average Energy loss	δ_E [%]	3.3	3.1
Photons per beam particle	n_γ	1.4	1.3
Average Photon Energy fraction	$\langle E_\gamma/E_0 \rangle$ [%]	2.5	2.4
Number of incoherent particles/BX	N_{incoh} [10^4]	4.7	5.9
Total energy of incoh. particles/BX	E_{incoh} [TeV]	58	71

Dimitri's talk

B. Bullard's talk on sustainability

BIB in 2nd Dimitris' talk

C³ Lots of updates!

• Harry Van Der Graaf (Nikhef National institute for subatomic physics)
 "The alignment of the modules of the Cool Copper Collider (C³) with the Rasnik 3-point alignment (remote)"

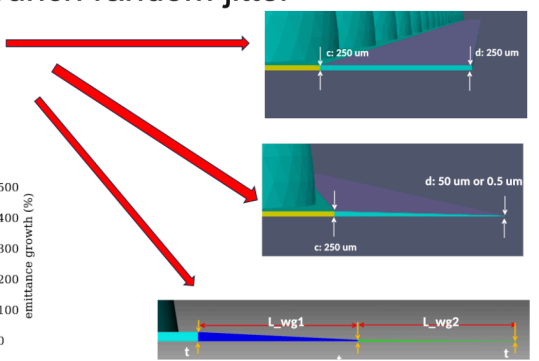
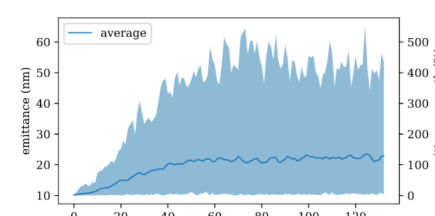
C³ Main Linac

(Wei-Hou Tan, SLAC)

250 GeV beam dynamics studies

Studying the impact of long-range wakefields on the beam emittance due to bunch-to-bunch random jitter

- Mitigation: damping
- Mitigation: detuning

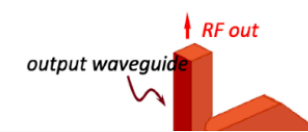


Parameter	Value
Cryocooled temperature	77 K
Length	8 km
Center of mass energy	250 GeV
Number of bunches	133
Charge per bunch	1 nC
Bunch spacing	5.25 ns (30 RF cycles)
Field gradient	70 MV/m

• Valery Dolgashev (SLAC)
 "Compact Traveling Wave X-band Linac with RF Power Flow Outside Accelerating Cavities"

Hard work and great results - congratulations!

Implementation Concept



Applications

Distributed Coupling Linac for Efficient Acceleration of High Charge Electron Bunches
 1320, Science building n.4 (CHANGED) Ankur Dhar
 16:00 - 16:20

Distributed Coupling as applied to Injector Linac Design

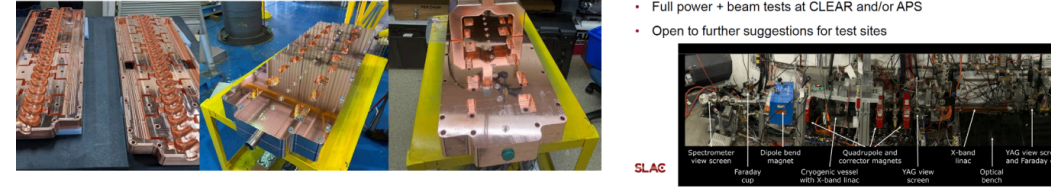
Design balances shunt impedance with aperture size

- S-band cavities designed with aperture ratio $a/\lambda = 0.135$
- Better output emittance compared to baseline traveling wave structures with 14 nC bunches
- Emittance calculated for $a/\lambda = 0.125$ cavities
- Baseline design informed by EIC specs

Linac Properties		
Freq (GHz)	2.856	E_{max}/E_{acc} 2.63
a (mm)	14.12	$E_{acc}/Z_0 H_{max}$ 0.995
a/λ	0.135	R_0 (MΩ/m) 58
P_{max} (MW)	5	E_{acc} (MV/m) 18

