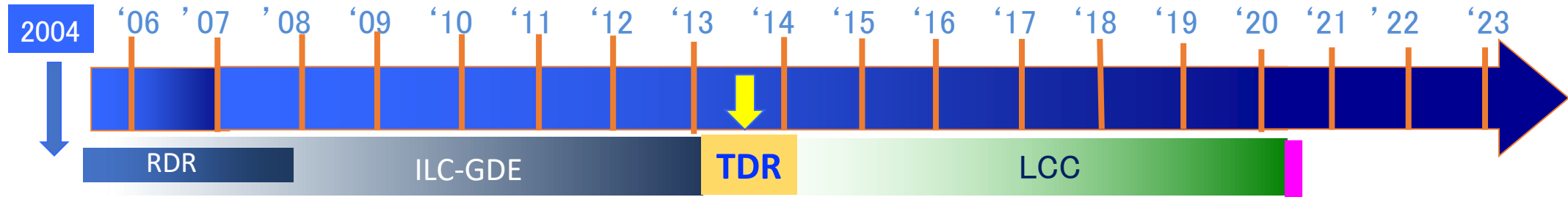


KEK / IDT-WG2 Shin MICHIZONO (KEK)

- ILC International Development Team (IDT)
- ILC accelerator
- ILC Technology network
 - SRF
 - Sources
 - Nanobeam
- Summary

ILC related talks today:
16:10~ IDT report by Tatsuya NAKADA
16:30~ Report from Japan by Shoji ASAI

History of ILC Collaboration



Technology selection



ILC technical design

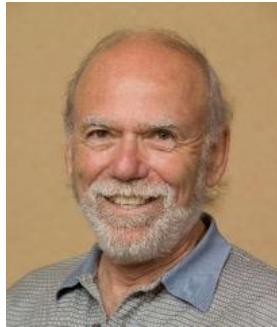
TDR:
49 countries
392 institutions
>2400 researchers



International Development Team



Tatsuya Nakada (EPFL)
IDT chair



Barry Barish
GDE director
(the Nobel Prize winner in 2017)

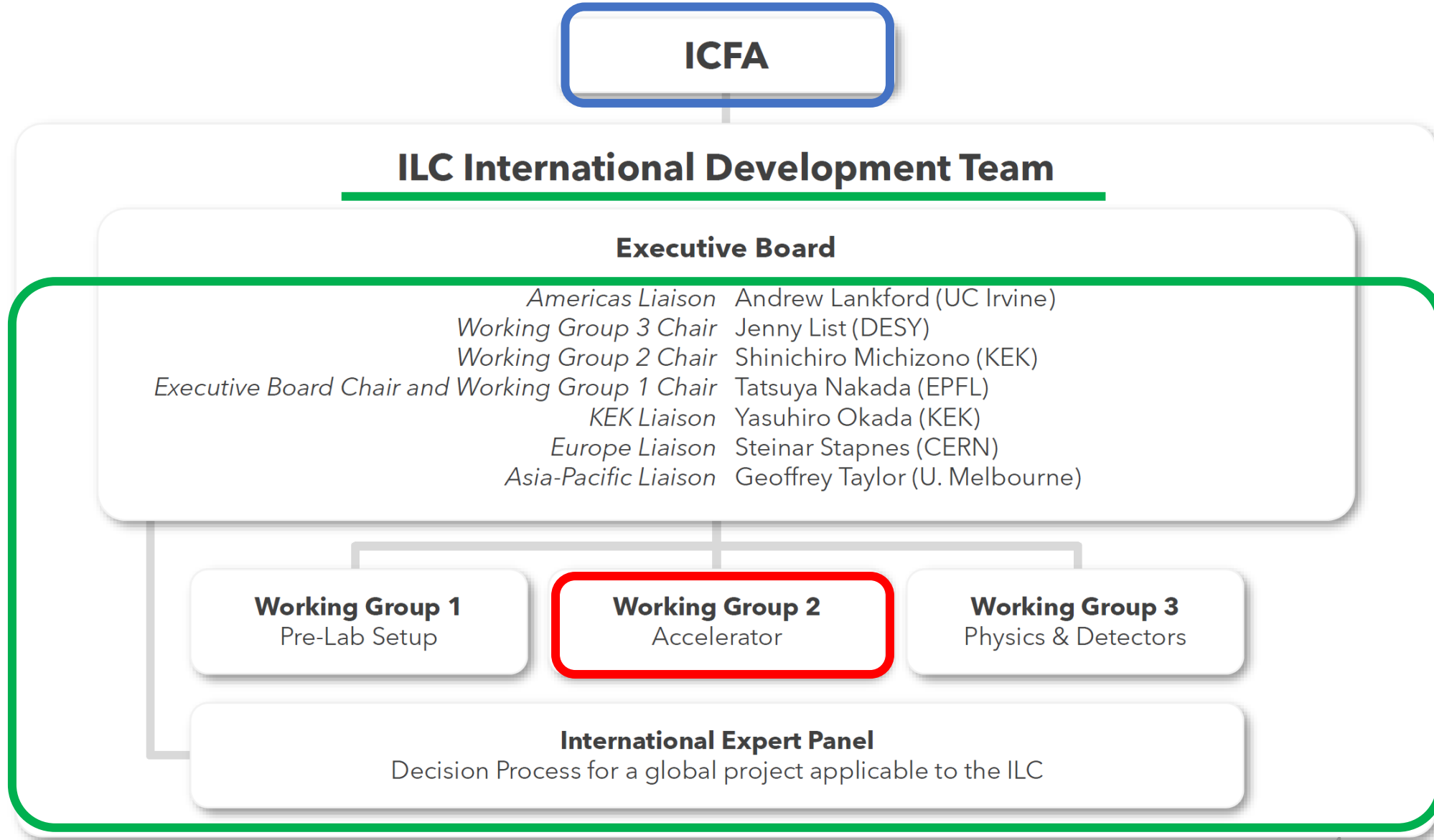


Lyn Evans
LCC director
(former LHC project manager)



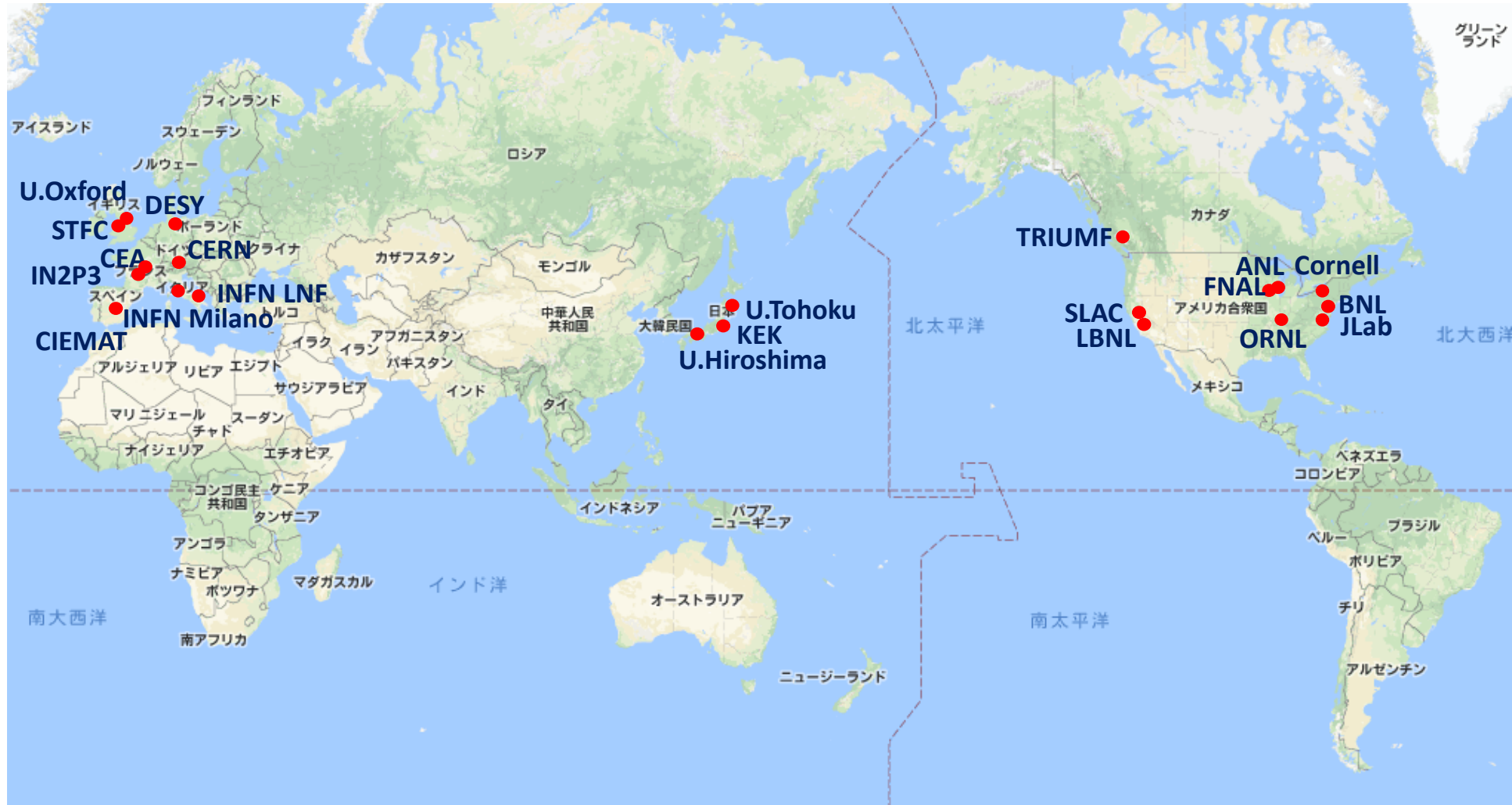
SRF technology matured after European XFEL/LCLS-II