- ✓ Based on the C³ technology applied to Injector Linac
- ✓ Large Aperture distributed coupled Linac in S-band.
- ✓ The assembly and brazing performed in SLAC.
- ✓ Proposals for testing the structure

Assembly of Injector Linac
 Linac formed from two slabs, which are brazed Y-coupler is brazed on afterwards to provide even power splitting between each side
 Assembly and brazing was done in house at SLAC



Future Test Plans
 Various proposals to testing the structure are in preparation:

- High power test measuring breakdown rate with 35 MW klystron at SLAC/NLCTA
- ASSE-style wakefield measurement without high power at FACET-II
- Also potentially at XTA within NLCTA
- Full power + beam tests at CLEAR and/or APS
- Open to further suggestions for test sites

News construction techniques which preserve hardness of the metal
 • Electron Beam Welding

Summary of RF Breakdown Studies using Single Cell Standing Wave Accelerating Structures
 1320, Science building n.4 (CHANGED) Valery Dolgashev
 16:40 - 17:10



At SLAC, many single cell cavities were tested, more than 50.
 A lot of data has been accumulated, that is very useful to understand new HGT results.
 Recently we found hard copper and copper alloy have good HG performance.
 We will investigate such materials in the near future.

Development of Hard Copper and Copper Alloy Structures
 • We had to develop an apparatus for testing accelerator structure without heating
 • The results shows a great improvement of possible gradients at very low breakdown rates
 • It is now possible to talk about reliable gradient higher than 500 MV/m

High Gradient Testing of a Meter-Scale Distributed-Coupling C³ Accelerating Structures
 1320, Science building n.4 (CHANGED) Dennis Palmer
 09:40 - 10:00

Status and Plans for the C³ Quarter Cryomodule
 1320, Science building n.4 (CHANGED) Mr Haase Andy
 09:20 - 09:40

Cold Copper High Gradient Single-Cell Structure Tests
 1320, Science building n.4 (CHANGED) Evgenya Simakov
 10:00

Characterization at 77K
 • Improvement of 2.5 X for Cu and 2.9 X for CuAg
 • 2.9 is consistent of Ca sample measurements at UCLA (may be material batch specific)

Parameter	CuAg	Cu
Temp	77K	77K
Frequency	5.71453 GHz	5.71453 GHz
Length	1.58 cm	1.58 cm
β	2.97	2.683
Q_0	25,695	25,697
R_0 (MΩ/m)	352	305

QCM Vessel/Cryostat
 • Instrumentation access
 • Rankin



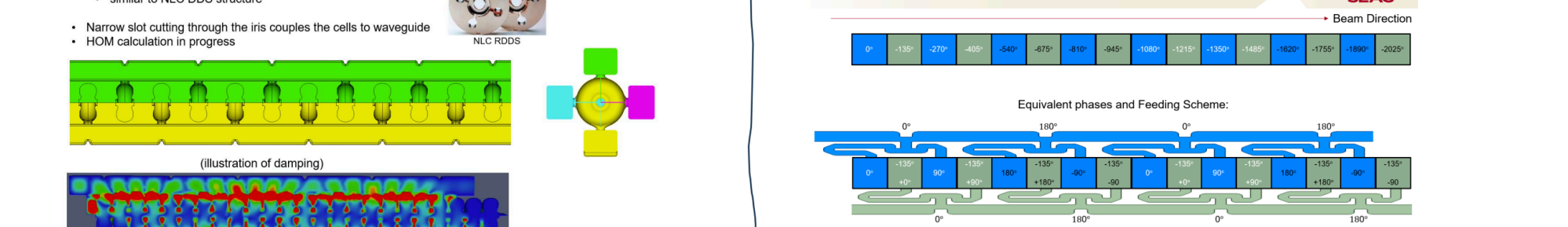
180 deg/cell Structure HOM Damping with Tapered Lossy Slot - Dongsung Kim
 1320, Science building n.4 (CHANGED) Zenghai Li
 11:00 - 11:20

Slot surface conductivity (N-Cu) 1.0E+4 S/m

Linear taper slot height from 300 micron to 100 micron

Optimization in progress
 • Need more studies in:
 • Lossy materials at cold temperature (77K)
 • Coating or thin layers brazing on to structure