IDT organization



IDT-WG2

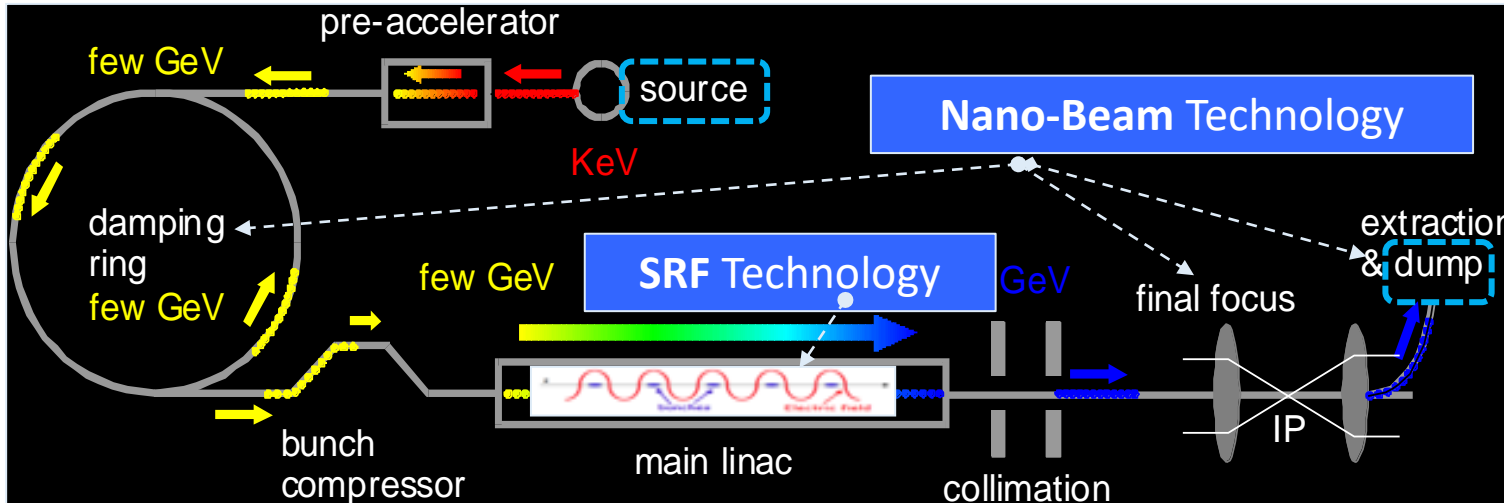
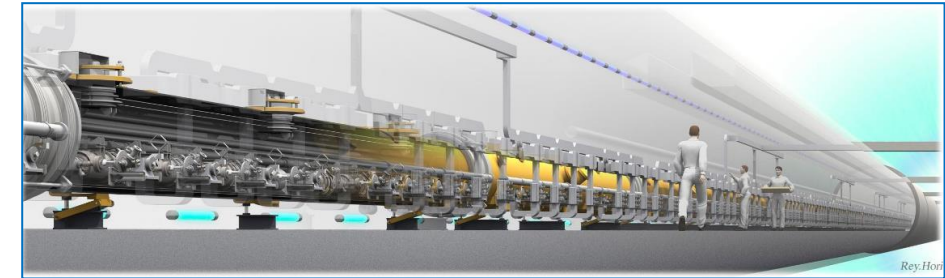
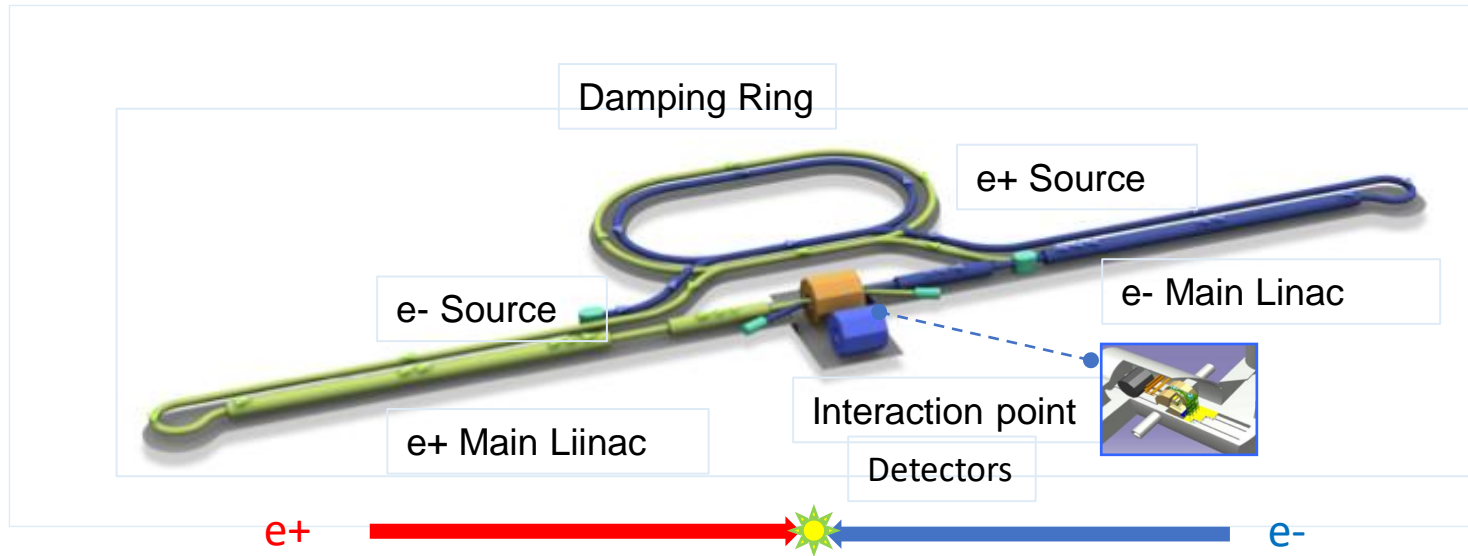
IDT-WG2 has about 50 accelerator researchers from around the world participating in discussions on ILC accelerator development research.