135/cell Structure - Possible Damping Scheme (power feed V1)
 • Parallel feed waveguide acting as damping manifold
 • similar to NLC DDS structure
 • Narrow slot cutting through the iris couples the cells to waveguide
 • HOM calculation in progress

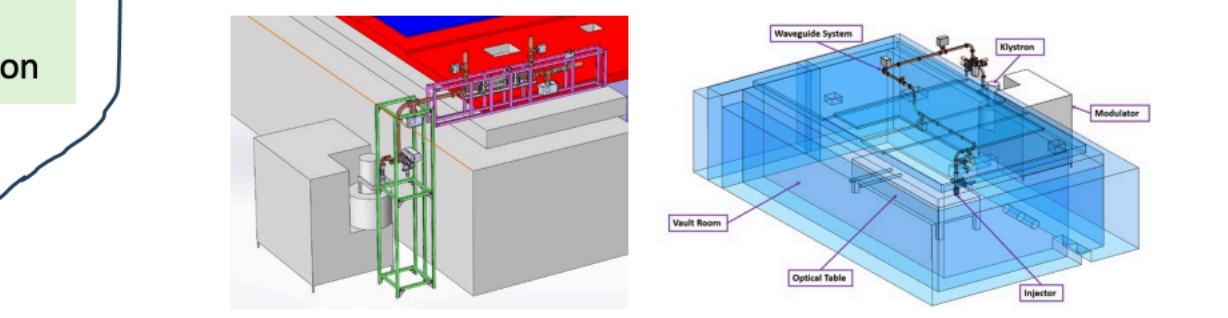


LCWS2024/NCRF Summary Tetsuo ABE (KEK)

LANL C-band Engineering Research Facility (CERF-NM)

CERF-NM was built with \$3M of LANL's internal infrastructure investment.

- Powered with a C-band Canon klystron
- Conditioned to 50 MW
- Frequency 5.712 GHz
- 300 ns ~ 1 μs pulse length
- Rep rate up to 200 Hz (typical 100 Hz)
- Nominal bandwidth 5.707-5.717 GHz



- ✓ Has been developing an C-band test facility
- ✓ To build a HG RF breakdown study facility
- ✓ To build a cryo-cooled photoinjector study facility
- ✓ To conduct material studies
- ✓ To demonstrate high-quantum-efficiency cathodes in a HG RF injector

Injector cold testing

Injector was successful.

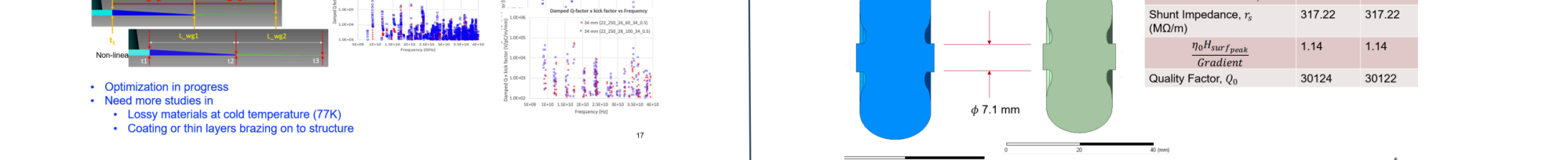


Various developments for C³ (designing)

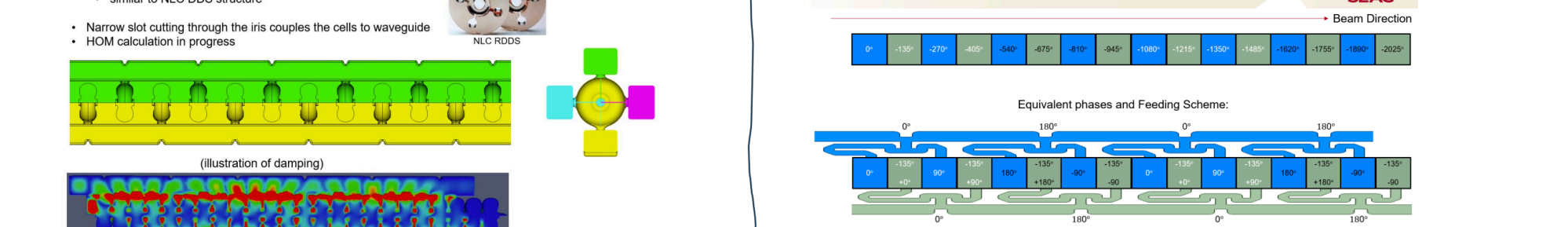
A Wakefield Resilient, High Shunt Impedance Accelerating Structure for the Cold Copper Collider
 1320, Science building n.4 (CHANGED) Muhammad Shumail
 11:20 - 11:40