KEK / IDT-WG2 Shin MICHIZONO (KEK)

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ILC and the Accelerator Technology



Parameters	Value
Beam Energy	125 + 125 GeV
Luminosity	1.35 / 2.7 x 10 ¹⁰ cm ² /s
Beam rep. rate	5 Hz
Pulse duration	0.73 / 0.961 ms
# bunch / pulse	1312 / 2625
Beam Current	5.8 / 8.8 mA
Beam size (y) at FF	7.7 nm
SRF Field gradient	< 31.5 > MV/m (+/-20%) Q ₀ = 1x10 ¹⁰
#SRF 9-cell cavities (CM)	~ 8,000 (~ 900)
AC-plug Power	111 / 138 MW

KEK / IDT-WG2 Shin MICHIZONO (KEK)

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IDT Scope for ILC Realization

-success oriented and assuming no major incident-

Technology Network Phase

Preparatory Phase

Construction Phase

~10 years for the construction and commissioning



R&D and effort to gain a common view and understanding.

ILC preparation laboratory and intergovernmental discussion

2021 May

Technical Preparation and Work Packages (WPs) during ILC Pre-lab

Work Packages (WPs) for ILC Pre-Lab

2022 June

Time-critical WPs for the ILC construction

WP-Primes for Time Critical

ILC Technology Network (ITN)

-- global collaboration program---

- **Acc. R&Ds** focusing on
 - SRF
 - e- & e+ Sources
 - Nano-beam

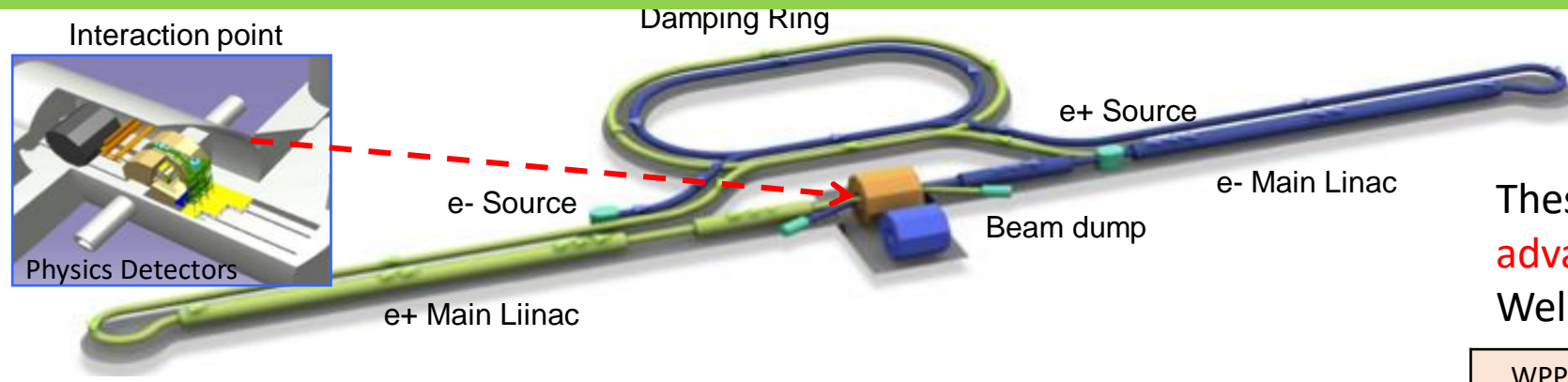
Synergy with other colliders

KEK obtained a budget for these R&Ds and started the activity from **this April**.

<http://doi.org/10.5281/zenodo.4742018>

https://agenda.linearcollider.org/event/9735/contributions/50816/attachments/38190/59968/Time-Critical_WPsV8b.pdf

WP-Primes at ILC Technology Network



These WPs can be applied to various **advanced accelerators**.
Welcome to join!

- Creating particles
 - polarized electrons / positrons
- High quality beams
 - Low emittance beams
 - Small beam size (small beam spread)
 - Parallel beam (small momentum spread)
- Acceleration
 - superconducting radio frequency (SRF)
- Getting them collided **Final focus**
 - nano-meter beams
- Go to **Beam dumps**

Sources

Damping ring

Main linac

Final focus

SRF

e-, e+ Sources

Nano-Beam

WPP	1	Cavity production
WPP	2	CM design
WPP	3	Crab cavity
WPP	4	E- source
WPP	6	Undulator target
WPP	7	Undulator focusing
WPP	8	E-driven target
WPP	9	E-driven focusing
WPP	10	E-driven capture
WPP	11	Target replacement
WPP	12	DR System design
WPP	14	DR Injection/extraction
WPP	15	Final focus
WPP	16	Final doublet
WPP	17	Main dump

KEK / IDT-WG2 Shin MICHIZONO (KEK)

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- ➔ ● **SRF**
 - Sources
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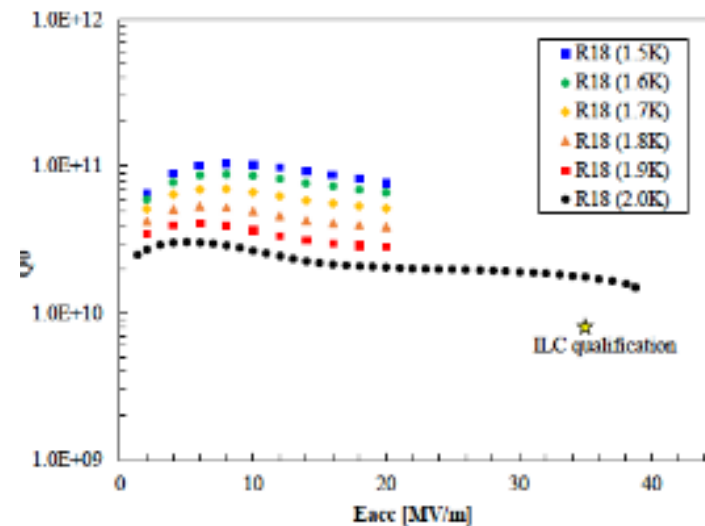
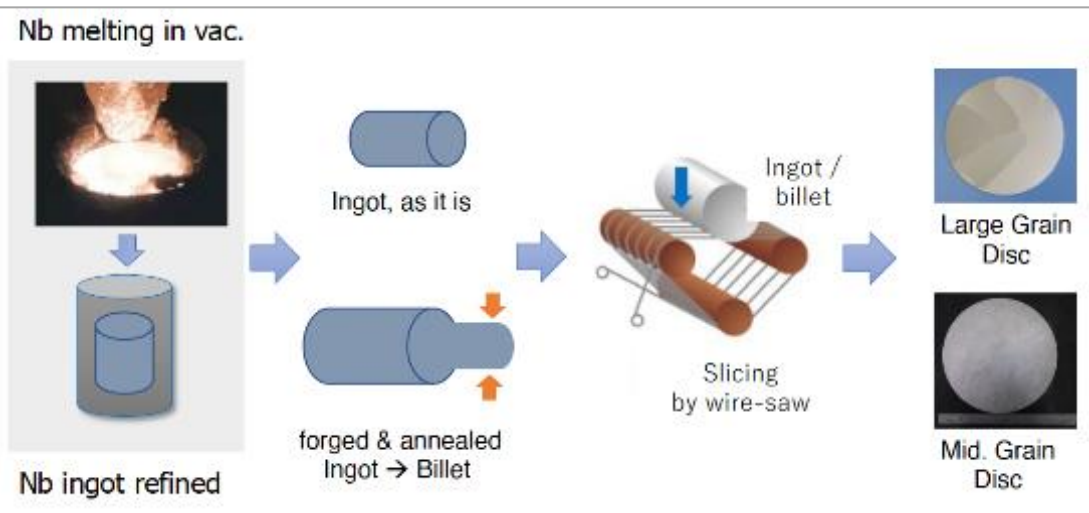
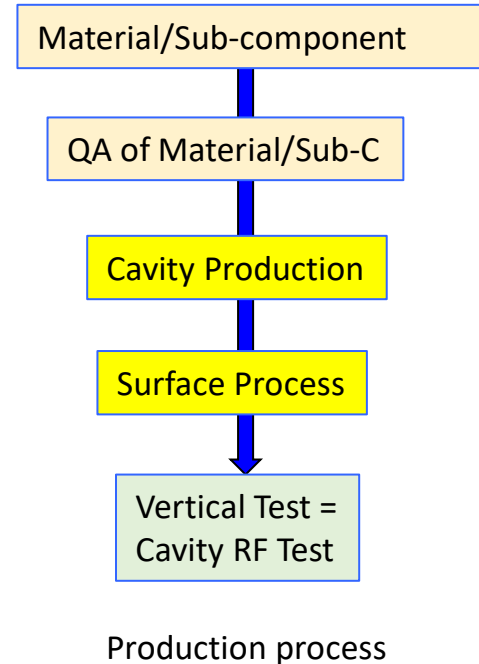
WP-prime 1: SRF Cavity