Cavity (with two different coupler implementations) Parameters Determined Through HFSS® Simulations

Parameters @ 77 K	Cavity Left	Cavity Right
Resonant Frequency, f_0 (GHz)	5.712	5.712
Coupling Coefficient, β	1.8625	1.8634
Reflection Coefficient, Γ	0.3013	0.3015
Shunt Impedance, r_s (MΩ/m)	317.22	317.22
$\frac{R_{sh}}{Z_0} \frac{H_{max}}{E_{acc}}$ Gradient	1.14	1.14
Quality Factor, Q_0	30124	30122



Cavity Phases in an Accelerator Made of 135° Phase Advance Cavities (e^{not} convention)



LCWS2024/NCRF Summary Tetsuo ABE (KEK)

RFSoC DAC drives the Klystron

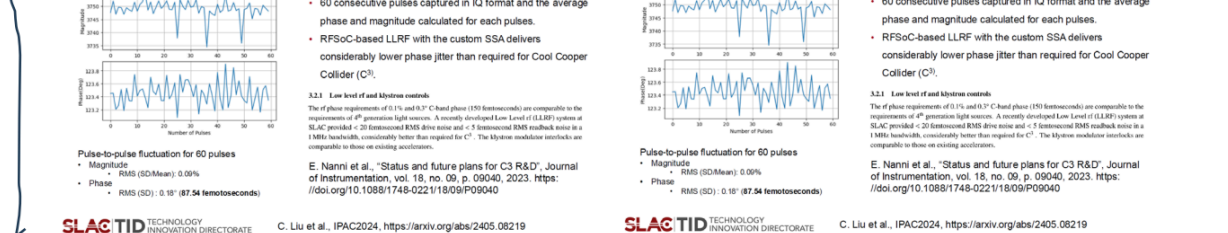
RF power injected to C³

FWD and REF via coupler



New LLRF system is presented based on RFSoC.
 RFSoC is an Rf system-on-chip technology which integrates all the essential components including programmable logic, and processors
 RFSoC based LLRF significantly reduces hardware complexity and enables more flexibility in operation
 They fabricated the LLRF based on RFSoC, and test it on pulse-to-pulse fluctuation, etc.

Pulse-to-pulse Fluctuation with SSA
 Average phase and amplitude values for 60 pulses

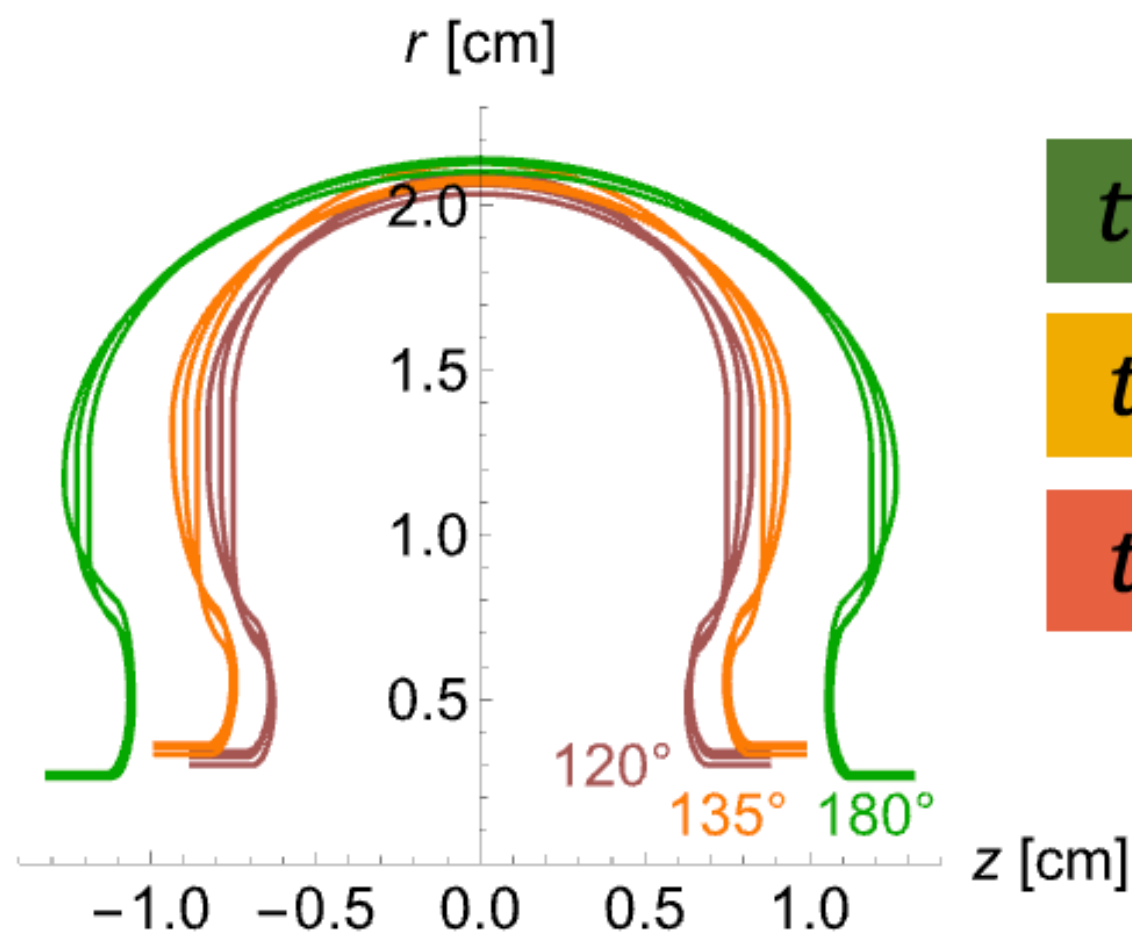


LCWS2024/NCRF Summary Tetsuo ABE (KEK)

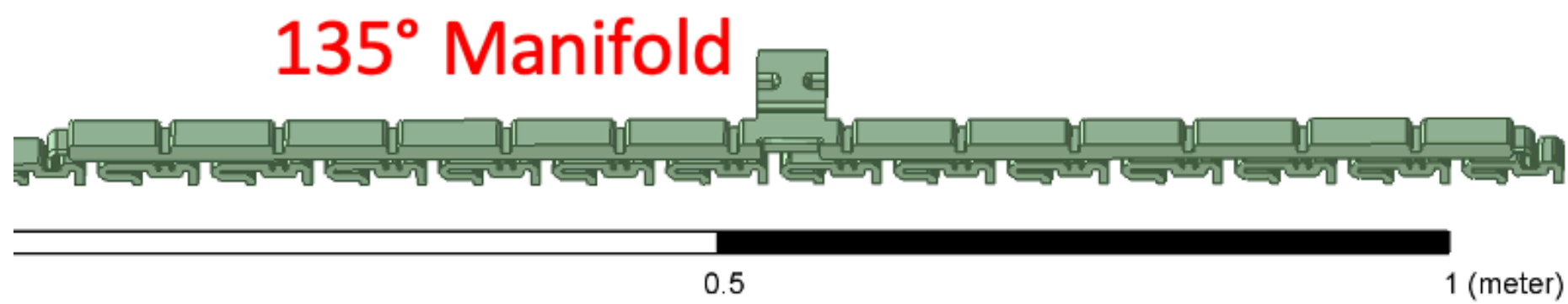
Some changes to review

Cavity Geometry Optimized for Constant Aperture

Structure optimization at 5.712 GHz for phase advance of interest:
180°, 135°, and 120°.