(Scoping the Industrial-Production Readiness)

Referring European XFEL and LCLS-II experiences

- ◆ Research with single-cell cavities to establish the **best production process** including:
 - ◆ **Advanced Nb sheet** production method
 - ◆ **Advanced surface treatment** recipe
- ◆ Globally common design with **compatible High Pressure Gas Safety (HPGS) regulation**
- ◆ 24 nine-cell cavities are to be developed for industrial-production readiness
 - ◆ **8 cavities (4 / batch) in each region**
 - ◆ Production process encouraged to be optimized in each region
 - ◆ Cavity performance expected: $E_{acc} = <35 \text{ MV/m}> (+/- 20\%)$, $Q_0 = 1.0 \times 10^{10}$, $Yield = \geq 90\%$
- ◆ RF **performance/success yield to be examined** (including 2nd pass and further)
 - ◆ 3rd pass to be examined if effective

	# of cavities to be produced		
	Americas	Europe	JP/Asia
single-cell	2	2	2 (+4)
nine-cell	8	8	8 (+4)

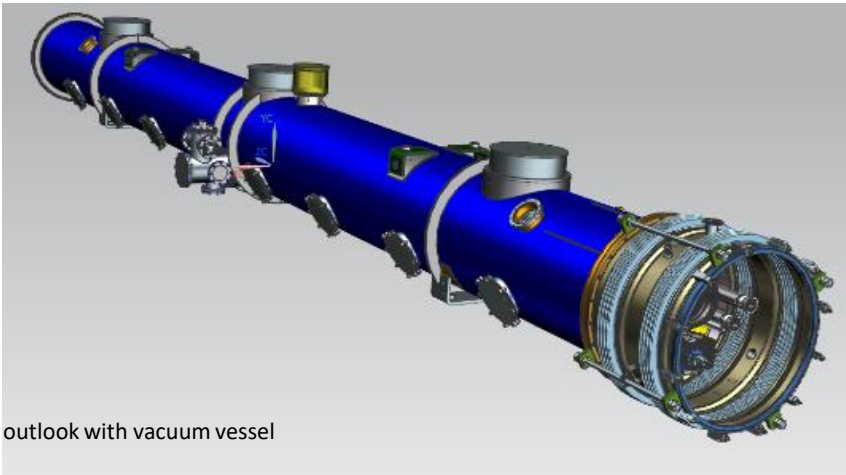
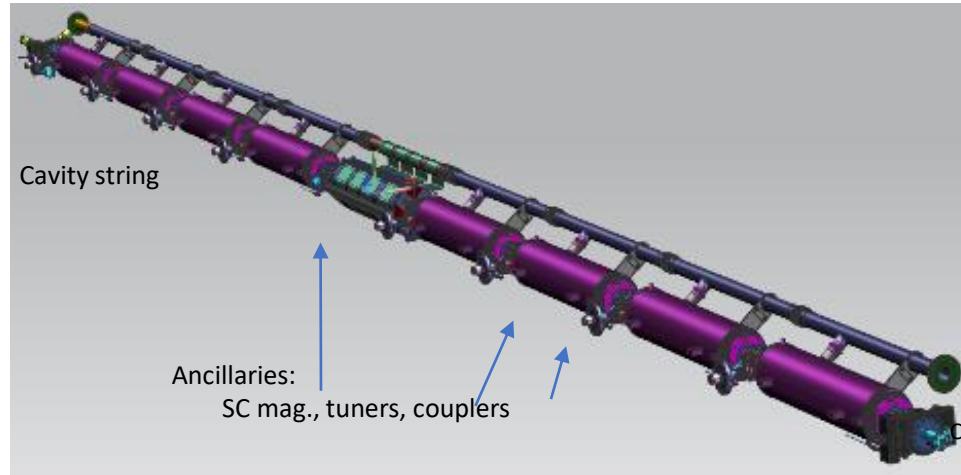
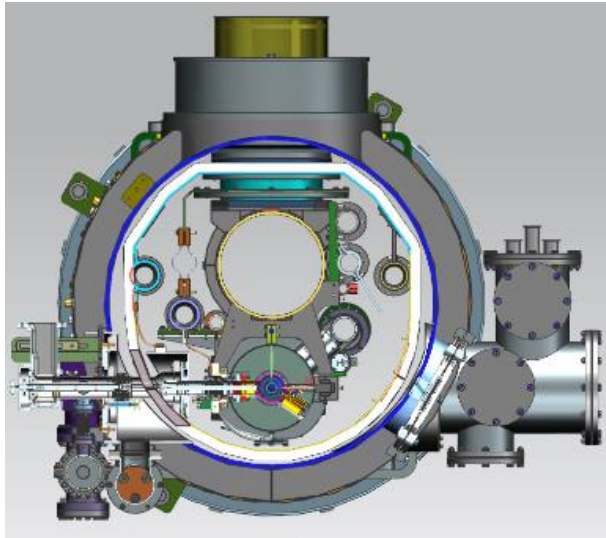


WP-prime 2: Cryomodule (CM) Design

(Scoping the CM Global Transfer and Performance Assurance)

Referring European XFEL and LCLS-II experiences

- ◆ Unify cryomodule (CM) design with ancillaries, based on **globally common engineering design**, drawings & data-base
- ◆ Establish globally compatible safety design base to be approved/authorized by HPGS regulations individually in each region, most likely referring ASME guidelines **to be compatible with Japanese regulations**.

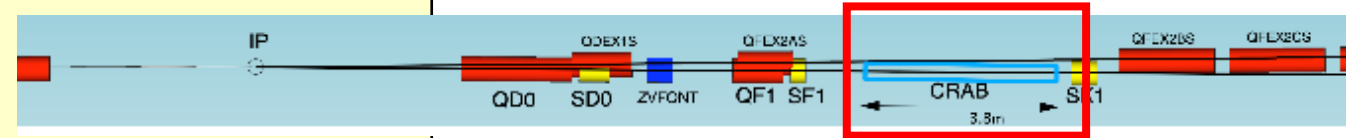


Region Regulation	Americas ASME	Europe Eu-EN, TUV	Japan/Asia JP-HPGS Act
CM tech. design base	LCLS-II	Euro-XFEL	KEK-STF, AST-IFMIF
ILC CM design	Common CM design globally compatible to HPGS regulation in all regions, and most likely ASME guidelines to be compatible with Japanese regulations .		

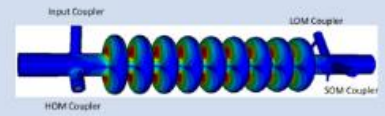
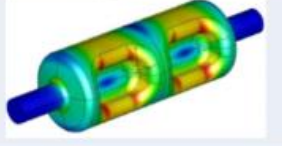
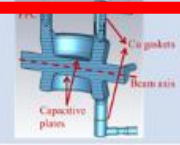

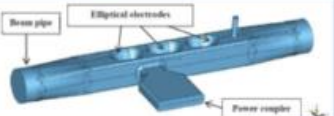
WP-prime 3: Crab Cavity Development

- ◆ **Pre-down-selection review** hosted by KEK chose two primary candidates on Apr/2023
 - ◆ RFD (1st), QMIR (2nd), Elliptical (3rd)
- ◆ Development and evaluation of **two prototype cavities**
 - ◆ KEK will provide for necessary Nb material to produce them
- ◆ **RF property simulation** to optimize cavity design
- ◆ Demonstration of **synchronized operation** with two prototypes
- ◆ Down-selection to choose final cavity design
- ◆ Cryomodule design based on final cavity design

two beamline distance
 $14.049\text{m} \times 0.014\text{rad} = \mathbf{197\text{mm}}$



Item	Recent specification (after TDR)
Beam energy	125 GeV (e ⁻)
Crossing angle	14 mrad
Installation site	14 m from IP
RF repetition rate	5 Hz
Bunch train length	727 μsec
Bunch spacing	554 nsec
Operational temperature	2.0 K (?)
Cavity frequency	1.3/3.9 GHz
Total kick voltage	1.845/0.615 MV
Relative RF phase jitter	0.023/0.069 deg rms (49 fs rms)

Elliptical/Racetrack (3.9 GHz)	Lanc. Univ.	
RF Dipole (RFD)	ODU	
Double Quarter Wave (DQW)	CERN	
Wide Open Waveguide (WOW)	BNL	
Quasi-waveguide Multicell Resonator (QMIR)	FNAL	

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WP-prime 4: Electron Gun

- ◆ The electron gun consists of
 - High-voltage **photo gun**
 - Drive **laser** system
 - GaAs/GaAsP **Photocathode**
- ◆ High-voltage gun is the most urgent item
 - The gun voltage in TDR is 200 kV. A higher voltage desirable.
 - **Meaningful technical progresses since TDR would be reflected in a new design**
 - New GaAs gun based on lessons learned from 350 kV CsKSb magnetized dc photogun



350 kV alumina insulator

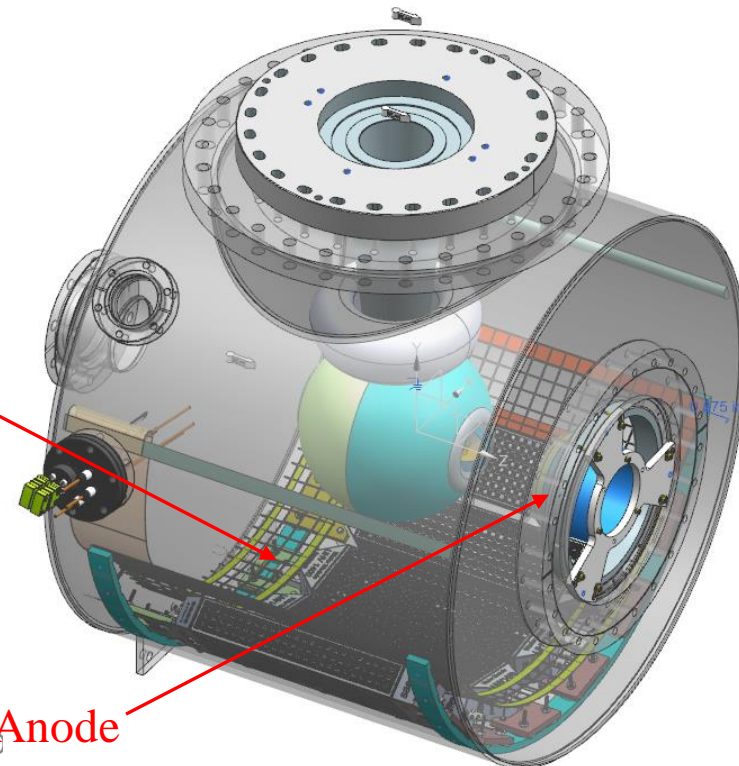
Triple-junction shield

Cathode electrode

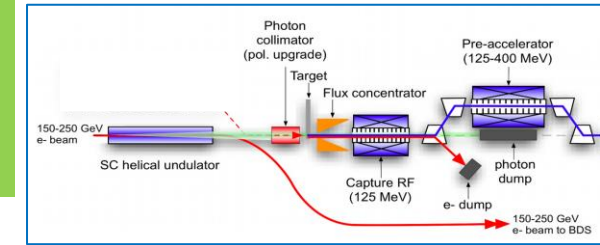
Photocathode

NEG pumps

Biased and Tilted Anode

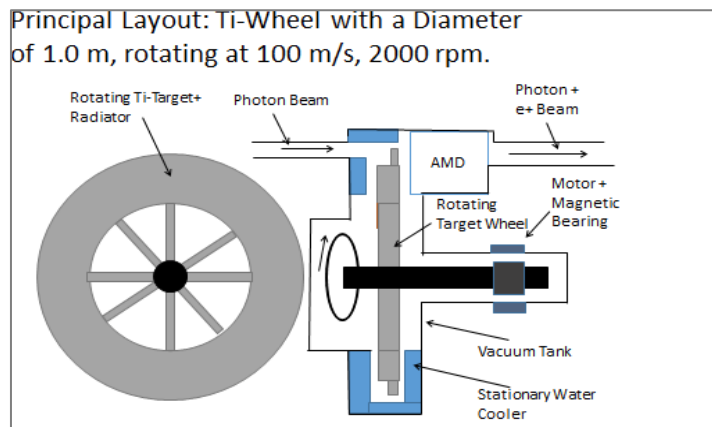


WP-Prime 6/7: Undulator-driven e+ Source



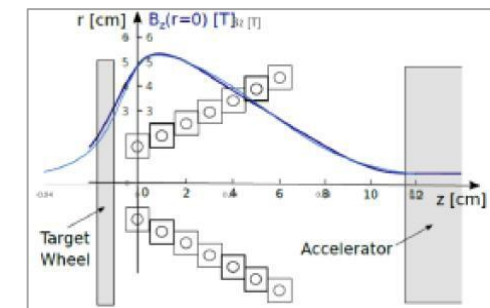
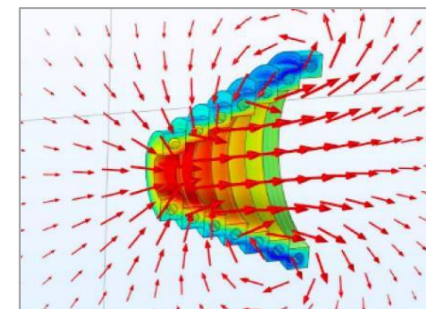
WP-prime 6: Rotating Target for Undulator Scheme

- ◆ Target specification
 - Titanium alloy, 7mm thick ($0.2 X_0$), **diameter 1m**
 - Rotating at **2,000 rpm (100 m/s) in vacuum**
 - Photon power ~ 60 kW, deposited power ~ 2 kW
 - Radiation cooling
 - Magnetic bearings
- ◆ R&D to be done as WP-prime
 - **Design finalization**, partial laboratory test, **mock-up design** (in the first 2 years)
 - Magnetic bearings: performance, specification, test (in the remaining years)

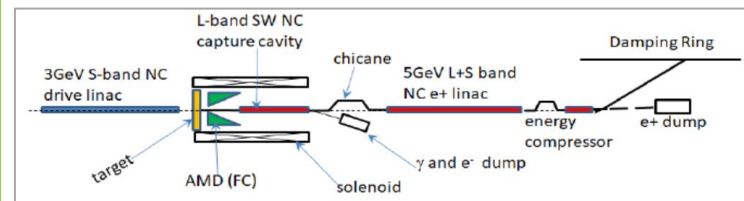


WP-prime 7: Focusing System for Undulator Scheme

- ◆ The critical item for the undulator scheme is the **magnetic focusing system right after the target**
- ◆ Possible candidates are: (a) Pulsed solenoid, (b) Plasma lens
- ◆ **The strongest candidate is (a) pulsed solenoid.**
- ◆ R&D items to be done as WP-prime
 - Detailed simulations for (a) (already on-going)
 - Principal **design for a prototype pulsed solenoid**
 - **Field measurements** with 1kA (pulsed and DC) and with 50kA both in a single pulse mode and finally in a 5ms pulsed mode
 - **Prototype of (b) plasma lens** (funded study on-going)



WP-Prime 8~11: Electron(e-) driven positron source (1/3)