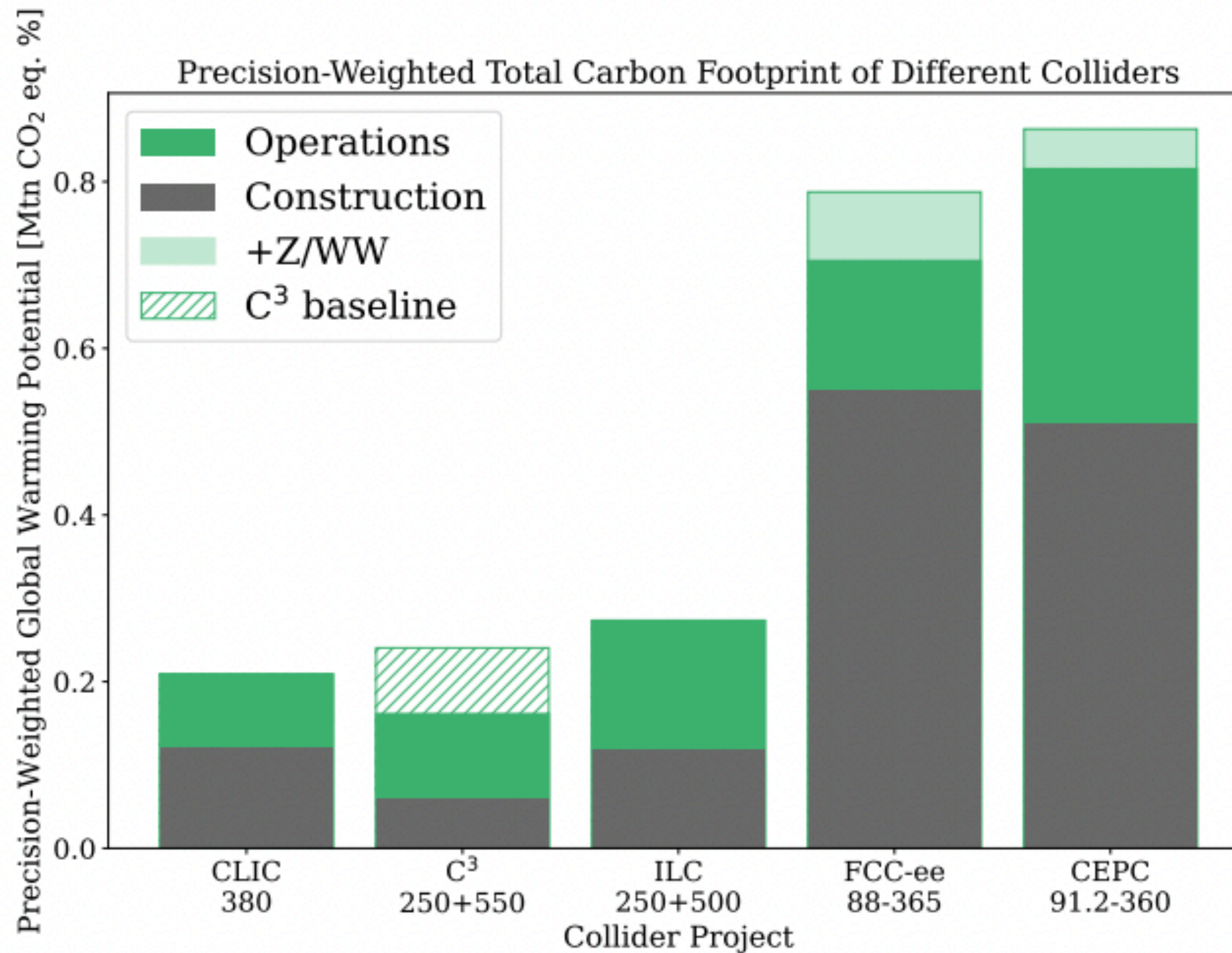
- $t = 2.50 \text{ mm}$**
- $t = 1.75 \text{ mm}$**
- $t = 1.00 \text{ mm}$**



	Original		
Disk T=2.5mm	180°	135°	120°
Aperture radius (a)	2.624 mm	3.33 mm	3.00 mm
Gap width (g)	21.06 mm	15.00 mm	12.54 mm
Quality factor (Q_0)	13,846	11,625	10,624
Shunt impedance (R_s)	114.2 MΩ/m	114.1 MΩ/m	114.1 MΩ/m
max(E_s /Gradient)	2.00	2.00	1.98
	Update		
Disk T=1.75	180°	135°	120°
Aperture radius (a)	2.74 mm	3.55 mm	3.26 mm
Gap width (g)	21.32 mm	14.84 mm	12.76 mm
Quality factor (Q_0)	13,883	11,614	10,773
Shunt impedance (R_s)	114.3 MΩ/m	114.1 MΩ/m	114.0 MΩ/m
max(E_s /Gradient)	2.00	2.01	2.00
Disk T=1.0 mm	180°	135°	120°
Aperture radius (a)	2.75 mm	3.63 mm	3.41 mm
Gap width (g)	21.06 mm	15.10 mm	12.74 mm
Quality factor (Q_0)	13,621	11,674	10,795

Trans. Wakefield Dramatically Reduced Scales as a^{-4}


About Sustainability



**Main
Linac
Power**

**Main
Linac
Power**

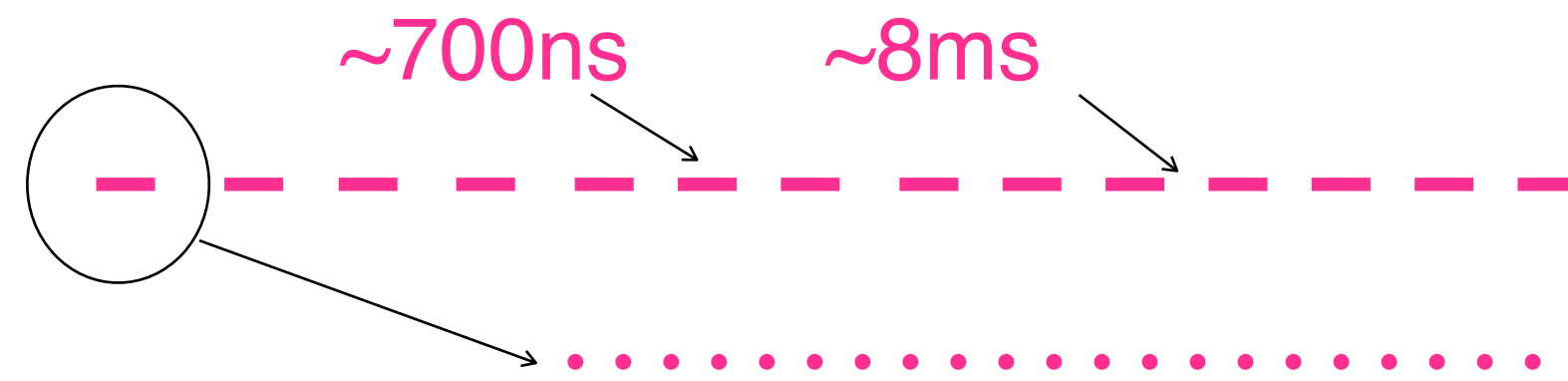


 ³	Scenario	RF System	Cryogenics	Total	Reduction
		(MW)	(MW)	(MW)	(MW)
	Baseline 250 GeV	40	60	100	-
	RF Source Efficiency Increased 15%	31	60	91	9
	RF Pulse Compression	28	42	70	30
	Double Flat Top	30	45	75	25
	Halve Bunch Spacing	34	45	79	21
	All Scenarios Combined	13	24	37	63

New “sustainable” parameter set ?