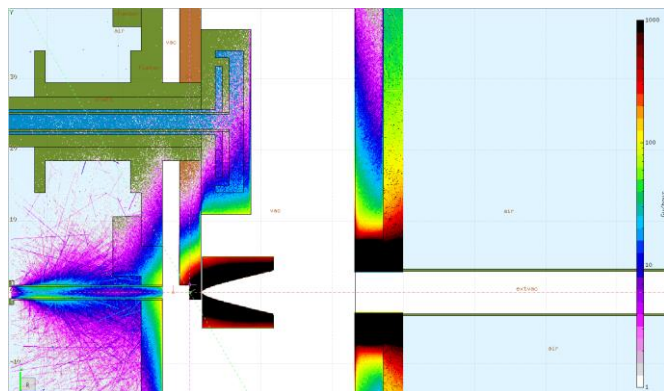
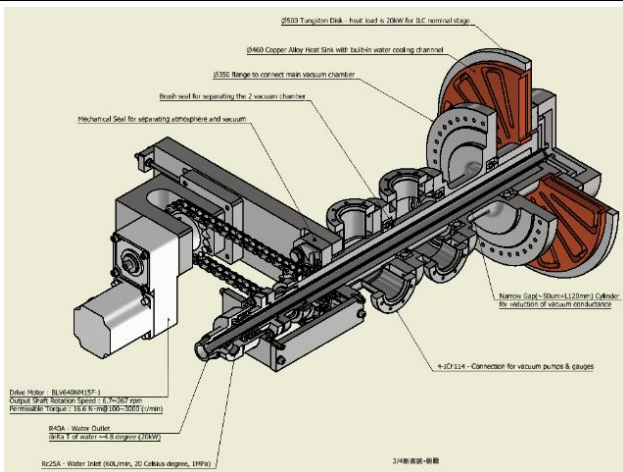


WP-prime 8: Rotating Target for e-Driven Scheme

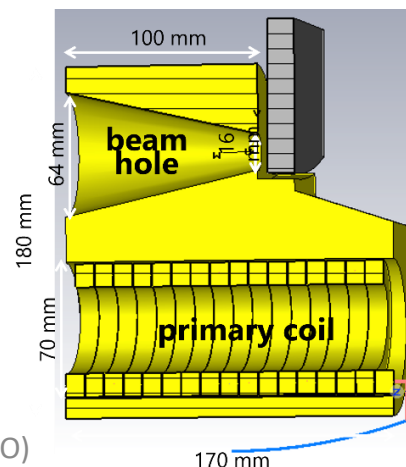
- ◆ Target specification
 - W or W-alloy, ~16 mm ($5 X_0$) thick, **diameter 50 cm**
 - Rotating at **5 m/s** in vacuum
 - Water cooled.
 - Vacuum seal
- ◆ R&D items to be done in 2 years
 - **Target stress calculation with FEM**
 - **Vacuum seal**
 - **Target module design and prototyping**
 - **W-Cu connection test and evaluation**

WP-prime 9: Focusing System

- ◆ **Flux Concentrator (FC)** is chosen as the focusing device after the target
- ◆ The specification parameters such as max field, electric current and the dynamic force are satisfied in existing target, but the pulse energy and the heat load are higher.
- ◆ **A prototype** necessary after detailed design study
- ◆ R&D items as WP-prime
 - **Flux concentrator conductor design (in first 2 years)**
 - **Conductor prototyping (in the remaining years)**

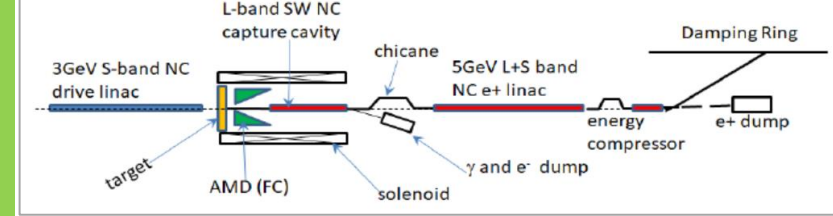


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Parameter	ILC FC	Unit
Max. B field	5	T
Max. surf. current	25	KA
Dynamic force	125	kA.T
Pulse energy	140	J
Average Power	13.7	kW

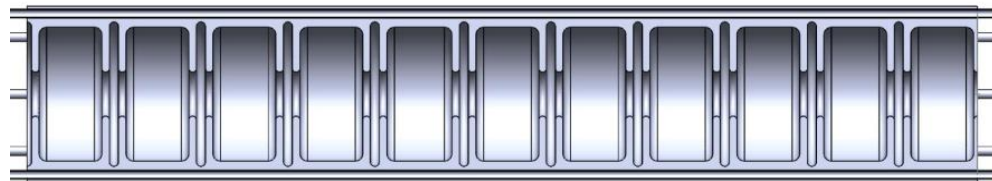
WP-Prime 8~11: e- driven positron source (2/3)



WP-prime 10: Capture Cavity and Linac for e-Driven Scheme

- ◆ Technically the most critical element is the L-band, standing-wave structure right after the target and FC.
 - High beamloading (up to ~1A)
 - Special bunch pattern
 - Changing beam current (mixed electron-positron, capture process in RF buckets)

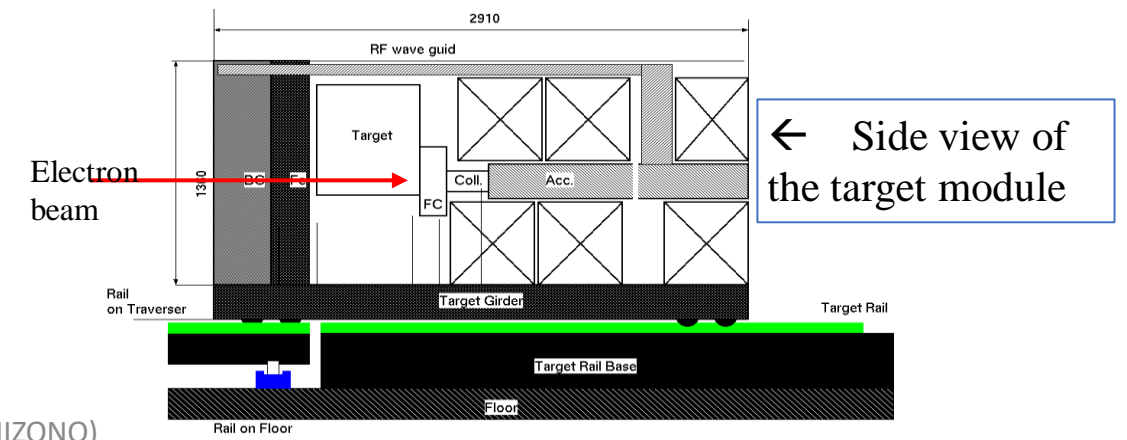
- ◆ R&D items as WPP-10 for the first 2 years
 - APS (Alternating Periodic Structure) cavity design and cold model
 - Beam-loading compensation and tuning method
 - Power unit prototype design
 - solenoid design
- ◆ Prototyping of these components in later years



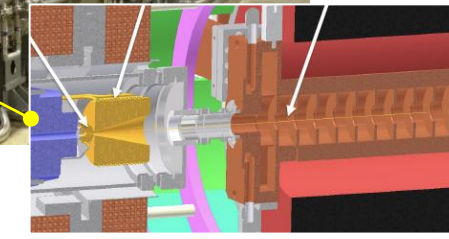
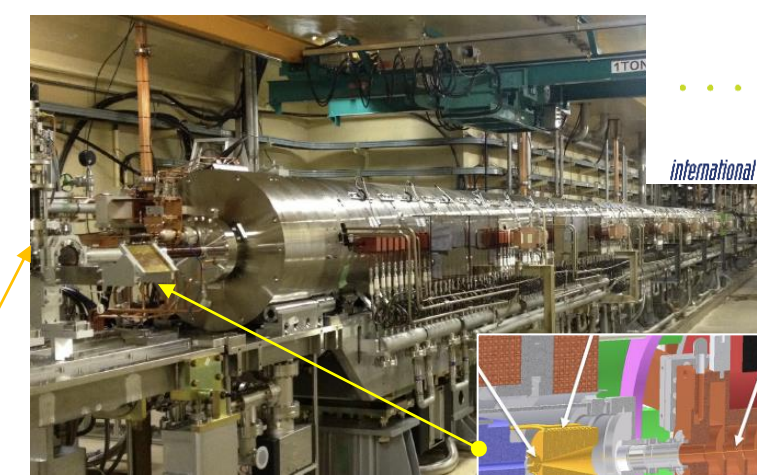
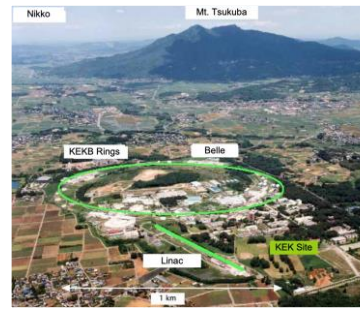
APS cavity