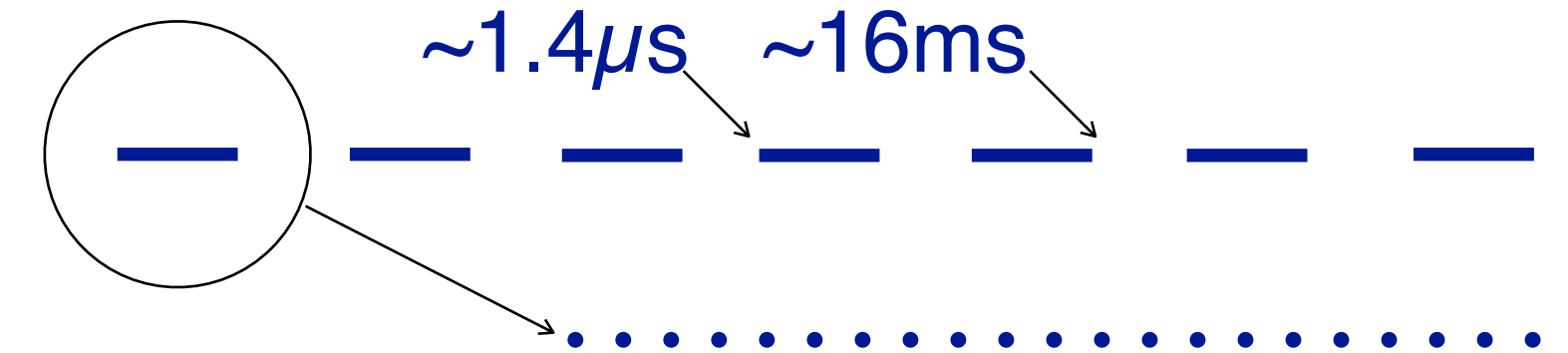
C³ 250 Bunch Format

Baseline



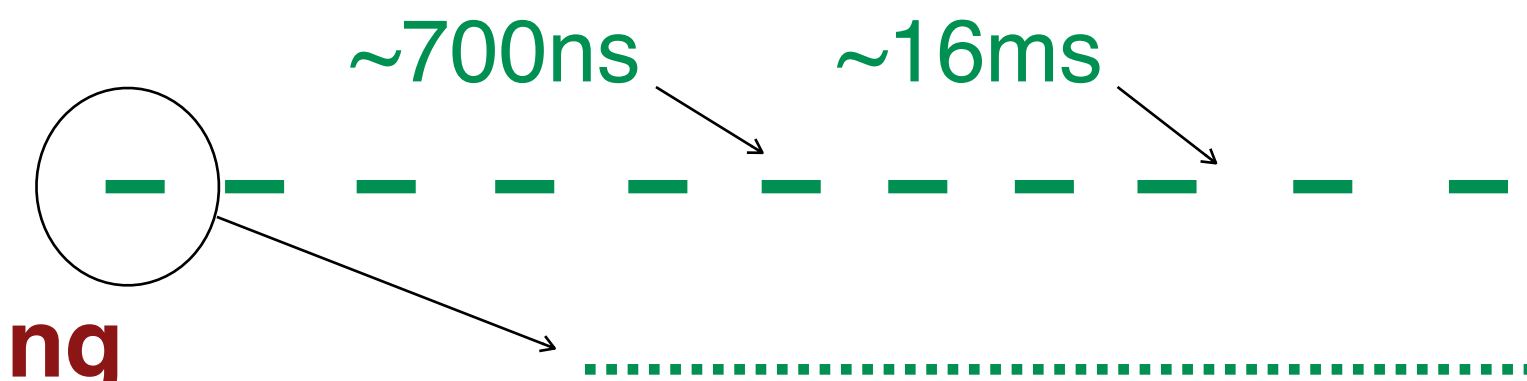
C³ Trains at 120Hz, 1 train 133 bunches
Bunches are 5 ns apart

Double-flat top



C³ Trains at 60Hz, 1 train 266 bunches
Bunches are 5 ns apart

**Double-flat top
+
Halved bunch spacing**



C³ Trains at 60Hz, 1 train 266 bunches
Bunches are 2.65 ns apart

Constant luminosity

New “sustainable” parameter set ?

scenario	C ³ -250	C ³ -550	C ³ -250 s.u.	C ³ -550 s.u.
Luminosity [x10 ³⁴]	1.3	2.4	1.3	2.4
Gradient [MeV/m]	70	120	70	120
Effective Gradient [MeV/m]	63	108	63	108
Length [km]	8	8	8	8
Num. Bunches per Train	133	75	266	150
Train Rep. Rate [Hz]	120	120	60	60
Bunch Spacing [ns]	5.26	3.5	2.65	1.65
Bunch Charge [nC]	1	1	1	1
Crossing Angle [rad]	0.014	0.014	0.014	0.014
Single Beam Power [MW]	2	2.45	2	2.45
Site Power [MW]	~150	~175	~110	~125