WP-prime 11: Target replacement

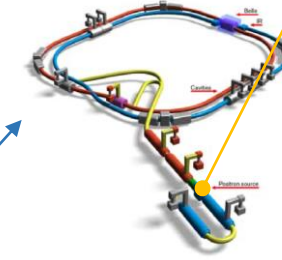
- ◆ Special attention is needed due to the high radiation of the target area. This is a **common issue for E-Driven and Undulator positron source**.
- ◆ Careful **design of shielding** is required.
- ◆ The components near the target (target, flux concentrator, first cavity with solenoid) require replacement in **every few years**. The work must be done by **remotely**.
- ◆ The works to be done as WP-prime
 - Conceptual design
 - Fabricate Mockup
 - Prototyping of critical components



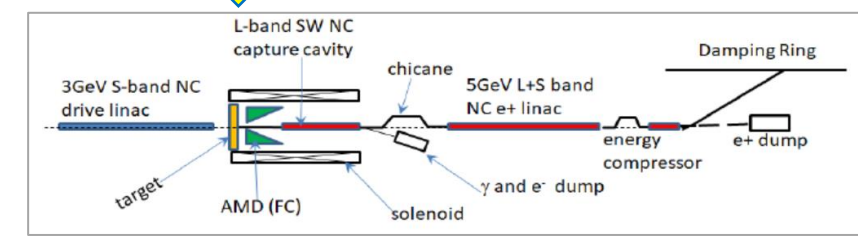
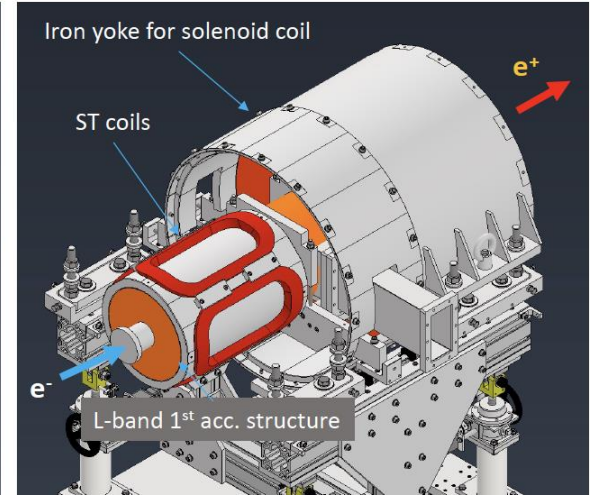
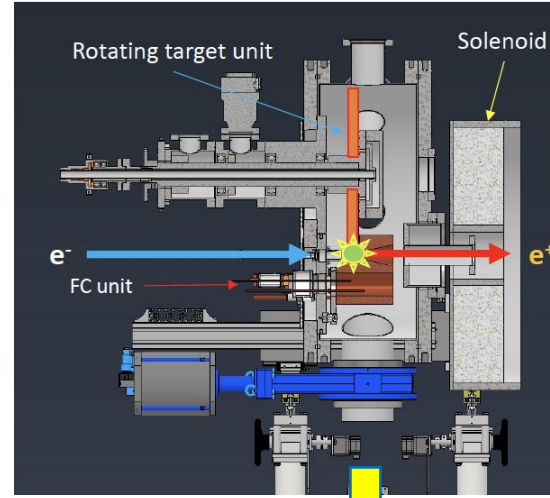
WP-Prime 8~11: e-driven e⁺ source (3/3)



SuperKEKB positron source:
current biggest positron source in the world!



- A prototype development, based on experiences at [SuperKEKB e⁺ source](#)
- Engineering design toward ILC:
 - 3D-CAD model and engineering drawings for manufacturing, based on simulation and experiments



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 - ➔ ● **Nanobeam**
- Summary

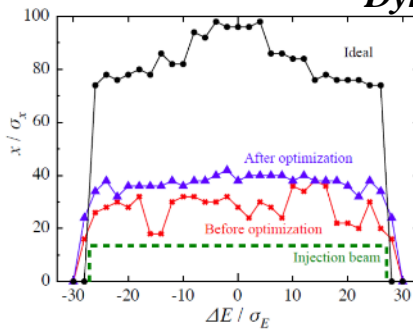
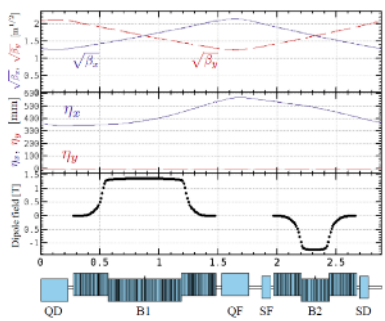
WP-prime 12: System design of ILC DR

- ◆ The ILC damping ring (DR) is required to satisfy the low emittance and the large dynamic aperture simultaneously.
- ◆ The ILC DR will be further improved by incorporating **the findings of the latest light source design**. Increasing the **dynamic aperture** is also important in the design of DR.
- ◆ By quantitatively evaluating the effect of **fringe field to the dynamic aperture of magnets** in ILC DR, the method for evaluating fringe field to the dynamic aperture in accelerator design will be established and the design of ILC DR will be optimized.

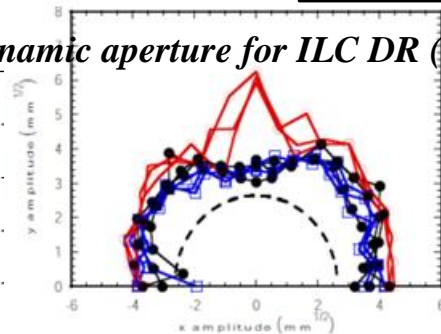
WP-prime 14: System design of ILC DR injection/extraction kickers

- ◆ A fast kicker system using a semiconductor pulse power supply with nanosecond response was confirmed as proof of principle at **KEK's ATF** about 10 years ago.
- ◆ **Semiconductor technology has been evolving**, and it is now possible to advance nanosecond response beam injection/excitation systems using the recent semiconductor technology.
- ◆ The technical evaluation of the fast kicker power supply using **the recent semiconductor technologies**.
- ◆ The evaluation of fast pulsed power supply technology will contribute not only to the fast kicker system but also to the performance and reliability of nanosecond-scale beam control technology and its application to a wide range of accelerator systems.

Dynamic aperture evaluation with fringe effect (SuperKEKB DR)

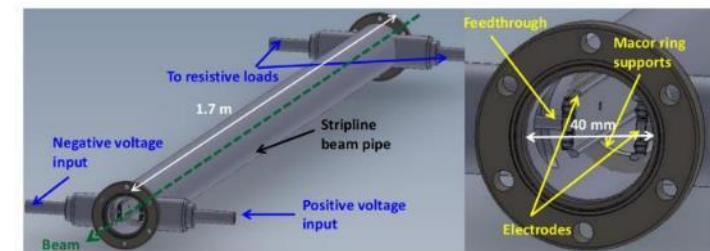


Dynamic aperture for ILC DR (hard edge)



LCWS2023 (Shin MICHIZONO)

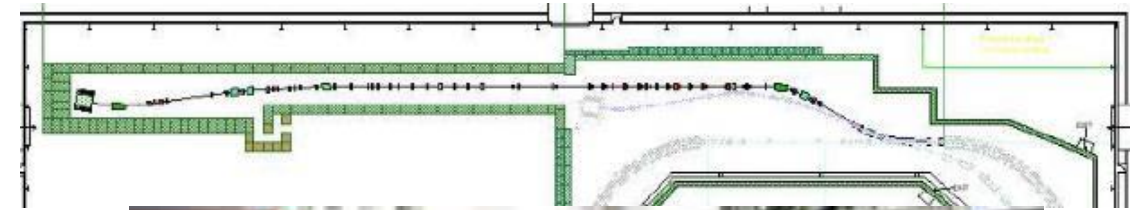
Beam injection/extraction system for CLIC damping ring



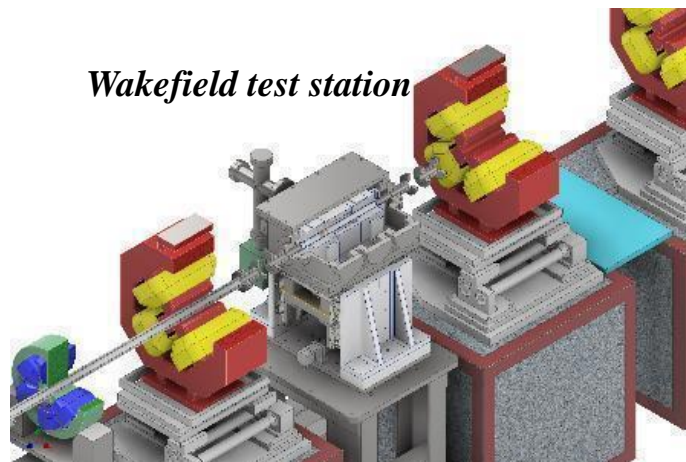
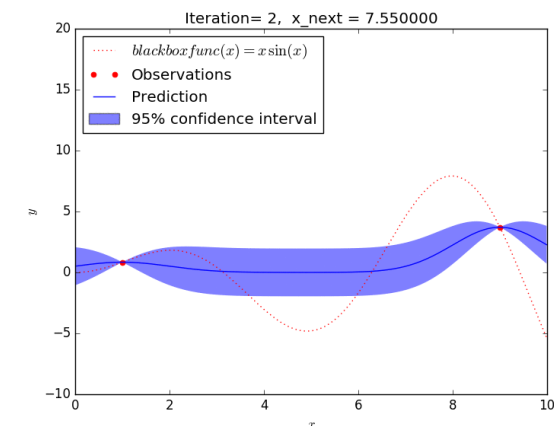
WP-prime 15: System design of ILC FFS

ATF collaboration

- ◆ ATF2 beamline is the **only existing test accelerator in the world** to test the final focus system (FFS) of linear colliders.
- ◆ The following 3 research topics are important to be pursued at the ATF.
 - ◆ **wakefield mitigation**
 - ◆ **correction of higher-order aberration**
 - ◆ **training for ILC beam tuning**
- ◆ The technical research at ATF2 beamline has proceeded and should continue to be based on the **ATF international collaboration**, or its extension (**welcome to new collaborators**).

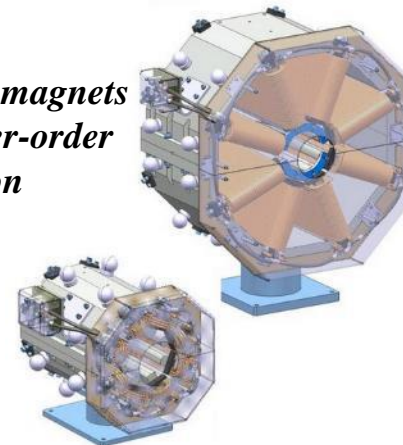


*Maximum search algorithms
to be applied to beam tuning
(Machine Learning)*



Wakefield test station

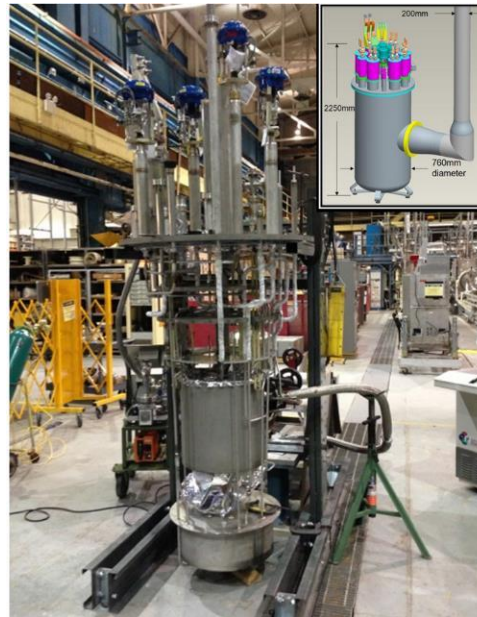
*Octupole magnets
for higher-order
aberration*



WP-prime 16: Final doublet design optimization

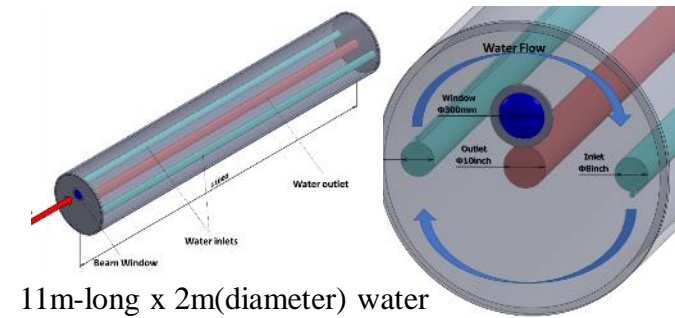
- ◆ Cooling of the superconducting **ILC final focus magnets** will be performed using 2K superfluid helium to realize superconducting magnets with high oscillation stability.
- ◆ Quantitative evaluation of the **vibration generated by the 2K cooling system** located on the side of the final focus magnets has not been completed.
- ◆ We will **measure and evaluate the vibration generated by the 2K cooling system** by using the prototype.

Prototype of ILC service cryostat (2K cooling system ; BNL)



WP-prime 17: Beam Dump

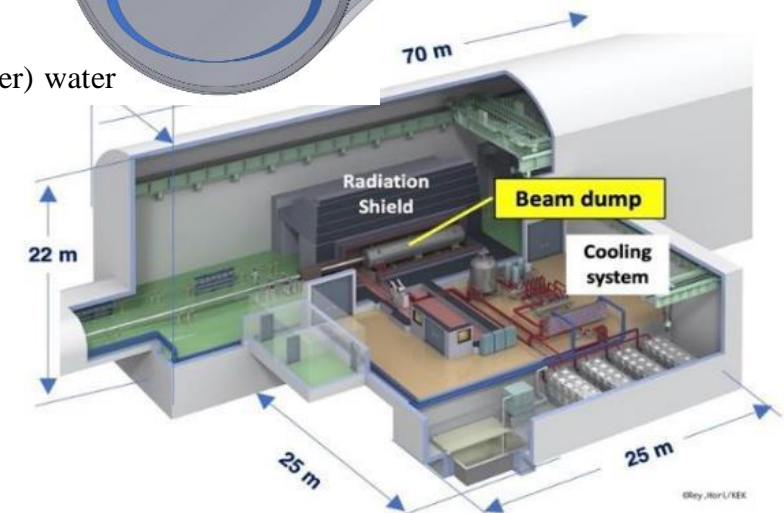
- ◆ Finalize the **engineering design** of the main beam dump system
 - **Vortex water flow** in the dump vessel
 - Cooling **water circulation and heat exchange**
 - **Remote exchange** of the beam window
 - Countermeasure for **failures / safety system**



11m-long x 2m(diameter) water

Vortex water flow

- **17 MW** at 500 GeV beam
- 1 MPa to prevent boiling



Imaginary view of the main dump section

KEK / IDT-WG2 Shin MICHIZONO (KEK)

- ILC International Development Team (IDT)
- ILC accelerator
- ILC Technology network
 - SRF
 - Sources
 - Nanobeam
- ➔ ● **Summary**

- SRF technology has **matured**. Large SRF accelerators (such as at European XFEL and LCLS-II / LCLS-II-HE) are under operation or construction
- The important and time-consuming remaining ILC R&D items will be conducted through the **ILC Technology Network**, a global collaboration program
- Main topics are **SRF, sources and nano-beam**.
- **Synergy with other colliders** are expected and we welcome the **world-wide Accelerator Laboratories' participation** in the ITN.

Thank you for your attention